

DATES AND REASONS FOR REVISIONS

1-30-67 - New Model - HKR/cm

add note - perform check 3 times - #12 - JH

DESCRIPTIVE INFORMATION

19. Safe - Function (PERFORM CHECK THREE TIMES)

- with Safe in forward "off" position.

a. Open and close Bolt for cocking - Handle down.

b. Move Safe rearward full stroke to "on" position.

1. Must operate with tension - no excessive bind - must clear stock in all positions.

2. Must operate with normal finger pressure.

- with Safe in "on" position.

c. Pull Trigger with firm pressure.

1. Gun must not fire with Safe "on".

2. Trigger movement is acceptable but trigger must retract.

d. Test raising Bolt Handle for cocking.

1. Bolt must be locked in closed position with Safe "on".

e. Move Safe to forward to "off" position.

1. Gun must not fire as Safe is moved to "off" position.

f. Pull Trigger - with Safe "off".

g. Push Safety Button forward from "off" position and remove Bolt from rifle.

1. Bolt must remove freely without bind.

- Insert Bolt into rifle

2. Must assemble freely without bind.

20. Trigger Pull

a. Open and close Bolt for cocking.

- pull Trigger.

1. Pull must be short and crisp.

2. Trigger must retract.

PART NAME I. Inspection Before COOLANT PUT UP MODEL No. 768 OPER. No.
TYPE Quality Audit Gallery Test. MACH. HRS. DEPT. No. PAGE 9 OF 11
MACHINE