# **Test Lab Request Form Instructions**

 The TLW request form can be found on the second worksheet (tabs at bottom of the screen) of this file. BARBER -

**RE 0002573** 

- Please fill in all required fields as noted in red. Please fill in all other fields if applicable / possible. Instructions for each field will appear when you click on the field. The procedure field is an embedded MS Word object which will allow you to use formatting features not possible in Excel (i.e. paragraphs, bullets, numbering, etc).
- If possible, create your desired data table and/or graph formats in the additional worksheets of this file. This is preferred over extensive written procedures.
- If the request is for High Speed Video, specify any desired parameters (i.e. frame rate, resolution, etc.) in the "HSV Setup" tab. If not specified, the videographer will document the parameters that they chose to use.
- Once the form is completed, save this file on your personal computer using the following format:

#### TLW#### - Brief Description

Try to keep the description as concise as possible. Your name in the filename is no longer necessary.

Email the file to Phillip Reesor (primary) and Mark Hammond (secondary).
 Phillip will return your email with the assigned number and the assignee

1000 2000 11 0111	1104110111		
1	Engineer: Vince Norton	<b>Project #</b> : 241493	
Date Submitted:	1/18/2009	]	
Test Description:	Assemble new receiver insert assemblies in a Model 770 action and measure safety on/off forces	a	
Test Procedure:	1. Assert	ble a receiver insert assembly i	nto a Model 770 action.
	2. With t measu 3. Replac repeat 4. Repea 5. Measu	the bolt closed measure safety of rements and record each one. See the M/770 safety arm with the step #2.  I steps 1-3 on 3 additional receiver safety on and off forces on f (Silver: Assy #6)	n and off forces. Take 5 e X-mark Pro safety arm and ver insert assemblies.
TLW Form <autofi< th=""><th>ile&gt;</th><th></th><th>Page 2 of 13</th></autofi<>	ile>		Page 2 of 13

TLW #: 2675

Requested Completion Date: 1/19/2009

receiver insert assembly into a Model 770 action. It closed measure safety on and off forces. Take 5 atts and record each one.

: M/770 safety arm with the X-mark Pro safety arm and

is 1-3 on 3 additional receiver insert assemblies. fety on and off forces on firecontrol with modified trigger ver. Assy #6)

TLW Form

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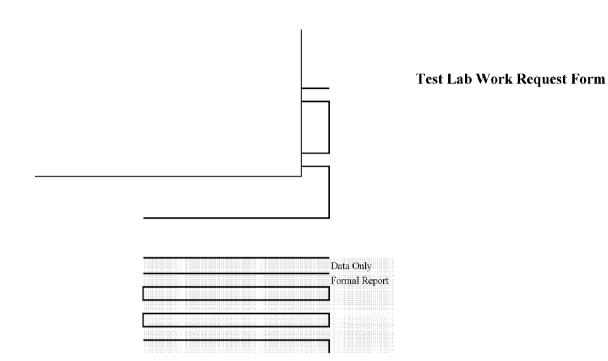
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TLW Form

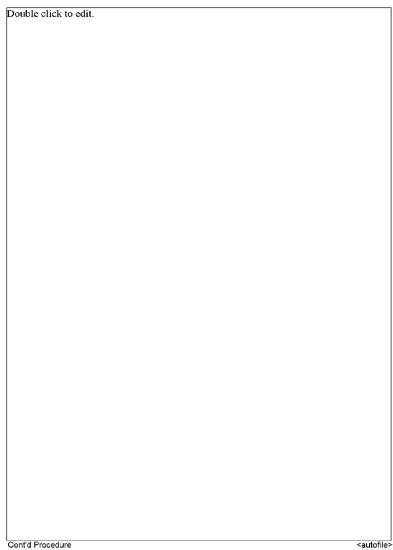
2

Test Lab Work Request I	Form
Special Requirements:	
Supplies Availability:	
Results Required:	
*****This section to be completed by Test Lab Manager****	
Assigned To:	Kratzwald, Jeff Start Date:
Assigned Date:	1/19/2009 Completion Date:
Comments:	

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TLW Form <autofile> Page 7 of 13



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Cont'd Procedure

equest Form

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Camera									
_1 1000W _2 1000W									
.3 8-Bulb PAL									
Set-up Diagram	(w/line	ar dimensio	ns)						

