



Remington. MILITARY PRODUCTS DIVISION

**REMINGTON ARMS COMPANY INC.
SUBMISSION TO:
U.S. SPECIAL OPERATIONS COMMAND
SOURCES SOUGHT SOLICITATION
#H92222-09-PSR
DATED JUNE 17, 2008**



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Remington Arms Company
870 Remington Drive
Madison, NC 27025

Introduction

Remington Arms Company Inc. is pleased to submit the following documentation in support of the U.S. Special Operations Command Sources Sought Solicitation #H92222-09-PSR, "Precision Sniper Rifle" dated June 17, 2008.

The Remington Arms New Sniper Weapon System (NSWS) is a magazine fed bolt action rifle developed from the ever changing requirements being placed upon snipers today. Remington's Military Products Division (MPD) has been in constant contact with our Armed Forces to best learn what features are desired in the next generation sniping weapons platform. Remington Arms Company has supported the US Military with professional grade weapons and munitions since 1841. During this long and distinguished service Remington Arms Company Inc. has become the nation's leader in development and production of military grade sniper weapon systems and their various components. Remington Arms Company Inc. won the Army solicitation in 1988 for the M24 Sniper Weapons System (SWS) which we continue to support today. Remington Rifles have been the basis of sniper systems used in every branch of the service to include the USMC, supplying the actions for the M40 and M40A3. No other company has the depth of knowledge, availability of resources or history of contract performance to the degree the Remington Arms Inc.

Remington will ensure a best-in-class sniper weapon system is available for our end-users that is representative of our company, our quality and our innovation and reinforces our long legacy of working together with our nation's military to provide superior equipment.

This document is divided into sections for ease of use. The sections cover the basic specifications of the rifle, assembly/disassembly and adjustment instructions, and an appendix with additional relevant information.

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Specifications and Features

- .338 Lapua Magnum CIP
- Available in 20", 24", and 27" barrel, 1 turn in 9.5" Twist, Modified 5R
- 48" OAL w/27" barrel
- 16 lbs. Base Rifle Weight (14.6 lbs. w/20" barrel)
- Advanced Armament Corp. Muzzle Brake for Titan-QD .338LM Sound Suppressor
- Leupold Mark 4 ER/T 6.5-20 X 50mm LTK FFP Riflescope
 - Front focal plane illuminated reticle
 - 34mm scope main body
 - Locking adjustment turrets
- Adjustable Folding Stock
 - Adjustable cheek piece and butt plate for height, LOP, butt plate elevation
 - Dual-latching, right-folding stock with bolt lock feature
 - Accommodates AR-style grips
- 360° Free-floating Fore End Assembly
 - Modular MilStd 1913 accessory rail system
 - Integrated recoil lug
- 20 MOA Monolithic MilStd 1913 Scope Rail With Recoil Lug
- Titanium Receiver
- 3-Lug Floating Bolt Head with Lock up in Barrel Extension
 - Simplified barrel changing
 - Ease of caliber change
 - 60° bolt rotation
- 5 and 10 round Detachable, Center-feed, Double-stack Magazine
 - Capable of accepting up to 4" OAL round
- 40X XMK Pro Adjustable Fire Control
- Serviceable Bolt/Firing Pin Assemblies without Tools
- Remington SuperCell™ Magnum Recoil Pad
- Integrated Cable Management System in Stock and Fore End
- Accessory Rail on Bottom of Butt Stock

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Assembly/Disassembly Instructions

Required Tools

Barrel Nut Spanner Wrench (supplied)
Torque Wrench
Vise with Padded Jaws
3/16" Allen Wrench
1/8" Allen Wrench

Please reference the exploded view and parts list located in the Appendix.

Disassembly

Separating Action Assembly from Stock Assembly

- 1) Ensure the weapon is unloaded.
- 2) With the 3/16" allen wrench, remove the two free-float fore end screws (25).
- 3) With the 3/16" allen wrench, remove the front (24) and rear (23) action screws. Lift the action assembly up off the stock assembly (15).

Removing Free-Float Tube Assembly and Monolithic Rail From Action Assembly

- 1) Ensure optics are removed from monolithic rail (17).
- 2) With the 1/8" allen wrench, remove the four receiver scope mount screws (26) from the receiver (1).
- 3) With the 1/8" allen wrench, remove the three rail mount screws (27) closest to the receiver (1). Slide free-float tube assembly (21) and the attached monolithic rail (17) forward away from the receiver/barrel assembly. Note: The removal of only the first three rail mount screws (27) ensures the recoil lug on the monolithic rail (17) will clear the notch in the receiver (1).

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Assembly/Disassembly Instructions

Disassembly Continued

Bolt Assembly Removal and Disassembly

- 1) Depressing the stock folding release on the shooter's left hand side of the stock assembly (15), fold butt stock toward the shooter's right hand side of the weapon.
- 2) While depressing the bolt release on shooter's left hand side of the receiver (1), remove bolt assembly (5) from the rear of the receiver (1).
- 3) To remove the firing pin assembly, grasp the bolt body (5) in one hand and rotate the bolt plug (3) away from cam slot in the bolt body (5) until the firing pin assembly becomes free from the bolt body (5).
- 4) With the firing pin assembly removed, use the tip of the firing pin (14) to push the bolt head pin (9) out of the bolt body (5). Remove the bolt head assembly (4) out of the bolt body (5).

