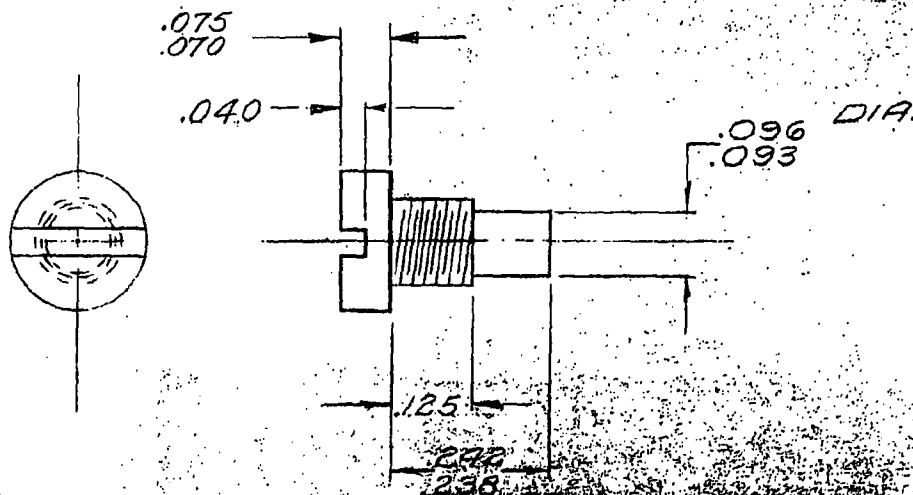


NUMBER <i>7-14-10</i>		REMINGTON ARMS CO. INC. RESEARCH & DEV. DEPT.	
SCALE <i>1:1</i>	SUPERSEDES-REFERENCE		
TITLE <i>SCREW</i>			
DES. BY DATE	DRN. BY DATE <i>5-13-66</i>	CHK. BY DATE <i>5-13-66</i>	APP. BY DATE
FOR DETAILS, SEE PROCESS RECORD			
MODEL	PART USE	QUAN.	SEE
<i>708</i>	<i>LINK CONNECTOR SCR.</i>		<i>PL.</i>

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ}30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
125 $\sqrt$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

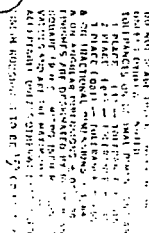
MATERIAL _____
HEAT TREAT *CYANIDE*
HARDNESS _____
COLOR *NITER BLACK*
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON
APPR. BY DATE _____