○ Canon 20D

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Regular safety arm.  Off On 1
Off
1 4.30 8.34 1 2.90 6.00 2 4.34 8.78 2 2.96 6.26 3 4.20 8.20 3 3.36 6.10 4 4.32 7.76 4 3.08 5.86 5 4.16 8.40 5 3.02 5.94 avg 4.26 8.30 avg 3.06 6.03  #B  Regular safety arm.  Off On 1 4.10 8.00 1 3.26 6.52 2 4.16 7.54 2 2.98 6.69 3 3.98 7.74 3 3.02 6.74 4 4.06 7.48 4 3.20 6.54 5 3.90 7.82 5 3.04 6.86 avg 4.04 7.72 avg 3.10 6.66  #B  Regular safety arm.  Off On 1 4.32 8.68 1 3.94 6.76 avg 4.04 7.76 8.68 1 3.94 6.76 3 3.98 7.76 2 3.00 6.60  #B  Regular safety arm.  Off On 1 4.32 8.68 1 3.94 6.72 2 3.98 7.16 2 3.30 6.70 3 4.32 8.68 1 3.94 6.72 4 3.34 7.76 4 3.30 6.70 3 4.56 7.30 3 3.72 7.50 4 3.34 7.76 4 3.64 7.42 5 4.22 7.58 5 3.48 7.44
2 4.34 8.78 2 2.96 6.26 3 4.20 8.20 3 3.36 6.10 4 4.32 7.76 4 3.08 5.86 5 4.16 8.40 5 3.02 5.94 avg 4.26 8.30 avg 3.06 6.03  ***Regular safety arm.**  Off On Off On Off On 4.20 6.20 4 4.06 7.48 4 3.20 6.54 5 3.90 7.82 5 3.04 6.86 avg 4.04 7.72 avg 3.10 6.66  ***Regular safety arm.**  ***Regular safety arm.**  ***Continuation of the continuation
3 4.20 8.20 3 3.36 6.10 4 4.32 7.76 4 3.08 5.86 5 4.16 8.40 5 3.02 5.94 avg 4.26 8.30 avg 3.06 6.03  #B  Regular safety arm.  Off On Off On 1 3.26 6.52 2 4.16 7.54 2 2.98 6.62 3 3.98 7.74 3 3.02 6.70 4 4.06 7.48 4 3.20 6.54 5 3.90 7.82 5 3.04 6.86 avg 4.04 7.72 avg 3.10 6.66  #B  Regular safety arm.  Off On Off On Off On 3.00 6.00
#8 Regular safety arm.  Off On
### A control of the
#B Regular safety arm.  Off On 1 4.10 8.00 1 3.26 6.52 2 4.16 7.54 2 2.98 6.69 3 3.98 7.74 3 3.02 6.70 4 4.06 7.48 4 3.20 6.54 5 3.90 7.82 5 3.04 6.86 avg 4.04 7.72 avg 3.10 6.66   Regular safety arm.  Off On 1 4.32 8.68 1 3.94 6.72 2 3.98 7.16 2 3.30 6.70 3 4.32 8.68 1 3.94 6.72 2 3.98 7.16 2 3.30 6.70 3 4.56 7.30 3 3.72 7.50 4 3.34 7.76 4 3.64 7.42 5 4.22 7.58 5 3.48 7.44
#8 Regular safety arm.    Off
X Mark Pro Safety arm.   X Mark Pro Safety arm.   Off On
X Mark Pro Safety arm.   X Mark Pro Safety arm.   Off On
Off   On
1 4.10 8.00 1 3.26 6.52 2 4.16 7.54 2 2.98 6.69 3 3.98 7.74 3 3.02 6.70 4 4.06 7.48 4 3.20 6.54 5 3.90 7.82 5 3.04 6.86 avg 4.04 7.72 avg 3.10 6.66  Regular safety arm.  Off On Off On 1 4.32 8.68 1 3.94 6.72 2 3.98 7.16 2 3.30 6.70 3 4.56 7.30 3 3.72 7.50 4 3.34 7.76 4 3.64 7.42 5 4.22 7.58 5 3.48 7.44
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3 3.98 7.74 3 3.02 6.70 4 4.06 7.48 4 3.20 6.54 5 3.90 7.82 5 3.04 6.86 avg 4.04 7.72 avg 3.10 6.66   Regular safety arm.
4 4.06 7.48 4 3.20 6.54 5 3.90 7.82 5 3.04 6.86 avg 4.04 7.72 avg 3.10 6.66  ***Begular safety arm.**  **Off*** On Off*** On O
5 avg     3.90     7.82     5 avg     3.04     6.86       #9       X Mark Pro Safety arm.       X Mark Pro Safety arm.       Off     On     Off     On       1     4.32     8.68     1     3.94     6.72       2     3.98     7.16     2     3.30     6.70       3     4.56     7.30     3     3.72     7.50       4     3.34     7.76     4     3.64     7.42       5     4.22     7.58     5     3.48     7.44
