

## X-Mark Pro Trigger

Congratulations, you have just purchased the finest factory trigger on the market today. Although your X-Mark Pro trigger is completely interchangeable with most Model 700, 673 and Model 7 bolt action rifle there are some important installation steps that you need to follow before you install your new trigger.

The new X-Mark Pro trigger is completely interchangeable with most Model 700, model 673, and Model 7 bolt action rifles however some stocks will require additional inletting as seen in figure 1. This can be accomplished by simply removing the excess material around the safety arm and safety spring as seen in figure 2. NOTE after installation of the X-Mark Pro trigger and the stock be sure the safety moves from the safe or "on" (see figure 3) to the fire or "off" (see figure 4) position without any drag, hesitation, or sticking. If the safety does not move freely then remove the stock and continue to remove access material in the stock.

The X-Mark Pro trigger has been tested and designed to operate at a minimum trigger pull setting of 3 1/2 lbs do not adjust lighter than this minimum factory setting. As with any trigger replacement in order for the trigger to operate correctly the sear lift should be tested. Remington recommends using a .008 shim as seen in figure 5. The sear engagement screw and the trigger over travel screws are permanently set and should never be adjusted under any circumstances. If you feel or believe these adjustments are out of factory specification please return the trigger immediately to the factory.

If we can be of service to you, please feel free to call us at 1-800-243-9700, Monday-Friday, 9am-5pm EST. Please check out our website at <http://www.remington.com>.



Figure 1

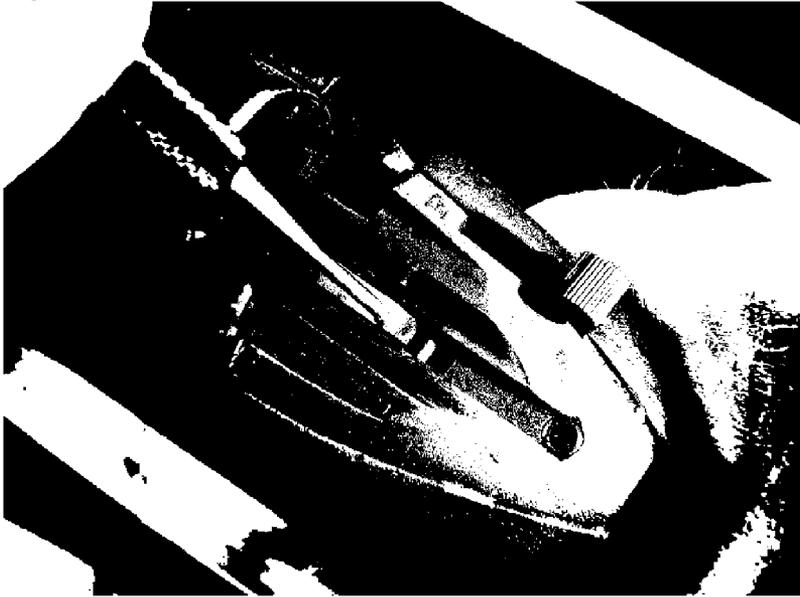


Figure 3

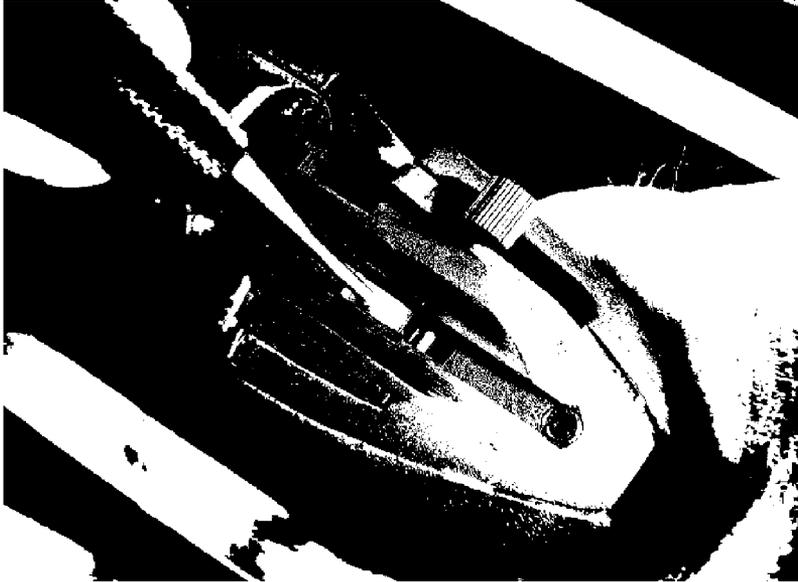


Figure 4

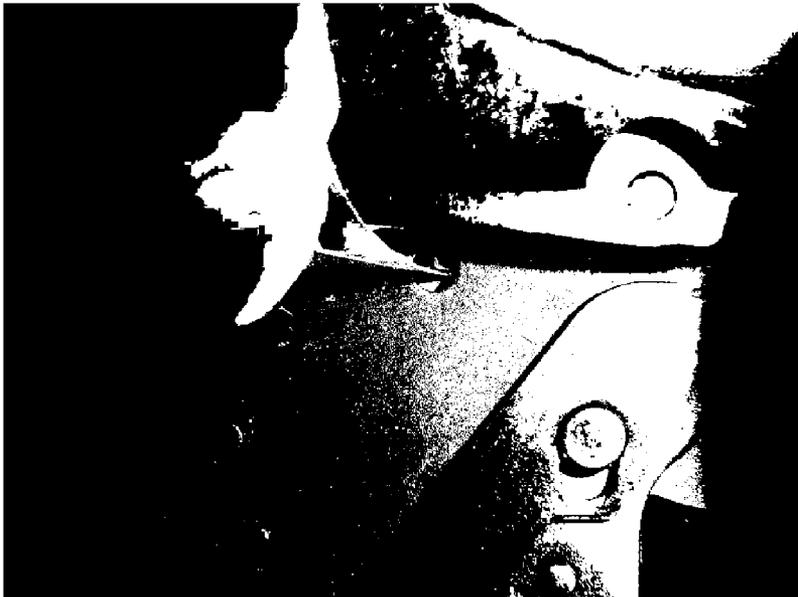


Figure 5