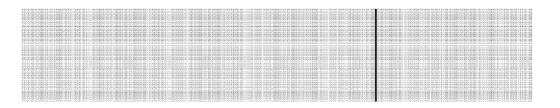
Black Belt Name Black Belt Training Wave Champion Name Financial Rep Site Location Project Title Trigger Pull Variation for XMP Trigger Assembly Keywords for Search trigger pull Project Type Primary Metric Secondary Metric Secondary Metric Secondary Metric Secondary Metric Project Goal  Project Timing Project Timing Project Timing Project Timing Project Timing Project Start Date Project Completion Date  Est. Inventory Savings Est. Invento		General Project Information
Black Belt Training Wave Champion Name Scott Franz Financial Rep Site Location Project Title Trigger Pull Variation for XMP Trigger Assembly Keywords for Search trigger pull Variation for XMP Trigger Assembly Keywords for Search trigger pull Variation for XMP Trigger Assembly Keywords for Search trigger pull Variation for XMP Trigger Assembly Frimary Metric Type R&D    Improvement Metrics	Black Belt Name	
Champion Name Financial Rep Site Location Project Title Keywords for Search trigger pull Variation for XMP Trigger Assembly Keywords for Search trigger pull Project Type R&D  Improvement Metrics Trigger pull variation Product Specification Primary Metric Type Primary Metric Project Goal  Secondary Metric Baseline Primary Metric Project Goal  Secondary Metric Baseline Secondary Metric Project Goal  Feet Annual Savings Est. Annual Savings Est. Inventory Savings Est. Inventory Savings Est. Inventory Savings Est. Revenue Increase  Project Objective (Quantify for Primary Metric Project of this project is to understand the causes of trigger pull variation with the XMP trigger and address the minimize the trigger pull variation with the XMP trigger and address them through design and process changes to minimize the trigger pull variation of the trigger assembly.  Project Objective (Quantify for Primary Metric) Project Objective (Quantify for Primary Metric) Processes Impacted What do we hope to learn?  The goal of this project is to understand the causes of trigger pull variation with the XMP trigger and address them through design and process changes to minimize the trigger pull variation of the trigger assembly.  Trigger subassembly, final assembly, inspect and pack Investigate the causes of trigger pull force variability on the X-Mark Pro (XMP) trigger assembly.  The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger		
Site Location Project Title Reywords for Search Reyword Metric Type Reyword Metric Specification Reyword Metric Baseline Secondary Metric Type Secondary Metric Project Goal Reyword Metric Baseline Secondary Metric Baseline Secondary Metric Baseline Secondary Metric Project Goal Reyword Metric Project Goal Reyword Metric Reyword Reyw	_	Scott Franz
Project Title Keywords for Search trigger pull Variation for XMP Trigger Assembly Keywords for Search trigger pull Project Type R&D  Improvement Metrics trigger pull variation Primary Metric Type Primary Metric Type Primary Metric Type Primary Metric Type Primary Metric Project Goal  Secondary Metric Secondary Metric Type Secondary Metric Type Secondary Metric Type Secondary Metric Type Secondary Metric Baseline Secondary Metric Project Goal  Project Secondary Metric Baseline Secondary Metric Project Goal  Project Completion Date  Est. Annual Savings Est. Inventory Sa		?