Removing Barrel Assembly from Receiver Assembly

- 1) Clamp receiver (1) in vise with padded jaws.
- 2) Using supplied barrel nut spanner wrench, insert spanner tooth into convenient assembly/disassembly hole of the barrel nut (20). Rotate barrel nut (20) counter-clockwise until loose. Unscrew barrel nut (20) by hand the remaining amount and remove barrel nut (20) off the front of barrel (2).
- 3) Pull barrel (2) out of the front of the receiver (1).

Note: Barrel (2) removal can be accomplished without removing the stock assembly (15) if free-float tube assembly (21) and monolithic rail (17) have been removed prior. Clamping the stock assembly (15) in the vise with padded jaws can assist in the removal process. Caution must be used when clamping stock assembly (15) in vise to prevent crushing of the magazine well.

No further disassembly is recommended for general maintenance and/or barrel change.

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Assembly/Disassembly Instructions

Assembly

Reassembly Notes for Barrel to Receiver Assembly and Action Assembly to Stock Assembly

Reassembly is accomplished by reversing the disassembly procedures with the following recommendations:

- 1) Using the supplied barrel nut spanner wrench attached to the torque wrench, the barrel nut (20) should be tightened to the receiver (1) within the torque range of 30-60 ft-lbs.
- 2) The receiver (1) must be placed into the stock assembly (15) and pulled rearward until the recoil lug bears against the notch in the underside of the receiver (1). Using a torque wrench coupled with a 3/16" allen wrench, the action screws (23&24) should be tightened through the stock assembly (15) to the receiver (1) with a torque of 65 in-lbs. An M/24 action screw/scope ring torque wrench can be used for this purpose.

Reassembly of Bolt Assembly

- 1) Insert bolt head assembly (4) to bolt body (5) such that the bolt head pin (9) holes are aligned between the two parts and the extractor (8) is on the bolt handle body (6) side of the bolt body (5).
- 2) Insert the bolt head pin (9) into the aligned holes with the firing pin hole in the bolt head pin (9) aligned with the axis of the bolt body (5).
- 3) While grasping the bolt plug (3) insert the firing pin assembly into the rear of the bolt body (5) such that firing pin passes through the firing pin hole in the bolt head pin (9) and the cylindrical section of the bolt plug (3) approaches the rear of the bolt body (5). As the cylindrical section of the bolt plug (3) enters the bolt body (5), align the assembly lobes of the bolt plug (3) with the respective paths in the bolt body (5). The firing pin head (12) should be oriented so the cam surface is just past the the small notch near the cocking cam. Compress the bolt plug (3) until it stops against the bolt body (5) and rotate bolt plug (3) until firing pin head (12) aligns with notch in bolt body (5) near cocking cam.

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Adjustments

Please Note: Pictures 1-3 in this section will assist with the adjustment instructions.

Cheek Piece Adjustment

1) Elevation of the cheek piece is accomplished by rotating the horizontal adjustment dial located in the butt stock assembly. Looking down on the rifle, rotate the adjustment dial counter-clockwise to lower the cheek piece. Raising the cheek piece is achieved by rotating the adjustment knob clockwise.

Note: With cheek piece elevated, removal of the bolt can best be accomplished by first folding the stock. (see Bolt Assembly Removal and Disassembly instructions)

Butt Adjustment

1) Adjustment is achieved by rotating the vertical adjustment dial located just in front of the butt plate assembly in the butt stock assembly. While looking at rear of the butt stock assembly, rotate the adjustment dial clockwise to extend the length of pull. Shortening the length of pull is achieved by rotating the adjustment dial counter-clockwise.

2) To adjust the height of the butt pad, loosen the two screws located on the shooter's right hand side of the butt plate assembly with 1/8" allen wrench. The butt plate can then be adjusted vertically to the desired location. Once adjusted to position, re-tighten the screws.

Fire Control Adjustment

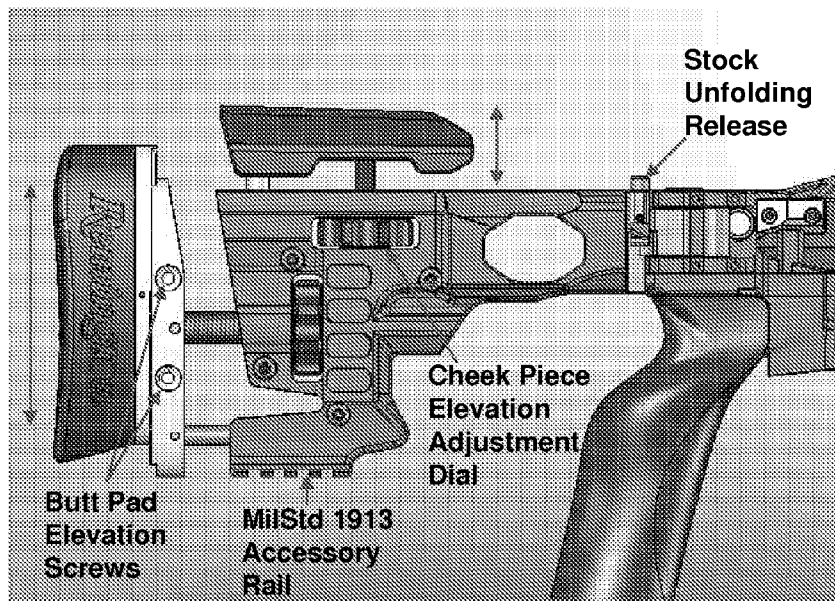
See Appendix for adjustment instructions.

