- 1. Assemble a new receiver insert assembly into a Model 770 action.
- 2. With the bolt closed measure safety on and off forces. Take 3 measurements and record each one.
- 3. Cycle the safety on and off 10 times and then record forces again.
- 4. Cycle the safety on and off 10 more times and then record forces again.
- 5. Repeat this on 6 assemblies.