#5-90(125) FILLISTER HEAD SCREW

ALT.	WAS	REFERENCE	BY	DATE
ALTERATIONS				

114 J REV. 1



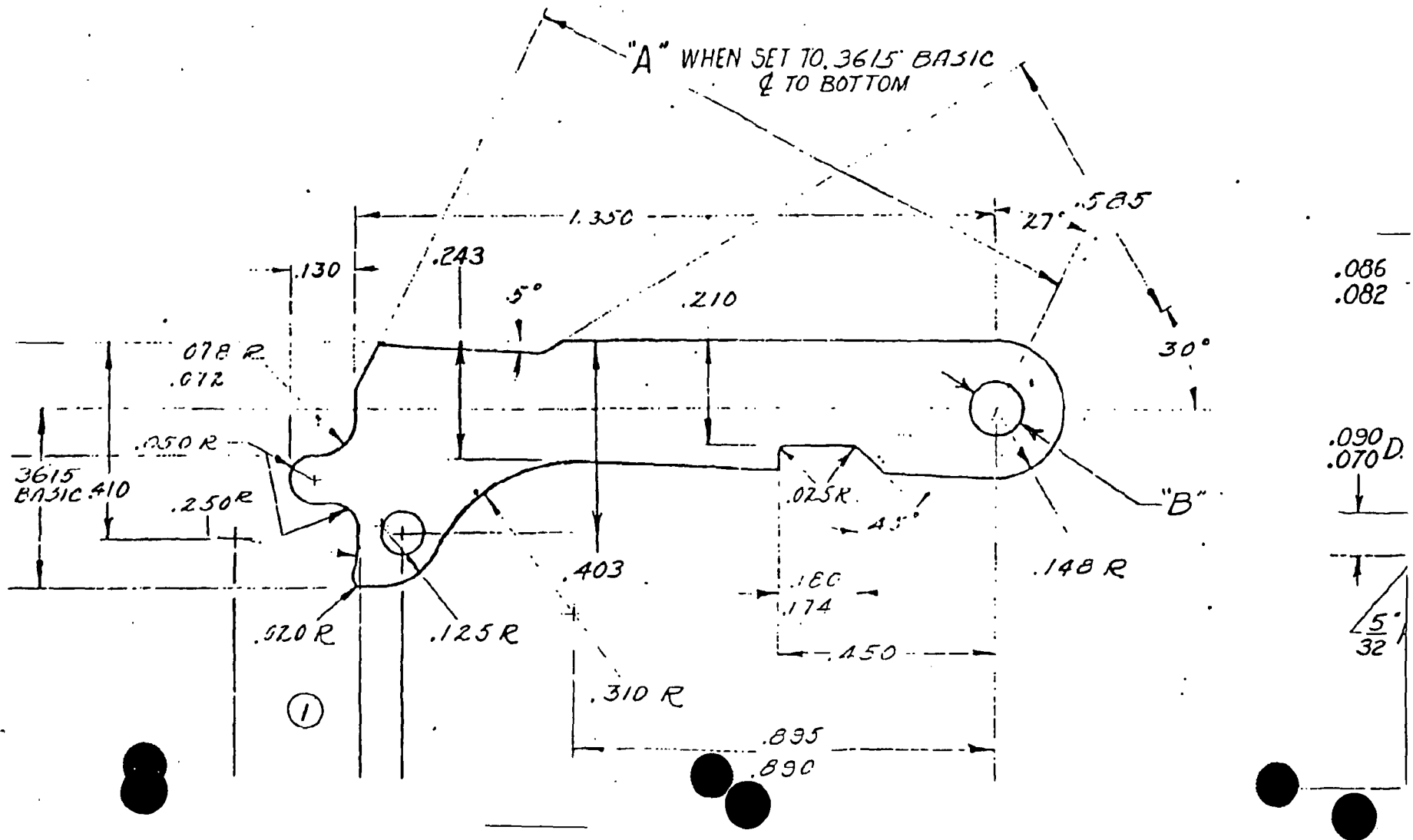
MATERIAL
HEAT TREAT
HARDNESS
COLOR
HEAT TREAT AND COLOR TO BE DONE BY
FINISHING

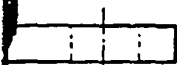
[illegible]

PK DIM.	BEFORE HEAT TREAT	AFTER HEAT TREAT
1.230	1.2235/1.2256	1.223/1.225
.120		.1254/.1262 FINISH DIA.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
 UNLESS OTHERWISE NOTED. TOLERANCES
 ON DECIMAL DIMENSIONS ARE $\pm .005$
 & ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
 & ON ANGULAR DIMENSIONS $\pm 00^{\circ}.30'$
 FINISHES ARE DESIGNATED BY ROOT MEAN
 SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
 VALUES AND ARE THE MAXIMUM ROUGH-
 NESS ACCEPTABLE, UNLESS OTHERWISE
 SPECIFIED. FINISH ROUGHNESS TO BE
 ".25" OR BETTER.

LET	
1	
2	





0 THICKNESS

STH. SPACE - BOTH
MENTS

74
70
CH DIA.

.165 R

11" 10"

15°

DIE A

DIA.	MANUFACTURER'S DIMENSIONS	DIMENSIONS AFTER HEAT TREAT
"A"	.1593 -.1573	.1506 -.1566
"B"	.1335 -.1315	.133 -.131
"C"	.1267 -.1259	.1262 -.1254

725	SAFE
MODEL	PAB
OLD ORY DATE	DISCERN BY
	10.5.4

L
SAFE
H.W.Y

