

PROCESS RECORD CHANGE AUTHORIZATION

☒ PERMANENT CHANGE
☐ LONG DURATION ALTERNATE CHANGE

CHANGE NO. 231695

EXPIRATION DATE: 1-1-74

ROUTE TO:

INITIATED DATE: 2-2-73

CONTROL OFFICE BLDG. 46-2		APPROVALS	DATE
METHODS & STDS. LEADER	J. POLINKA	<i>[Signature]</i>	2-2-73
PROCESS ENGR. GROUP LEADER	J. BOWEN	<i>[Signature]</i>	2/2/73
PRODUCTION SUPERVISOR	C. PARDEE	<i>[Signature]</i>	3/4
AND PRODUCTION FOREMAN	G. CASALE	<i>[Signature]</i>	4/1
CHIEF. & MET. SUPERVISOR			
OR PROCESS ENGR. SUPERVISOR	E.R. CARR	<i>[Signature]</i>	
CONTROL OFFICE BLDG. 46-2			
PROCESS RECORDS REVISED		<i>[Signature]</i>	

MODEL NO.: 700

REQUESTED BY: _____

PART NAME: FINAL ASSEMBLY

ENGINEER: C. PROSSER

PART NUMBER: _____

DESCRIPTION OF CHANGE & REASON: ADD ELEMENT TO FINAL INSPECTION
TO CHECK FOR POSSIBLE CONNECTOR-SEAR INTERFERENCE.
AT LEAST TWENTY IN 1972, AND FOUR SO FAR IN 1973.
CUSTOMER COMPLAINTS INCLUDING ONE PERSONAL
INJURY ARE ATTRIBUTED TO THIS INTERFERENCE.

COMPONENT STATUS AS AFFECTED BY CHANGE - CHECK TYPE

☒ USE PRESENT PARTS ☐ HOLD FOR SALVAGE ☐ SCRAP PARTS ☐ REWORK PARTS

EQUIPMENT COST FOR CHANGE - PUT ESTIMATED COST UNDER ITEM

TOOLS & GAGES	CUTTING TOOLS	MACHINE OR EQUIPMENT	PLANT LAYOUT	TOTAL COST
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DESCRIPTION OF COST: _____

PRODUCT COST - PREPARED BY METHODS & STANDARDS ENGINEER:

DATE: _____

REDUCTION IN COST			INCREASE IN COST		
ITEM	PRESENT	PROPOSED	ITEM	PRESENT	PROPOSED
PROD. FORECAST			PROD. FORECAST		75,000
STD. HRS. PER 100			STD. HRS. PER 100		1.1
DOLLARS PER 100			DOLLARS PER 100		11,550.00
REDUCTION DOLLARS	X		INCREASE DOLLARS	X	
INVESTMENT DOLLARS	X		INVESTMENT DOLLARS	X	
PERCENT RETURN	X		PERCENT LOSS	X	

TOOLING & EQUIPMENT MUST BE AVAILABLE BEFORE PROCESS CHANGE IS INITIATED

ATTACH PRESENT PROCESS RECORD PRINTS SHOWING CHANGES INDICATED IN

RETURN UNACCEPTABLE REQUEST TO ISSUING ENGINEER WITH REASON