

DC-201-1

TABLE I

PART NO.	CALIBER	CHAMBER DIM.	A DIM.
102438	270 WIN	LA-154	22 + 1/16
102439	30-06	LA-153	22 + 1/16
102441	280 REM	LA-207	22 + 1/16
102440	300 WIN MAG	LA-167	22 + 1/16
102442	300 WIN MAG	LA-506	22 + 1/16
102443	330 WIN MAG	LA-551	22 + 1/16

NOTES:

1. ALLOWABLE ECCENTRICITY OF BORE WITH O.D. AT MUZZLE: .005 I .010 INDICATOR READING I.
2. ALIGNMENT OF THREADS MUST BE HELD SO THAT AN INDICATOR READING AT 10" FROM THE MUZZLE, WHEN THE BARREL IS THREADED INTO A ROTATING BUSHING OF ZERO RUNOUT, IS LESS THAN .040.
3. MAX. OUT OF ROUNDNESS OF CHAMBER .0003
MAX. ECCENTRICITY OF BORE WITH CHAMBER .001
MAX. ECCENTRICITY OF THREAD WITH CHAMBER .004
4. SHOULDER MUST BE SQUARE WITH BORE OVER 95° OF BEARING SURFACE WITHIN .0003.

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DO NOT SCALE THIS DRAWING. REFER TO DIMENSIONS
AND TOLERANCES SHOWN.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
FRACTIONS .001, .002, .003, .004, .005, .006, .007, .008, .009, .010, .015, .020, .030, .040, .050, .060, .070, .080, .090, .100, .125, .150, .175, .200, .250, .300, .375, .500, .625, .750, .875, 1.000, 1.250, 1.500, 1.750, 2.000, 2.500, 3.000, 3.750, 4.000, 5.000, 6.000, 7.000, 8.000, 9.000, 10.000, 12.000, 15.000, 17.500, 20.000, 25.000, 30.000, 37.500, 40.000, 50.000, 60.000, 70.000, 80.000, 90.000, 100.000, 125.000, 150.000, 175.000, 200.000, 250.000, 300.000, 375.000, 400.000, 500.000, 600.000, 700.000, 800.000, 900.000, 1000.000, 1250.000, 1500.000, 1750.000, 2000.000, 2500.000, 3000.000, 3750.000, 4000.000, 5000.000, 6000.000, 7000.000, 8000.000, 9000.000, 10000.000, 12500.000, 15000.000, 17500.000, 20000.000, 25000.000, 30000.000, 37500.000, 40000.000, 50000.000, 60000.000, 70000.000, 80000.000, 90000.000, 100000.000, 125000.000, 150000.000, 175000.000, 200000.000, 250000.000, 300000.000, 375000.000, 400000.000, 500000.000, 600000.000, 700000.000, 800000.000, 900000.000, 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