avg     4.04     7.72     avg     3.10     6.66       #9       Regular safety arm.     X Mark Pro Safety arm.       Off     On     Off     On       1     4.32     8.68     1     3.94     6.72       2     3.98     7.16     2     3.30     6.70       3     4.56     7.30     3     3.72     7.50       4     3.34     7.76     4     3.64     7.42       5     4.22     7.58     5     3.48     7.44
Regular safety arm.  Off On Off On Off On  1 4.32 8.68 1 3.94 6.72 2 3.98 7.16 2 3.30 6.70 3 4.56 7.30 3 3.72 7.50 4 3.34 7.76 4 3.64 7.42 5 4.22 7.58 5 3.48 7.44
Regular safety arm.         X Mark Pro Safety arm.           Off         On         Off         On           1         4.32         8.68         1         3.94         6.72           2         3.98         7.16         2         3.30         6.70           3         4.56         7.30         3         3.72         7.50           4         3.34         7.76         4         3.64         7.42           5         4.22         7.58         5         3.48         7.44
Regular safety arm.         X Mark Pro Safety arm.           Off         On         Off         On           1         4.32         8.68         1         3.94         6.72           2         3.98         7.16         2         3.30         6.70           3         4.56         7.30         3         3.72         7.50           4         3.34         7.76         4         3.64         7.42           5         4.22         7.58         5         3.48         7.44
Off         On         Off         On           1         4.32         8.68         1         3.94         6.72           2         3.98         7.16         2         3.30         6.70           3         4.56         7.30         3         3.72         7.50           4         3.34         7.76         4         3.64         7.42           5         4.22         7.58         5         3.48         7.44
1     4.32     8.68     1     3.94     6.72       2     3.98     7.16     2     3.30     6.70       3     4.56     7.30     3     3.72     7.50       4     3.34     7.76     4     3.64     7.42       5     4.22     7.58     5     3.48     7.44
2     3.98     7.16     2     3.30     6.70       3     4.56     7.30     3     3.72     7.50       4     3.34     7.76     4     3.64     7.42       5     4.22     7.58     5     3.48     7.44
3     4.56     7.30     3     3.72     7.50       4     3.34     7.76     4     3.64     7.42       5     4.22     7.58     5     3.48     7.44
4 3.34 7.76 4 3.64 7.42 5 4.22 7.58 5 3.48 7.44
5 4.22 7.58 5 3.48 7.44
avg 4.08 7.70 avg 3.62 7.16
(and 11) (co. 5) #10 (and 10) and 10)
Regular safety arm. X Mark Pro Safety arm.
Off On Off On
1 4.02 6.92 1 3.12 5.96
2 3.94 6.96 2 3.14 6.28
3 3.74 6.66 3 2.78 6.06
4 3.76 7.04 4 2.70 6.76
5 3.76 6.98 5 2.82 6.22
avg 3.84 6.91 avg 2.91 6.26
AVG 7.66 6.53
#6 Modified trigger block with M770 safety arm.
#6 Modified trigger block with M770 safety arm. Off On 1 3,60 7,00

2	3.52	7.16
3	3.32	7.14
4	3.28	6.96
5	3.98	6.98
avg	3.54	7.05

DAT fire controls					
A.2			A5		
	Off	On		Off	On
1	3.04	5.16	1	2.90	6.54
2	3.24	5.52	2	3.06	6.48
3	3.14	5.28	3	2.84	6.22
4	3.14	5.12	4	3.02	6.10
5	3.02	5.32	5	2.98	6.18
avg	3.12	5.28	avg	2.96	6.30