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**From:** Norton, Vince  
**Sent:** Tuesday, April 08, 2008 11:39 AM  
**To:** Franz, Scott; Jiraneck, Marlin R.  
**Cc:** Diaz, Danny  
**Subject:** RE: 770/700 SEAR COMPARISSON  
**Attachments:** image003.gif; image004.jpg

I would definitely like to discuss this further with Marlin and yourself to understand your specific concerns before we consider design changes and new tooling.  
Vince

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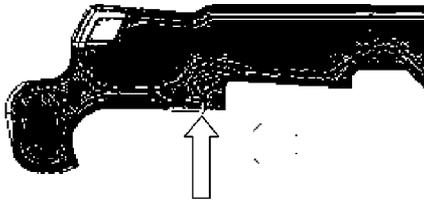
**From:** Franz, Scott  
**Sent:** Tuesday, April 08, 2008 11:20 AM  
**To:** Norton, Vince; Jiraneck, Marlin R.  
**Cc:** Diaz, Danny  
**Subject:** RE: 770/700 SEAR COMPARISSON

Vince,  
This is ultimately a Design/Manufacturing decision so you should discuss your options with Danny/Mayfield. I would think the ultimate decision would depend on current tooling condition, cost of new tooling, piece price, etc... Let me know if you want to discuss further with Marlin or myself.

Scott

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**From:** Norton, Vince  
**Sent:** Tuesday, April 08, 2008 10:52 AM  
**To:** Franz, Scott; Jiraneck, Marlin R.  
**Subject:** 770/700 SEAR COMPARISSON



I put the X-Mark Pro MIM sear into the new Model 770 fire control layout. It matches up pretty good except for one crucial area. That is the trigger/sear engagement surface. The X-mark Pro's engagement surface is .062" to the rear of the current 770 sear (X-Mark pro sear edge is indicated by the arrow in the figure). I think incorporating the X-Mark Pro sear into the fire control is doable but it will require a redesign of the trigger, at a minimum, and probably redesign of other components as well. If we need to pursue this issue further let me know very soon because the plant has started tooling on the new components in the fire control.

*Vince Norton*