

— 700

FC

ACTION

LOG —

Meeting: 700

FC

Date: 6/14/06

Next Meeting:

Rifle Manager's Office

Attendees: S.  
Perniciaro, Bob Orf,  
Gary Bennet, John  
Mroz, Shelly Truax,  
Joe Hugliese, Joe  
Gross, Joe Diliberto

No.	Date Assigned	Issue	Action (s)	Responsibility	Due Date
1	14-Jun	Comparators can swing out of adjustment with operators knowing.	Develop a process to check a percentage of fire control from each build, each day on the SPL comparator.	G. Bennet	6/16
2	14-Jun	Plungers can malfunction, be positioned to high or low, thus throwing of the trigger pull.	Develop a process to check the plunger force and the height daily.	G. Bennet/J. Diliberto	6/19
3	14-Jun	Inconsistencies in settings among final assemblers	Assign three builders only to reset trigger pull - Reject fire control if unresponsive or more than 2 threads showing when adjusted.	J. Allen	6/14
4	14-Jun	Review gallery procedures to ensure proof operators are performing correctly.	Ensure process is proper and then review with the operators.	J. Allen	6/16
5	14-Jun	North comparator delivers inconsistent settings.	Discontinue use of the north comparator for setting trigger pull.	S. Truax	6/15
6	14-Jun	Review proper safety testing after trigger pull has been reset.	Review proper safety testing with repairmen to ensure function after trigger pull has been reset.	J. Allen	6/16

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7	14-Jun	Proper training for fire control builders.	Develop a training class using the 10X model to periodically be given to fire control builders.	S. Truax	7/15
8	14-Jun	Assembly seeing a large number of fire control with pulls out of tolerance.	Return all M7C0 fire controls to sub assembly to have the trigger pulls reset.	J. Allen/S. Truax	6/14,6/15
9	12-Jun	Safety arms with holes out of alignment	Audit Safety Arms in the crib for hole alignment. Screen pans 100% if bad safeties are found.	D. Rice/ K. Luke	6/13
10	12-Jun	Safety Arms rub on receivers	Develop a comparator view to screen assemblies for safety arms out of location	G. Bennet	6/13
11	12-Jun	No presence of MolyKote on black fire controls with Stainless connectors	Use MolyKote on all black fire controls regardless of part combinations	S. Truax	6/13
12	12-Jun	Sear lift reading not consistent from gauge to gauge.	Create a 0.008" shim to verify fire controls rejected for low sear lift, do not meet the requirements.	G. Bennet	6/13

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Need to properly tag bins
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