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DATES AND REASONS FOR REVISIONS 3/24/75 - Added Safety check, Items VI-3 thru VI-7, for clarification. Also changed model number to agree with current listing - NNM/GRB - 273071

Ad Note #3 to 7 det

DESCRIPTIVE INFORMATION

VI

Description of Test.

A. Test - (cont'd)

2. Pick up gun and visually inspect for:

- a. Safety - Inspect chamber and Magazine - both must be empty-
- b. Caliber - To verify for shooters personal safety in selecting ammunition for test.
- c. Proof mark on Barrel (REP) - Must be present; right rear side, ahead of magnaflux stamp.
- d. Proof Mark on Bolt (1) - Prick punch mark must be present at bottom of Bolt handle.
- e. Visual Defects - If not within visual Specifications for items a-d, reject gun at this point.

3. With Safe in "OFF" position - close Bolt crisply on empty chamber.

- a. Firing Pin must not follow down as Bolt came shut.
- b. Must not fire on closing.

4. Move safet to "ON" position - Try to raise Bolt.

- a. Must not raise or open.

5. With Safet still "ON" - pull Trigger firmly.

- a. Gun must not fire.

6. With finger off Trigger - move safet to "OFF" position.

- a. Gun must not fire as safe is moved to "OFF" position.

7. With safe in "OFF" position - raise bolt slowly and open to rearward position;

- a. Gun must not fire as Bolt is raised.

8. With Action open, position gun in device and clamp.

9. Lower line-o-sighter and adjust device to point gun on target paper if necessary.

10. Remove line-o-sighter.

11. Load Magazine to capacity - see table, Item IV-A, for capacity by caliber.

12. Hold cartridges down in Magazine, start Bolt over Cartridge column and close Bolt on empty chamber.

PERFORM
CHECK THREE
TIMES.

*pull -
To insure proper
operation of 10/c.*

PART NAME Gallery Test - Target COOLANT File SET UP File MODEL No. 600 OPEN. No. 300
TYPE Procedure and Specifications MACHINE. HNS 85 DEPT. No. 85 PAGE 0 OF 11
MACHINE