
From: Becker, Craig
Sent: Wednesday, November 26, 2008 1:36 PM
To: Boyles, Derek
Subject: RE: Adhesives for X-Mark Pro Set Screws
Attachments: XMP TRIG ASSY 700 7.xls

Derek,
We use Loctite 660 on the blocker screw and engagement screw. After operation 40, which is a function test, We apply Duco cement to both those same 2 screws. After trigger pull is set, with the fire control mounted in An action, the trigger pull screw also gets Duco cement. The process for assembling the fire control is attached.
Regards,
Craig Becker

From: Boyles, Derek
Sent: Tuesday, November 25, 2008 4:02 PM
To: Becker, Craig
Subject: Adhesives for X-Mark Pro Set Screws

Craig,
Do you know what adhesives are used on the threads and heads of the 3 set screws for your X-Mark Pro fire control?

Thanks,
Derek Boyles
Quality Engineer
Remington Arms Company, Inc.
22 Rifle Trail
Hickory, KY 42051
Phone: 270-856-4227
Fax: 270-856-3233
www.remington.com