

MM-D-86

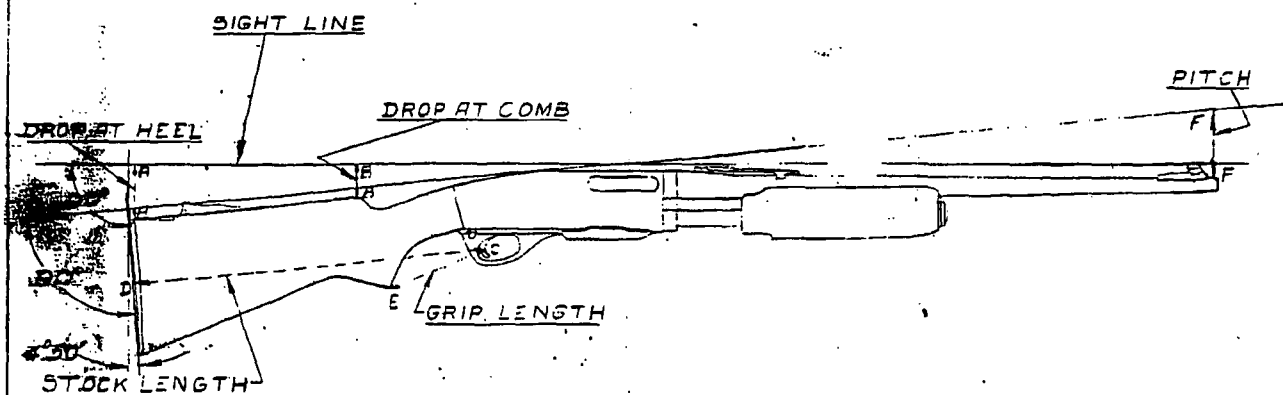
DROP AT HEEL	A-A	2 1/2
DROP AT COMB	B-B	1 3/4
STOCK LENGTH	C-D	12 1/2
GRIP LENGTH	C-E	3 1/2
PITCH (22" BBL.)	F-F	3

ALL DIMENSIONS SHOWN AVERAGE

DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
ON FRACTIONAL DIMENSIONS $\pm .01$
ON ANGULAR DIMENSIONS $\pm .001$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
1/8" OR BETTER

ALTERATIONS

LET	WAS	REFERENCE	BY	DATE
1	PITCH PTH. REVISED	—	R. ST. JEN	4/24/60
2	REMOVED TAB. BELOW COMB	—	"	"
3	REMOVED TAB. FROM STOCK	—	"	"
4	ADDED TAB.	—	"	"
5	740	—	F	4/24/60
6	ADDED 1/2" BARREL	—	F	4/24/60
7	REVISED SIGHT LINE	—	F	7/5/60



⑤ 742 RIFLE STOCK
760 RIFLE STOCK

MODEL	PART USE	QUANTITY	UNIT	SIZE
MATERIAL	HEAT TREATMENT	CAMBRIDGE TREATMENT		
FOR DETAILS, SEE PROCESS WORK				
DES' BY DATE	DRAWN BY NAME	INDEX BY NAME	CHECK BY NAME	DATE
	R. ST. JEN			5-15-60
TITLE				
DROPLENGTH MEASUREMENT				
NUMBER	SCALE	SUPPLEMENT		
MM-D-86				

TFB-1 REV-1

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