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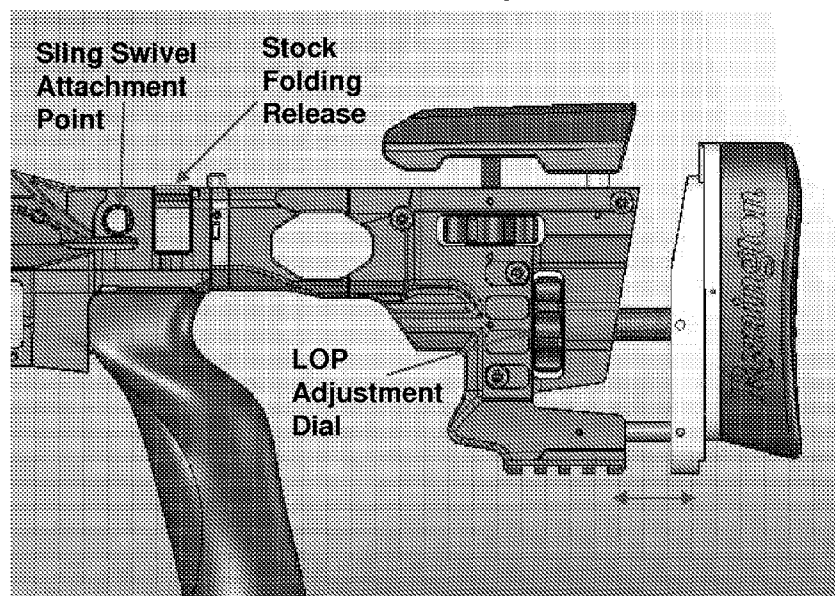
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Adjustments



Picture 1. Shooter's Right Hand Side



Picture 2. Shooter's Left Hand Side

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Adjustments

Folding and Unfolding the Butt Stock Using Bolt Lock Feature

Folding with Bolt Lock

- 1) Ensure the bolt assembly is inserted in the weapon and the bolt is in the closed position.
- 2) While depressing the stock folding release latch on the shooter's left hand side of the stock assembly, fold butt stock toward the shooter's right hand side of the weapon, allowing the bolt knob to fit inside the recess cut into the arm of the butt stock. Ensure that the hook on the stock unfolding release latch is fully engaged within the corresponding notch located on the shooter's right hand side of the stock assembly.

The bolt is now locked in the weapon and cannot be operated unless the stock is unfolded. Please note that the weapon can still be fired with the stock in this position and normal safety procedures should be followed.

