



Service Notice

To: Remington Authorized Repair Centers

Subject: 700, 7, X-Mark Pro Triggers.

Remington has changed the 700 and 7 triggers to a new trigger block safety design. The new trigger assemblies are currently being installed on select 700 and 7 bolt action rifles. This is considered a running production change and should not be considered an upgrade under any warranty. The new trigger should only be replaced under warranty, when the repair requires trigger replacement as outlined in the service agreement and the bolt lock modification program.

The new X-Mark Pro trigger is completely interchangeable with any 700, 7 bolt action rifles (some stock do require additional inletting). The X-Mark Pro trigger has a minimum trigger pull setting of 3 1/2lbs. The sear engagement screw and the trigger over travel screws are permanently set and should never be adjusted under any circumstances. The new style triggers are available through the parts department.

If we can be of service to you, please feel free to call us at 1-800-310-8483, Monday-Friday, 8am-5pm EST. Please check out our website at <http://www.remington.com>.

Thank you,

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