



**Service Notice**

To: Remington Authorized Repair Centers

Subject: 700 & model 7 X-Mark Pro Triggers.

Remington is in the process of implementing a new trigger design into the model 700 and model 7 which features a trigger block design. The new trigger assemblies are currently being installed on select model 700's and Model 7 bolt action rifles. This change is a running production change and should not be considered an upgrade under any warranty claims. The new trigger should only be utilized as a replacement trigger under warranty, when the repair requires that existing trigger replacement is necessary as outlined in the service agreement and/or the bolt lock safety modification program.

The new X-Mark Pro trigger is completely interchangeable with any Model 700, or Model 7 bolt action rifles (some stocks do require additional inletting). The X-Mark Pro trigger has a minimum trigger pull setting of 3 1/2 lbs. The sear engagement screw and the trigger over travel screws are permanently set and should never be adjusted under any circumstances. The new style triggers are available through the parts department.

If we can be of service to you, please feel free to call us at 1-800-310-8483, Monday-Friday, 8am-5pm EST. Please check out our website at <http://www.remington.com>.

Thank you,

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