Keywords for Search trigger pull Project Type R&D Improvement Metrics Primary Metric Primary Metric Type Product Specification Primary Metric Baseline Primary Metric Baseline Primary Metric Project Goal  Secondary Metric Type Product Specification Product Specification  Secondary Metric Type Product Specification  Secondary Metric Type Product Specification Secondary Metric Type Product Specification Secondary Metric Baseline Secondary Metric Project Goal  Project Start Date Object Timing Project Completion Date Business Impact  Est. Annual Savings Est. Inventory Savings Est. Inventory Savings Est. Revenue Increase Project Objective (Quantify for Primary Metric) Processes Impacted What do we hope to learn? The goal of this project is to understand the causes of trigger pull variation with the XMP trigger and address Investigate the causes of trigger pull variation with the XMP trigger and address Investigate the causes of trigger pull variation of the trigger assembly. Trigger subassembly, final assembly, inspect and pack Investigate the causes of trigger pull force variability on the X-Mark Pro (XMP) trigger assembly. The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger	Site Location	
Project Type R&D  Improvement Metrics Primary Metric Type Primary Metric Type Primary Metric Baseline Primary Metric Project Goal  Secondary Metric Project Goal  Secondary Metric Type Secondary Metric Baseline Secondary Metric Baseline Secondary Metric Baseline Secondary Metric Project Goal  Project Start Date Project Start Date Project Completion Date  Est. Annual Savings Est. Inventory Savings Est. Inventory Savings Est. Revenue Increase  Project Objective Quantify for Primary Metric) Processes Impacted What do we hope to learn?  Binefly explain in words the financial  Improvement Metrics Product Specification Product Specification Product Specification Product Specification Product Specification Product Specification Project Timing O9/22/08 TBD Business Impact  Process Improvement Ideas  Project Objective Quantify for The goal of this project is to understand the causes of trigger pull variation with the XMP trigger and address them through design and process changes to minimize the trigger pull variation of the trigger assembly. Trigger subassembly, final assembly, inspect and pack Investigate the causes of trigger pull force variability on the X-Mark Pro (XMP) trigger assembly.  The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger	Project Title	Trigger Pull Variation for XMP Trigger Assembly
Primary Metric Type Primary Metric Baseline Secondary Metric Type Secondary Metric Baseline Secondary Metric Baseline Secondary Metric Baseline Secondary Metric Baseline Secondary Metric Project Goal  Project Start Date Project Start Date Project Completion Date TBD Business Impact  Est. Annual Savings Est. Inventory Savings Est. Inventory Savings Est. Revenue Increase Process Improvement Ideas  Project Objective (Quantify for Primary Metric) Processes Impacted What do we hope to learn?  Briefly explain in words the financial The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger	Keywords for Search	trigger pull
Primary Metric Type Primary Metric Type Primary Metric Type Primary Metric Baseline Primary Metric Project Goal  Secondary Metric Baseline Secondary Metric Type Secondary Metric Baseline Secondary Metric Project Goal  Project Start Date Project Completion Date  Est. Annual Savings Est. Inventory Savings Est. Inventory Savings Est. Revenue Increase  Project Objective (Quantify for Primary Metric) Project Objective (Quantify for Primary Metric) Processes Impacte  The goal of this project is to understand the causes of trigger pull variation with the XMP trigger and address them through design and process changes to minimize the trigger pull variation of the trigger assembly.  Trigger subassembly, final assembly, inspect and pack Investigate the causes of trigger pull force variability on the X-Mark Pro (XMP) trigger assembly.  The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger	Project Type	R&D
Primary Metric Type Primary Metric Baseline Primary Metric Project Goal  Secondary Metric Secondary Metric Type Secondary Metric Type Secondary Metric Type Secondary Metric Project Goal  Project Secondary Metric Project Goal  Project Secondary Metric Project Goal  Project Start Date Project Start Date Project Completion Date  Est. Annual Savings Est. Inventory Savings Est. Inventory Savings Est. Revenue Increase  Project Objective (Quantify for Primary Metric) Processes Impacte  Briefly explain in words the financial  The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger		
Primary Metric Baseline Primary Metric Project Goal  Secondary Metric Typc Secondary Metric Typc Secondary Metric Baseline Secondary Metric Baseline Secondary Metric Project Goal  Project Start Date Project Start Date Project Completion Date  Est. Annual Savings Est. Inventory Savings Est. Inventory Savings Est. Revenue Increase  Project Objective (Quantify for Primary Metric) Processes Impacte Project Objective (Quantify for Primary Metric) Processes Impacte Project Objective (Quantify for Primary Metric) Processes Impacte  Briefly explain in words the financial  Briefly explain in words the financial  The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger		
Primary Metric Project Goal  Secondary Metric Type Secondary Metric Baseline Secondary Metric Baseline Secondary Metric Project Goal  Project Start Date Project Completion Date Fst. Annual Savings Est. Inventory Savings Est. Inventory Savings Est. Revenue Increase  Project Objective (Quantify for Primary Metric) Processes Impacted What do we hope to learn?  Briefly explain in words the financial  Secondary Metric Type Product Specification Project Timing O9/22/08 Business Impact  Business Impact  Frocess Improvement Ideas  Process Improvement Ideas  The goal of this project is to understand the causes of trigger pull variation with the XMP trigger and address them through design and process changes to minimize the trigger pull variation of the trigger assembly. Trigger subassembly, final assembly, inspect and pack Investigate the causes of trigger pull force variability on the X-Mark Pro (XMP) trigger assembly.  The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger		Product Specification
