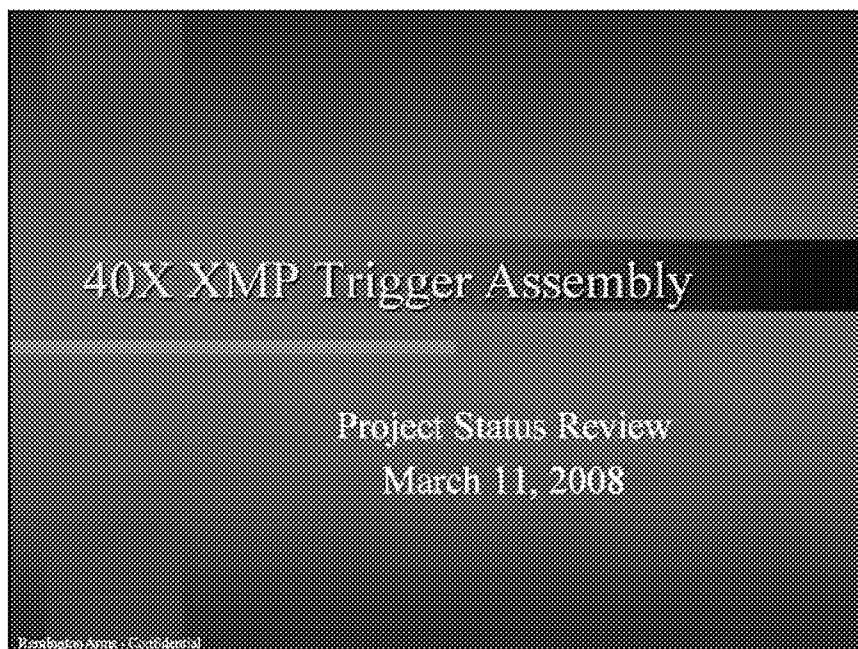
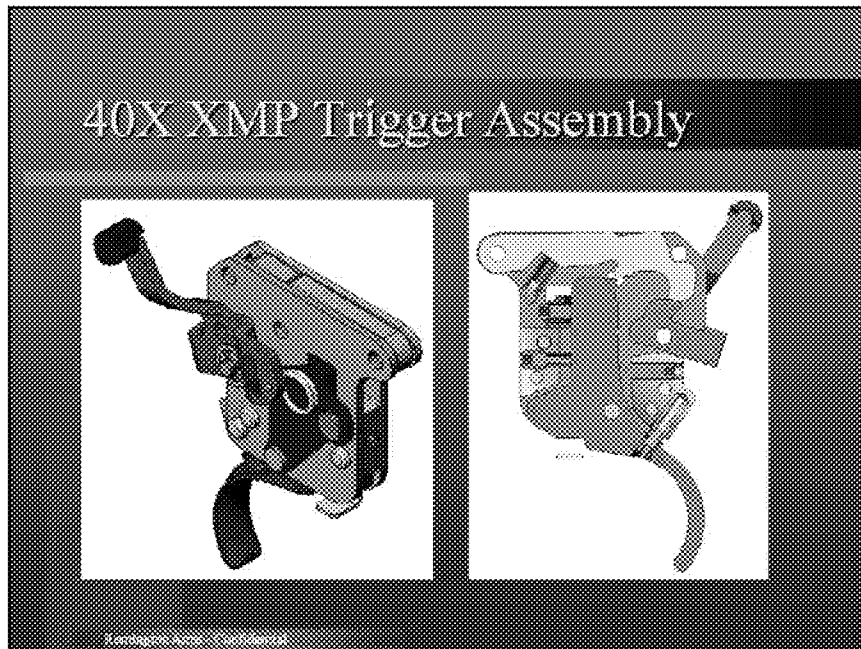






40X XMP Trigger Assembly

- Addresses competitive pressures in the bolt action rifle product line that have arisen since the inception of the XMP
- Permits adjustment of trigger pull force without removing the action from the stock
 - Trigger pull force can be set immediately before packing the gun for shipment
 - Consumer can adjust trigger pull force
- Provides lower "out-of-the-box" trigger pull (goal $3\frac{1}{2} \pm \frac{1}{4}$ lb) through improved trigger pull setting and measurement process
 - Trigger pull process improvements can also be applied to XMP trigger assembly

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40X XMP TA Action Items

Action Item	Status	Responsible	Date
Conduct DAT on 700 Varmint	Complete	R&D Test Lab	8/8/2007
Update Drawings - Send to Mfg	Complete	Ronkainen	8/15/2007
Support Implementation Into Mfg	On-going	Ronkainen	10/1/2008
Support Customer Service Product Improvement Program to reduce customer returns for trigger assembly related issues	On-going	Ronkainen	5/1/2008

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40X XMP Status

- **Varmint DAT successfully completed 8/6**
 - SAAMI Jar-off/Rotation/Drop passed with 3 lb trigger pull
- **Trigger pull force setting tolerances will require new trigger pull measurement process to be developed**
 - Working with Manufacturing Engineering to define new trigger pull setting and measurement process
- **Working with Ilion to implement this design into production ASAP at the request of marketing**
 - New trigger assembly to be on new for 2009 high end products

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40X XMP Summarized Schedule

Milestone	Date
First non-working prototype	N/A
First working prototype	N/A
EET	10/15/2006
Manufacturing involvement	3/14/2005
XR-100 DAT	4/13/2007
M/700 Varmint DAT	8/6/2007
Send data to Mfg for T&P	8/15/2007

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40X XMP Budget

- No 2008 funding was allocated for this project

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