Unfolding

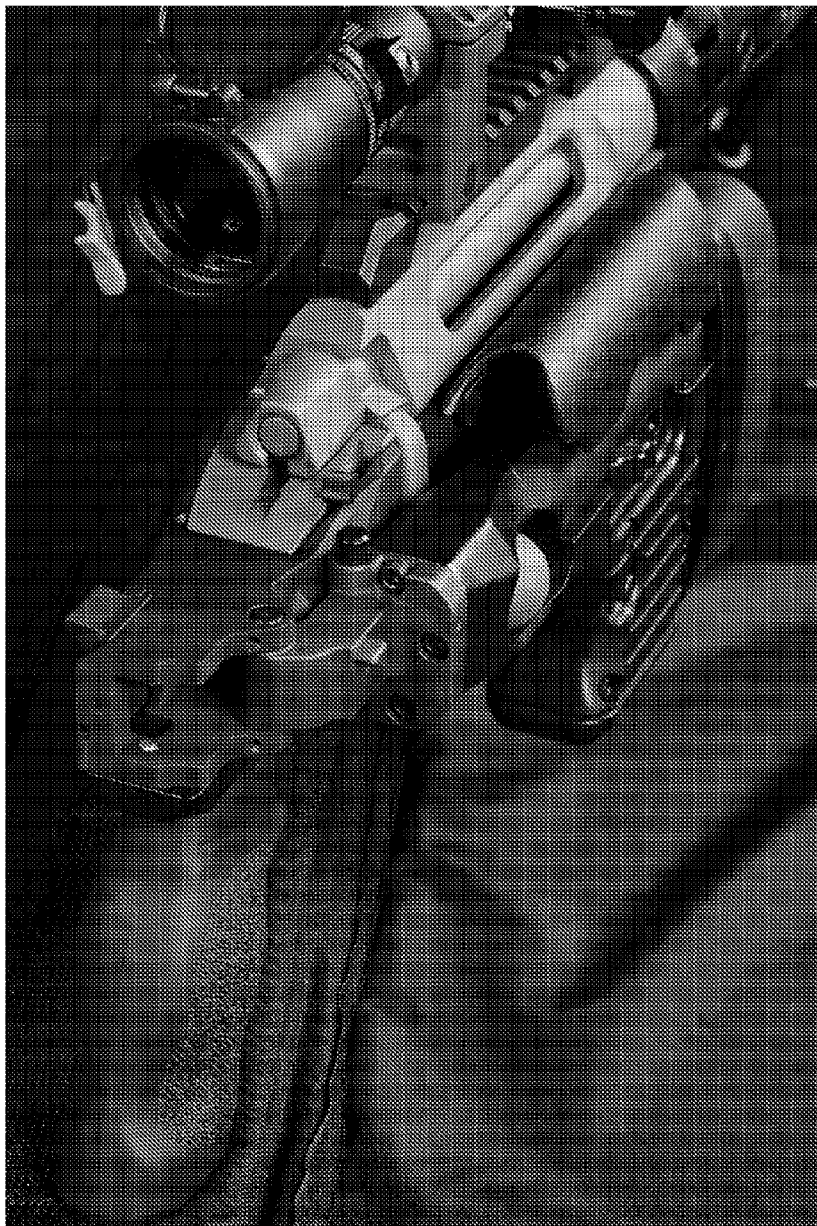
- 1) Depress and hold the stock unfolding release latch located on the shooter's right hand side of the butt stock near the pivot point.
- 2) Ensure the hook on the stock unfolding release latch has fully cleared the corresponding notch located on the shooter's right hand side of the stock assembly.
- 3) Unfold stock assembly until the butt stock is in alignment with the axis of the barrel and the folding release latch has re-engaged itself.
- 4) Release the stock unfolding release latch.

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Adjustments



Picture 3. Stock Folded Using Bolt Lock

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Appendix

Section 1: Parts List and Exploded View

Section 2: 40X XMK Pro Adjustment Instructions

Section 3: Scope Specifications

Section 4: Suppressor Specifications

Section 5: Contact Information

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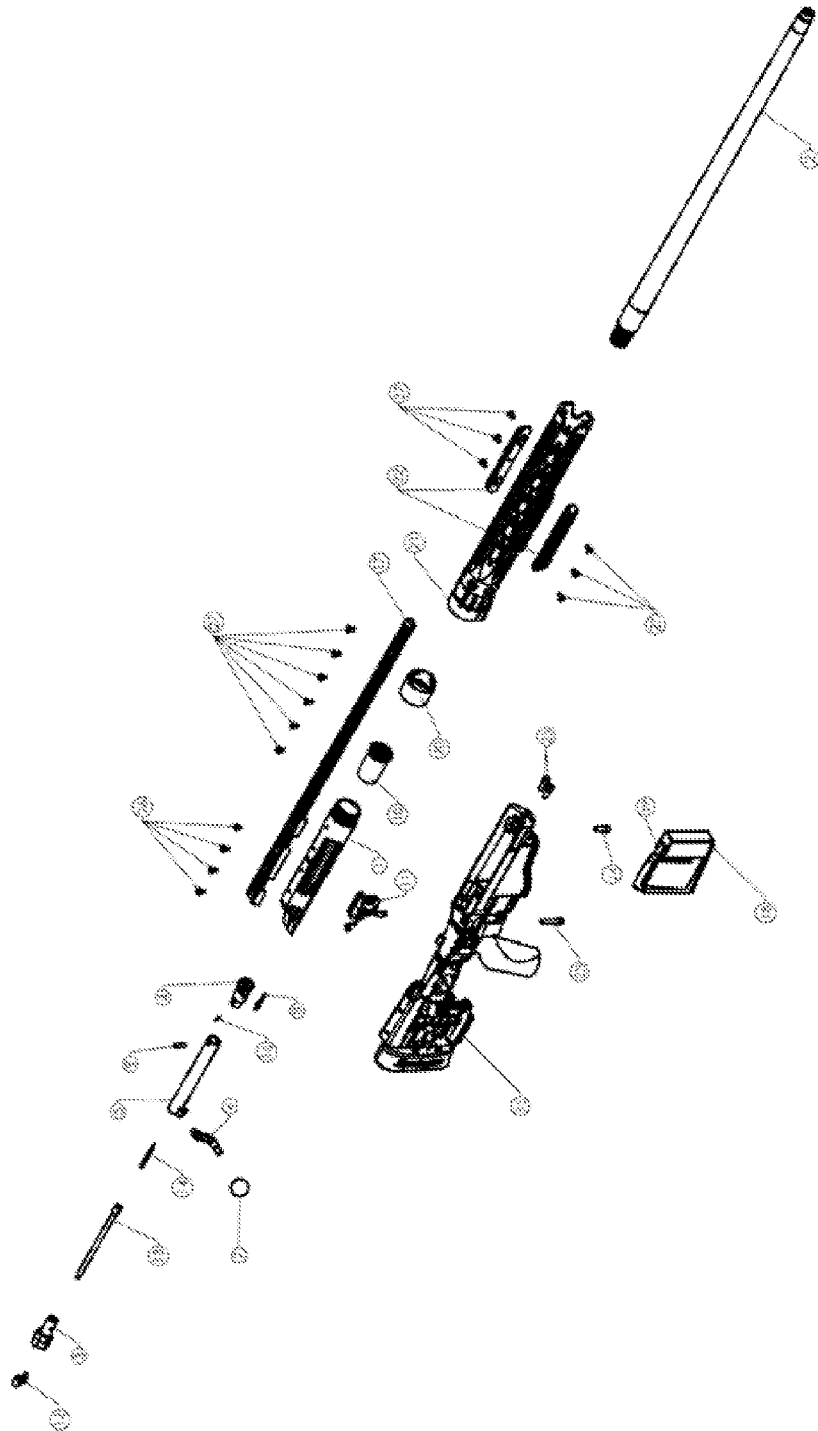
Parts List