Secondary Metric Type Secondary Metric Type Secondary Metric Type Secondary Metric Project Goal Secondary Metric Project Goal Secondary Metric Project Goal Project Timing Project Start Date Project Completion Date Set. Annual Savings Est. Inventory Savings Est. Inventory Savings Est. Revenue Increase Secondary Metric Project Objective Primary Metric) Project Objective What do we hope to learn?  Briefly explain in words the financial  Secondary Metric Product Specification Secondary Metric Project Completion Date Secondary Metric Project Secondary Metric Project is to understand the causes of trigger pull variation with the XMP trigger and address them through design and process changes to minimize the trigger pull variation of the trigger assembly.  Trigger subassembly, final assembly, inspect and pack Investigate the causes of trigger pull force variability on the X-Mark Pro (XMP) trigger assembly.  The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger		
Secondary Metric Type Secondary Metric Baseline Secondary Metric Project Goal  Project Specification  Project Timing Project Start Date Project Completion Date  Est. Annual Savings Est. Inventory Savings Est. Inventory Savings Est. Revenue Increase  Project Objective (Quantify for Primary Metric) Project Objective (Quantify for Primary Metric) Processes Impacte  Project Objective (Quantify for Processes Impacte) Processes Impacte  Project Objective (Quantify for Primary Metric) Processes Impacte  What do we hope to learn?  Briefly explain in words the financial  The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger		
Secondary Metric Baseline Secondary Metric Project Goal  Project Start Date  Project Start Date  Project Completion Date  Est. Annual Savings Est. Inventory Savings Est. Inventory Savings Est. Revenue Increase  Project Objective (Quantify for Primary Metric) Project Objective (Quantify for Primary Metric) Processes Impacte  Project Objective (Quantify for Primary Metric) Processes Impacte  What do we hope to learn?  Briefly explain in words the financial  The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger	•	
Secondary Metric Project Goal  Project Start Date Project Completion Date Project Completion Date Project Completion Date Project Completion Date  Est. Annual Savings Est. Inventory Savings Est. Inventory Savings Est. Revenue Increase Project Objective Primary Metric Primary Metric Processes Impact  The goal of this project is to understand the causes of trigger pull variation with the XMP trigger and address them through design and process changes to minimize the trigger pull variation of the trigger assembly.  Trigger subassembly, final assembly, inspect and pack What do we hope to learn?  Briefly explain in words the financial The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger		Product Specification
Project Start Date Project Start Date Project Completion Date Business Impact  Est. Annual Savings Est. Inventory Savings Est. Inventory Savings Est. Revenue Increase Project Objective (Quantify for Primary Metric) Processes Impact  Project Objective (Quantify for Processes Impact) The goal of this project is to understand the causes of trigger pull variation with the XMP trigger and address them through design and process changes to minimize the trigger pull variation of the trigger assembly. Trigger subassembly, final assembly, inspect and pack Investigate the causes of trigger pull force variability on the X-Mark Pro (XMP) trigger assembly.  Briefly explain in words the financial The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger	•	
Project Start Date Project Completion Date  Est. Annual Savings Est. Inventory Savings Est. Revenue Increase  Project Objective (Quantify for Primary Metric) Processes Impacted What do we hope to learn?  Briefly explain in words the financial  Project Start Date  Business Impact  Business Impact  Process Improvement Ideas  Process Improvement Ideas  Project Objective (Quantify for Primary Metric) Processes Impacted What do we hope to learn?  Briefly explain in words the financial  The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger	Secondary Metric Project Goal	
Project Completion Date  Est. Annual Savings Est. Inventory Savings Est. Revenue Increase  Est. Revenue Increase  Project Objective (Quantify for Primary Metric) Processes Impacted What do we hope to learn?  Briefly explain in words the financial  Project Completion Date  Business Impact  Business Impact  Business Impact  Funcess Improvement Ideas  Process Improvement Ideas  Processes Impact  Investigate the causes of trigger pull variation with the XMP trigger and address them through design and process changes to minimize the trigger pull variation of the trigger assembly.  Trigger subassembly, final assembly, inspect and pack Investigate the causes of trigger pull force variability on the X-Mark Pro (XMP) trigger assembly.  The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger	Period Otal Data	
Est. Annual Savings Est. Inventory Savings Est. Revenue Increase  Project Objective (Quantify for Primary Metric) Processes Impact Process Improvement Ideas  The goal of this project is to understand the causes of trigger pull variation with the XMP trigger and address them through design and process changes to minimize the trigger pull variation of the trigger assembly.  Trigger subassembly, final assembly, inspect and pack Investigate the causes of trigger pull force variability on the X-Mark Pro (XMP) trigger assembly.  Briefly explain in words the financial  The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger	<del>-</del>	
Est. Annual Savings Est. Inventory Savings Est. Revenue Increase  Project Objective (Quantify for Primary Metric) Processes Improvement (Quantify for Primary Metric) Processes Impacted What do we hope to learn?  Briefly explain in words the financial  Figure 1 April 1 April 2 A	Project Completion Date	
Est. Inventory Savings Est. Revenue Increase  Project Objective (Quantify for Primary Metric) Processes Impacted What do we hope to learn?  Briefly explain in words the financial  Project Inventory Savings  Process Improvement Ideas  Investigate the causes of trigger pull variation with the XMP trigger and address them through design and process changes to minimize the trigger pull variation of the trigger assembly. Investigate the causes of trigger pull force variability on the X-Mark Pro (XMP) trigger assembly.  The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger	Fet Annual Savings	Dusiness illipaut
Est. Revenue Increase  Project Objective (Quantify for Primary Metric) Processes Impacted What do we hope to learn?  Briefly explain in words the financial  Project Objective (Quantify for Project is to understand the causes of trigger pull variation with the XMP trigger and address them through design and process changes to minimize the trigger pull variation of the trigger assembly. Trigger subassembly, final assembly, inspect and pack Investigate the causes of trigger pull force variability on the X-Mark Pro (XMP) trigger assembly.  The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger.		
