

8761, 8785, 8786, and 9132, 2nd Shift Operations Report
Thursday, August 21st, 2008

Distribution: B. Zahniser, J. Brewer, C. Shoemaker, J. Tretola, K. Luke, J. Deliberto, G. Bennett, J. Parkhurst, J. Rabbia, M. Marley.

Safety: Nothing to report.

Quality: Anti bind slot in bolt lugs need to be filed (predominantly on blasted/matte guns). No support for this repair, so we have to complete it before the guns go into the gallery. Guns are working on bench but gallery testing reject rates are elevating. HUR, CH, DX, XH, etc. We are still experiencing inconsistent trigger pulls on Xmark pro fire controls. Up to 7 lbs. before we add graphite to the control. Engineering needs to investigate why the discrepancy (between 8772 and 8761 assembly benches).

Personnel:

8761 – K. Kineke, returned.

8785/8786 – R. Armstrong, scheduled vac., Fri., 8/22.

9132 – R. Wiegand, dis. (return date unknown). B. Sovis, vac., Friday, 8/22

Production:

8761 – L. Hoffman, on dot peen and extractors. B. Hisert on heading most of the night. Trucked headed bbls to Custom Shop, late. L. Pierce on extractors. M. Brinkerhoff, removed rags, changed ejectors in new gens, and headed. R. Hall, off line until midnight, then on line, last hour. Color line down at lunch. Never started rest of night. Nothing issued after 9p. **Nothing at heading and nothing at extract. Morning start up will be difficult. Line should have about ½-1 hour of work.**

8785/8786 Moved work through all operations.

9132 – Issued all product that arrived tonight.

Maintenance: Nothing to report.

8761 Production Numbers:

700 Repairs		0
New Gen (rep/solids)		0/0
M/700 Bbl. Lays left		0
M/700 built off line	85351/85954	35/1
New Gen Build		0
Total incl. 700's (below)		337 + O.T.

Blue shade not counted

8761, 8785, 8786, and 9132, Operations report, (cont'd.)

Scans that did not take:

<i>Plan/Actual</i>	<i>Cumulative</i>	<i>Gallery Rework</i>
42/39	42/39	
42/42	84/81	
35/32	119/113	
42/40	161/153	
42/40	203/193	
35/33	238/226	
42/40	280/266	
35/35	315/301	
TOTAL-	301 + O.T.	

700 Scopes Mounted: 61

Arms Service Shot: 30

"H and R", proofed/tested: 0

Inspect/Pack Counts by the Hour:

Hour	Inspect	Pack	Staff (insp/pk)	Other
3:30-4:30p	45/45	50/50	2/2	
4:30p-5:30p	45/90	55/105	2/2	
5:45-6:30p	35/125	35/140	2/2	
6:30-7:30p	45/170	45/185	2/2	
8-9p	48/218	45/230	2/2	
9-9:45p	40/258	43/273	2/2	
10-11p	48/306	47/320	2/2	
11-12a	38/344	38/358	2/2	
Totals-		358		