ITEM NO.	PARTNAME	QTY.
1	Receiver	1
2	Barrel	1
3	Bolt Plug	1
4	Bolt Head	1
5	Bolt Body	1
6	Bolt Handle Body	1
7	Bolt Knob	1
8	Extractor	1
9	Bolt Head Pin	1
10	Barrel Extension	1
11	Fire Control Assembly 40XXmk Pro	1
12	Firing Pin Head	1
13	Firing Pin Body	1
14	Firing Pin Tip	1
15	Adjustable Stock Assembly	1
16	Extractor Pivot Pin	1
17	Monolithic Rail	1
18	Magazine	1
19	338 Lapua Mag Round	1
20	Barrel Nut	1
21	Free Float Tube Assembly	1
22	Picatinny Rail, Accessory	4
23	Rear Action Screw - 1/4-28 X 1"	1
24	Front Action Screw - 1/4-28 X .625"	1
25	Free Float Forend Screw - 1/4-28 X .625"	2
26	Receiver Scope Mount Screw - # 10-32 X .5"	4
27	Rail Mount Screw - # 10-32 X .375"	12

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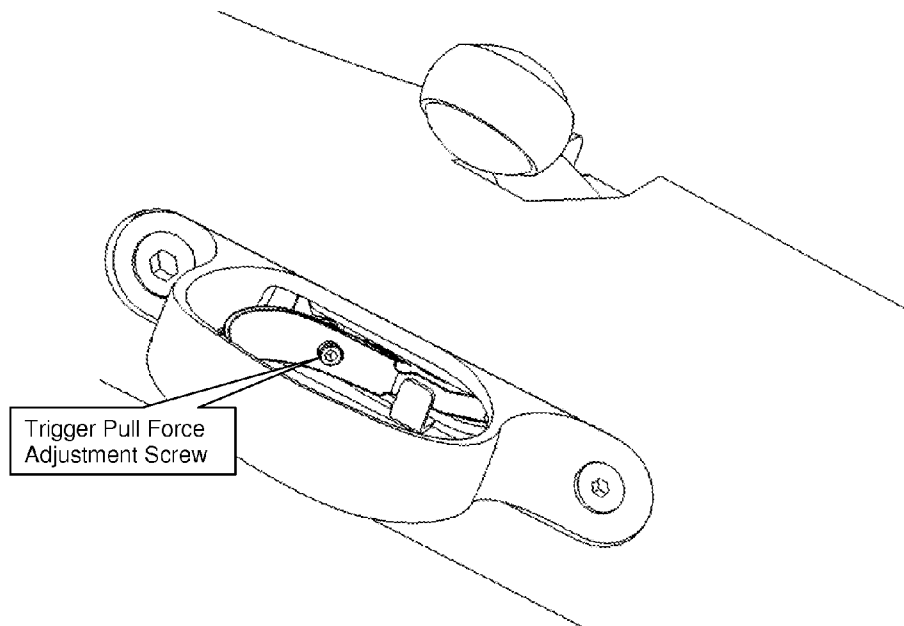
40XMK Pro Adjustment

The Trigger Assembly

The trigger assembly on your rifle permits the adjustment of the trigger pull force by the user. The trigger pull force is adjustable without removing the action from the stock.

WARNING: Only the trigger pull force is adjustable. For safety's sake, **NEVER** make adjustments or alterations to any other parts of the trigger assembly or rifle.

WARNING: **NEVER** put your finger on the trigger unless you are going to fire the firearm.



Picture A.

To Adjust Trigger Pull Force:

The trigger of your rifle has been preset at the factory in conformity with industry guidelines to have a trigger pull force of at least 3 pounds. However, for competition target shooters firing the rifle from a secure stationary rest in a controlled environment, the trigger pull force can be adjusted downward by the user or a qualified gunsmith using the procedure set forth below.

