

**REMINGTON ARMS COMPANY, INC.**

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**Product Team Meeting MINUTES**

Tuesday December 16, 2008- 7:30 am

**Future Meetings**

February 18<sup>th</sup> Wednesday, Ilion (Tentative) (On-site)  
March 25<sup>th</sup> Wednesday, Ilion  
April 22<sup>nd</sup> Wednesday, (Go-To-Meeting)  
May 27<sup>th</sup> Wednesday, Ilion

**Upcoming Events**

2009 Dallas Safari Show – Jan. 8-11, 2009 Dallas, TX.

2009 SHOT Show-Jan. 15-18, 2009 Orlando, FL

2009 SCI Show – Jan. 21-24, 2009, Reno, NV

2009 NRA Convention – May 14-17, 2009 Phoenix, AZ

**State of the Business Review (Trull)**

**Ilion Topics**

**105 Cti II status/update (Keeney/Streeter)**

- NOTE—E-town (Keeney) to provide ammo range Specifics—with Max-Min loads
- E-Town to provide recommended Break in period procedure
- Going forward with "Free-Ammo" rebate plan
- Established STS12LH as light load minimum in gallery testing
- 3 dram 1 1/8 ounce min with break in guns shooting 2 3/4 dram 1 1/8 ounce guns reliably
- Tested rubber mag tube seal—no difference between current metal dual seal system
- Need further testing/evaluation of the following:
  - Rate control variation
  - Break in performance
  - Action sleeve
  - Lubrication—mag tube deformation—surface finishes—as relates to the cycling of the gun
- Exploring options of Carbon Fiber rib attachment/manufacture

- Discussed Steel rib as a viable option in the future
- Beginning in "Mid-January" will build 18-20/day
- ARM Service schedule on receiving re-build kits
  - How many kits allocated
  - International re-build kits allocation (Gaston)
- MCD to develop advertising plan going forward
  - Ammo rebate information
  - Ammo specifics—range of ammo—break in period to be included with each gun in a flyer to insert into Owner's Manual
  - Formulate plan to advertise free ammo rebate

**Model 887 New Pump Action Shotgun (LeMay/Franz/Fitzsimmons)**

- T & P build put on hold pending further development

**"Puginator" SuperSlug Shotgun (Pugliese/Haskin)**

- 19 early sample guns being built to cover sample needs for early hunts-SHOT—Wholesale and Distributor shows
- Barrels are hammer forged—showing super accuracy
- T & P for accuracy scheduled for 1-28-09

**(MPAS) New Auto loading Shotgun (Haskin/Olsen)**

- Re-designed bbl guide ring/gas cylinder for braze
- 4 rd mag capacity reduced to 3 and a duck plug/Mag spring retainer design to be determined
  - This is a proposed fix to the shell deformation in mag tube
- DAT currently scheduled to be completed by end of March 2009
  - Manufacturing exploring stock/overmold vendor options

**"SuperCell" Compensation spacers and LOP kits (Perniciaro/Wilks)**

- 1800 initial kits without texturing approved for first run of guns
- Textured kits due in 12-18-08
- 105 CTi II spacer kits due in by mid January (1<sup>st</sup> production)
- Wood compensation spacers will be complete by 12-31-08
  - Manufacturing to provide SPECIFIC update to Marketing

**Stainless Shotgun bbl (Pugliese)**

- Various options proposed at PTM
- Samples to be sent to Marketing for review

**Short stock program w/Overmolded grips (Wilks)**

- OMP currently working on a "Non-Masking" alternative for Camo stocks
  - Manufacturing to provide Marketing with samples for review
- Settled upon 12 Gauge ONLY overmolded "Short Stocks" for the 2009 program

- Will include—12 Ga standard configuration synthetic stocks and fore-ends and 12 Ga. ShurShot stocks and fore-ends for 2009
  - Both 870 and 11-87
  - No 20 Ga. Stocks/fore-ends with overmold for 2009
- First article (early samples) testing mid-December T & P

## Rifles

### X-Mark Pro Adjustable Trigger (Shoemaker/Becker)

- Discuss current product development cycle
  - Status of wrench
- Discuss Manufacturing position
- Discuss implementation timelines for all products
- Status of end labels calling out externally adjustable trigger
- 500 per day. Ordering new fixtures to increase capacity
- Wrench design near complete. Will order this week. Delivery in February.
- All 2009 new product. End labels state new trigger
- January all 700 and Seven will have except ADL rifles
- Need to find ways to increase daily rate to 700 per day

### Model 700 XHR (Perniciaro/Sampson/Sietsema/Fink)

- Discuss current product development cycle
- Discuss Manufacturing position
- Discuss implementation timelines for all products
- Options for Powder Coat finish
- 2010 Stainless Steel Introductions
- Will start fluting week of January 12.
- JF to prepare short form NPP
- Talk with LE/Mil regarding their plans
- Need CNC capacity

### Overmolded Stocks (Wilks)

- Status of masking grip panels
- Dates for samples
- 25 piece sample passed test. 200 pieces to Tarjac this week. 100 thumbhole and fore ends.
- Samples by next PTM

### HS Precision Stock Replacement (Skinner/Fitzsimmons/Fink)

- Background on what happened
- Phase in plan to switch to Bell & Carlson on VSSF II and Sendero for 2009
- F249062 and F249063 are HS exclusives

**204 Ruger Accuracy Test (Perniciaro)**

- Issues stabilizing 40 gr bullets in 1 in 12"
- Review test plan
- Review data generated to date
- Testing in progress. Should have data by first week of January.

**Model 700 XCR Front Scope Base Hole (Rabbia)**

- Forward front base screw hole found to be too shallow
- Reported to Ilion QC
- Discuss Findings and Corrective Action

**Mayfield Topics**

**Model 770 Fire Control (Lance/Vicars/Franz)**

- Status & Timeline
- 3 parts not approved; safety arm 12.23 date, trigger block 1.16 delivery, trigger-need to change process to meet surface finish end of January minimum. Talk with Doolittle to understand Ilion process.
- All other components approved and in-house.

**R-22 Project (Vicars)**

- Update from Gerald Vicars
- Prototype built. Some modifications to be made to improve cosmetics. Side plate embellishment needed.
- April best case scenario for production. Tell sales June 09 delivery.
- Model 597 VTR
- Need costing estimate-1<sup>st</sup> week of January for estimate
- Stamping and form die for sideplate
- Minimal Etown testing required
- Could build as kit for accessories

**Model 597 Youth Offering**

- Options
- Marlin to serve as youth version