Project Objective (Quantify for Primary Metric) Processes Improvement Ideas  Project Objective (Quantify for Primary Metric) Processes Impacted Processes Impacted Trigger and process changes to minimize the trigger pull variation with the XMP trigger and address them through design and process changes to minimize the trigger pull variation of the trigger assembly.  Trigger subassembly, final assembly, inspect and pack Investigate the causes of trigger pull force variability on the X-Mark Pro (XMP) trigger assembly.  Briefly explain in words the financial The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger		
Primary Metric) Processes Impacted What do we hope to learn?  Briefly explain in words the financial  them through design and process changes to minimize the trigger pull variation of the trigger assembly.  Trigger subassembly, final assembly, inspect and pack Investigate the causes of trigger pull force variability on the X-Mark Pro (XMP) trigger assembly.  The financial impact of this project will be to reduce the time spent in production setting and adjusting trigger	201.1(0)(0)(0)	Process Improvement Ideas
	Primary Metric) Processes Impacted	them through design and process changes to minimize the trigger pull variation of the trigger assembly.  Trigger subassembly, final assembly, inspect and pack
	iskaning in palikanang in pal	
	PROBLEM BY THE REST TONGO DECISION OF CONTRACT OF CONT	



		and the action of all and control of the con-						
Scrap, FPY	, RTY, Product S <sub>l</sub>	oec, Dollars Saved, F	Product Return Rate, Produ	uctivity, Cost Avoidanc	e, Inventory, Sales, C	ther		
							Lonoke	Manufacturing
							llion	Manufacturing R&D
							llion Mayfield	Manufacturing R&D Transactional
							llion Mayfield Marlin Bushmaster	Manufacturing R&D Transactional
							llion Mayfield Marlin	Manufacturing R&D Transactional
							llion Mayfield Marlin Bushmaster	Manufacturing R&D Transactional
							llion Mayfield Marlin Bushmaster	Manufacturing R&D Transactional
							llion Mayfield Marlin Bushmaster	Manufacturing R&D Transactional

Scrap
FPY
RTY
Product Specification
Dollars Saved
Product Return Rate
Productivity
Cost Avoidance
Inventory Reduction
Sales
Other

Project Update Date - Today's Date Last Champion Meeting Date	Updates 09/25/08								
Key Project Learnings To-Date	1. measurement system qualification is key to making any progress on this program.								
ldentify areas outside the scope of this project where key learnings may be valuable									
Project Accomplishments (since last update)	1) Thought map refined, 2)process map refined, 3)initial sampling plan created  1) conduct								
Project Next Steps	study to select measurement system for future testing								
Completion Timing Anticipate On-Time Project Completion? If no, new project completion date	(Yes/No) Date	Yes	Oct-08 Nov-08	Dec-08		Mar-09 Apr-09	May-09 Jun-09	Jul-09 Aug-l	09 Sep-09
Improvement Metrics Trigger pull variation lbs	Actual Target	<b>2008</b> Aug-08 Sep-08	Oct-08 Nov-08	Dec-08	2009 Jan-09 Feb-09	Mar-09 Apr-09	May-09 Jun-09	Jul-09 Aug-I	09 Sep-09
Trigger pull average bs	Actual Target								
Project Business Impact (\$) Annual Savings	Actual Target	2008 Aug-08 Sep-08	Oct-08 Nov-08	Dec-08	2009 Jan-09 Feb-09	Mar-09 Apr-09	May-09 Jun-09	Jul-09 Aug-I	09 Sep-09
Inventory Savings Revenue Increase	Actual Target Actual Target								