WARNING: Adjustment of the trigger pull force in this rifle below 3 pounds should only be made for a rifle to be used in competitive target shooting and fired from a secure stationary rest in a controlled environment. For any other purpose, including use in the field, the trigger pull force on your rifle should **NEVER** be reduced below 3 pounds. Remember -- regardless of the amount of trigger pull

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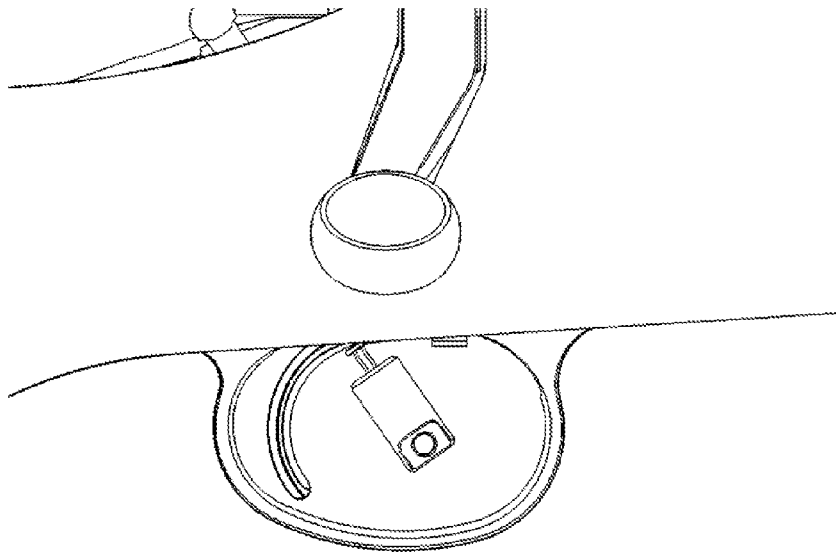
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40XMK Pro Adjustment

force, **ALWAYS** keep the muzzle of your rifle pointed in a safe direction to prevent injury or death caused by an unintended or accidental discharge.

WARNING: With the safety mechanism in the **S-SAFE** position, check the chamber and magazine of the rifle to make sure there are no cartridges in the rifle. **NEVER** attempt to adjust the trigger pull force on a loaded rifle.

1. To adjust the trigger pull force, place the provided wrench's hex key in the socket of the adjustment screw as shown in Picture B. A standard 1/16" hex key can also be used to make this adjustment.



Picture B.

2. Adjust the trigger pull force to the desired setting by turning the adjustment screw. Turning the trigger pull adjustment screw counterclockwise will lighten the trigger pull force. Turning the trigger pull adjusting screw clockwise will increase the trigger pull force.
3. After making an adjustment, remove the wrench from the socket of the adjustment screw.
4. Dry fire the rifle several times after making an adjustment to ensure the trigger pull force spring is reseated.
5. Check the trigger pull force with a force gauge or deadweight.
6. Repeat step 5 several times to ensure the proper trigger pull force is maintained.

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40XMK Pro Adjustment

7. If the setting is satisfactory, the adjustment is complete. If the setting is unsatisfactory, follow the instructions outlined in steps 2–6 until you are satisfied.

WARNING: If proper trigger pull force cannot be maintained from pull to pull, then return the firearm to the factory for service. Do not use your rifle if the trigger pull force can not be maintained.

WARNING: The minimum achievable trigger pull force is preset at the factory and must not be altered.

WARNING: Be sure to note if you have adjusted the trigger pull force below 3 pounds when you store your rifle for any period of time. If you expect at any time to loan or sell your rifle or to use the rifle for anything other than competition target shooting from a secure, stationary rest in a controlled environment, you should readjust the trigger pull force to at least 3 pounds.

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Scope Specifications

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Response to Solicitation Number H92222-09-PSR Precision Sniper Rifle (PSR)

Date: August 11, 2009

Prepared by: Viki Peters & Cameron Grantham

The optimum riflescope platform for PSR program is the Leupold Mark 4 SR/T 6.5 - 20 x 50 mm LTK #PP riflescope. The specifications follow. We at Leupold are committed to meeting the needs of the user and look forward to any commentary that can be provided as to the suitability of this product for the Precision Sniper Rifle program.

Features	Specifications
Prescription / Zoom Range	6.5 - 20x
Objective Diameter	50 mm
Reticle Location	Front Focal Plane
Reticle	H37 Horus Any Horus Reticle Desired TMR Mildot
Reticle Illumination	<ul style="list-style-type: none"> ▪ Rotary Dial with Standard Coin Cell ▪ Retained Cap (i.e. lanyard) ▪ 8 Adjustable Settings (CW increase) <ul style="list-style-type: none"> ○ Hard-Off / Stop ○ Off Positions between each setting ○ 0 Position - Off ○ 1st Position - Battery Check ○ 5 Daytime Variable Brightness Settings ○ 2 Night Vision Settings ▪ Red Illumination
Main tube Diameter	1-Piece 34 mm 6061 T-6 Aircraft Grade Aluminum
Side Focus	Yes w/possible battery compartment

Leupold & Stevens, Inc.

Mailing Address: P.O. Box 688, Beaverton, OR 97075-0688 U.S.A.

Shipping Address: 14400 NW Greenbrier Parkway, Beaverton, OR 97006-5790 U.S.A.

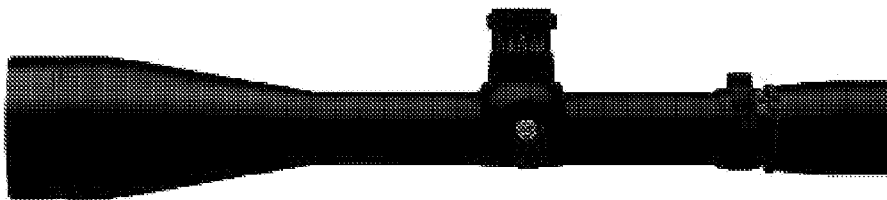
Tel: (503) 646-9171 Fax: (503) 326-1455 www.leupold.com

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LEUPOLD
AMERICA'S OPTIC AUTHORITY.

LEUPOLD® MARK 4® 6.5-20x50mm ER/T® M1 FRONT FOCAL RIFlescOPES



Non-Illuminated Model Shown

Lens Coating Extended Twilight Lens System to enhance all low & bright light conditions to include night vision and thermal coupling devices.

Scratch Resistant Lens coating: Diamond Coat 2

Hard Anodized Exterior: Resistant to all environmental conditions to include biological & chemical agents

Environmental Waterproof Protection, Argon-Krypton gas fill to ensure 100% waterproof integrity

Eyepiece Design: Lockable, Fast-Focus Eyepieces

Actual Magnification: 6.5x – 19.5x

Linear Field of View: 5.5 feet at high magnification, (ft @ 100 yd) 14.3 feet at low magnification

Linear Field of View: 1.8 meters at high magnification, (m @ 100 m) 4.8 meters at low magnification

Exit Pupil (mm): 7.6 – 2.5

Weight (ounces): 22.5

Weight (grams): 638.0

Length (in): 14.5

Length (cm): 36.8

Mounting Space (in): 6.5

Mounting Space (cm): 16.5

Objective Aperture (mm): 50

Eye Relief (in): 4.4 – 3.6

Eye Relief (mm): 111.0 – 92.0

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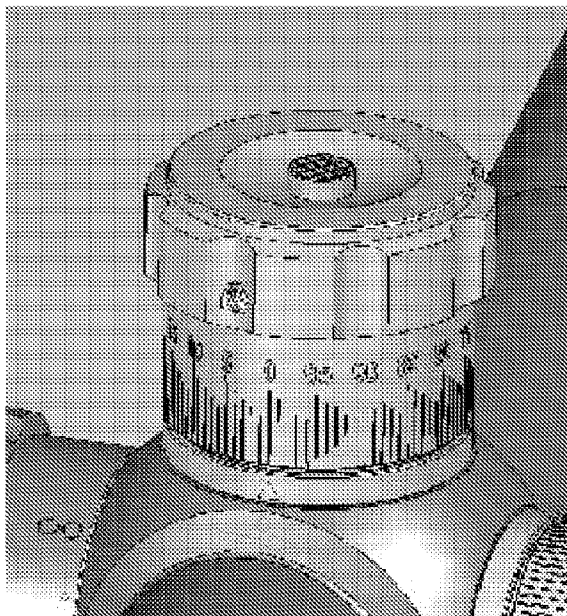
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Windage and Elevation Adjustments: Option 1
Locking Turret Knob (LTK)

- Center Push Button Self-Locking Adjustment
- No Additional Revolution Counter
- BDC: 1 revolution (34 moa) or 2 rows of range numbers
- Zero Reset: radial locking Torx screws
- Exposed Rugged Locking Adjustments
- 100m @ 100m adjustment per revolution (standard 1/4, 1/2 & 1 MOA adjustments available)
- 1cm @ 100m adjustment per click (standard 1/4, 1/2 & 1 MOA adjustments available)
- Elevation and Windage Adjustment Range 100-120 MOA
- Adjustments made of 7075 Aircraft Grade Aluminum

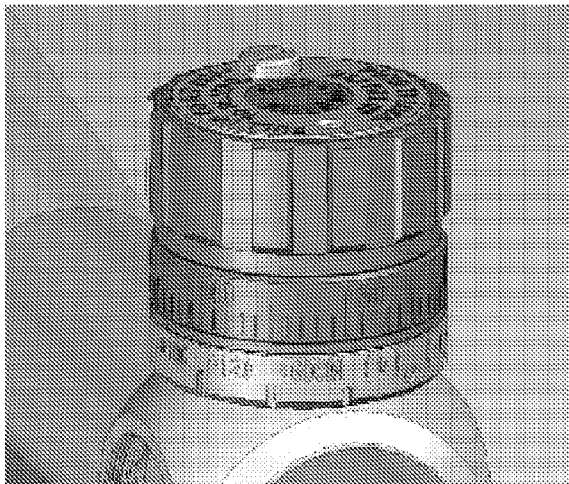
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**Windage and Elevation Adjustments: Option 2
Locking Turret Knob (LTK) with Dual Indexing Dials**

- Pull up to adjust, Push down to lock
- Revolution counter function replaced by lower index dial. This dial turns 30° for every full rotation of the upper index dial (which turns along with the knurled knob). If the center mark on the lower index dial is aligned to the main tube index mark (not shown) then the adjustment is on its first revolution. If the "+60cm" is aligned to the main tube index mark, then the adjustment is on its second revolution and 60moa should be added
- BDC Marks for long ranges can be provided and easily read on the lower index ring
- Zero Reset: Top locking screw, 1/4 turn to disengage
- Exposed Rugged Locking Adjustments
- 60cm @100m adjustment per revolution (standard 1/4, 1/2 & 1 MOA adjustments available)
- 1cm@100m adjustment per click (standard 1/4, 1/2 & 1 MOA adjustments available)
- Elevation and Windage Adjustment Range: 100-120 MOA

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Mailing Address: P.O. Box 688, Beaverton, OR 97073-0688 U.S.A.

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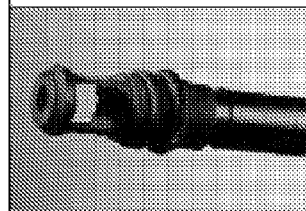
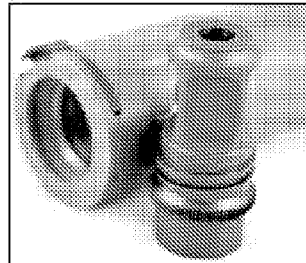
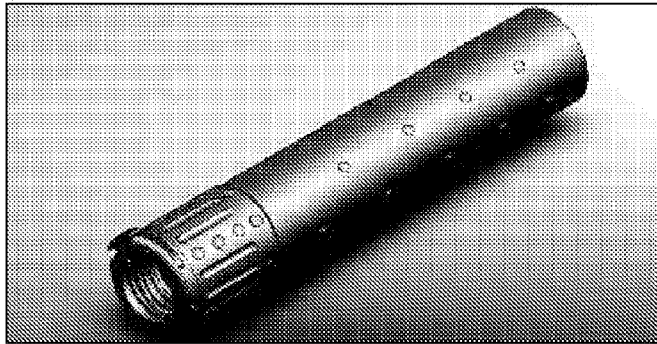
Suppressor Specifications

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ADVANCED ARMAMENT CORP. TITAN-QD Fast-Attach Suppressor cal. .338 Lapua Magnum



The TITAN-QD silencer dramatically reduces recoil, sound, and visible flash, while improving accuracy on rifles chambering the powerful .338 Lapua Magnum cartridge. AAC's new patent pending fast-attach Ratchet-Mount provides a rigid interface for enhanced long range hit probability with minimal and repeatable zero-shift. The simple, intuitive fast-attach mechanism of the TITAN-QD enables users to install or remove the silencer from the muzzle brake within seconds in the harshest military environment. The extreme durability of the TITAN-QD is achieved by the incorporation of a patent-pending monolithic Hyposone™ baffle module and fully CNC automated fusion welded construction - making the taming of the powerful .338 LM cartridge a reality. The elimination of 98% of the muzzle report nullifies the need for hearing protection, reduces 60% of the recoil, preserves field communications, and masks the location of the shooter. The low back-pressure design of the silencer aids in shooter comfort and reduces weapon fouling. EDM technology is employed as a final manufacturing process to ensure precise bore alignment to further enhance accuracy. Accuracy in combat is the difference between life and death.

Suppressor Technical Information

Part Number:	338KQD
Host Weapon:	.338 Lapua Magnum (8.6 x 78mm)
Attachment:	Fast-Attach Ratchet Mount
Sound Reduction:	-35 dB (A)
Velocity:	Equal to unsuppressed
Accuracy:	Improved from unsuppressed
Recoil Reduction:	~60%
Length:	9.49 in (241mm)
Length Added to Weapon:	7.40 in (188mm)
Diameter Max:	1.85 in (47mm)
Weight:	20 oz (567g)
Material:	Grade 5 Titanium
Coating:	SCARmor™
Color:	Black/FDE

Fast Attach Muzzle Brake Technical Information

Attachment:	Various Threads
Length:	2.4 in (61mm)
Diameter Max:	1.20 in (30mm)
Weight:	3.6 oz (102g)
Material:	17-4 SS
Coating:	SCARmor™
Color:	Black

Part Number - M18 x 1.5 Threads	338KQD-1MB
Part Number - 3/8 x 24 Threads	338KQD-2MB
Part Number - 3/4-24 Threads	338KQD-3MB
Part Number - M18 x 1 Threads	338KQD-4MB

1434 Hillcrest Road, Norcross, Georgia 30093 U.S.A. Telephone 770.925.9988 Fax: 770.925.9989
www.advanced-armament.com

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Summary & Contact Information

On behalf of Remington Arms we look forward to working, serving and providing you the best American Made product (s) for your warriors. We appreciate the opportunity to submit this information. Should you have any questions, comments or needs please do not hesitate to contact me using the below details:

Gregory Baradat
MSG (R) U.S. ARMY SF
Manager - Military Products Division
Remington Arms Company Inc.
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