

## X-Mark Pro Trigger

Congratulations, you have just purchased the finest factory trigger on the market today. Within model, your X-Mark Pro trigger is interchangeable with the following Remington products: Models 700, 673 and M/7 bolt action rifles. Be advised, there are some important installation steps that you need to follow before you can use your new trigger. Some stocks require inletting as seen in figure 1. This can be accomplished by simply removing the excess material around the safety arm and safety spring as seen in figure 2. NOTE after installation of the X-Mark Pro trigger and placement of action into stock be sure the safety moves from the safe or "on" position (see figure 3) to the fire or "off" (see figure 4) position without any drag, hesitation, or sticking. If the safety does not move freely then remove the stock and continue to remove excess material.

The X-Mark Pro trigger has been tested and designed to operate at a minimum trigger pull setting of 3 1/2 lbs. The trigger should not be adjusted below this factory minimum setting. As with any trigger replacement, the sear lift should be tested, to insure the trigger is operating properly. Remington recommends using a .008 shim as seen in figure 5. The sear engagement screw and the trigger over travel screws are permanently set and should never be adjusted under any circumstances. If you determine these adjustments are out of factory specification please return the trigger immediately to the factory.

If we can be of service to you, please feel free to call us at 1-800-243-9700, Monday-Friday, 9am-5pm EST. Please check out our website at <http://www.remington.com>.

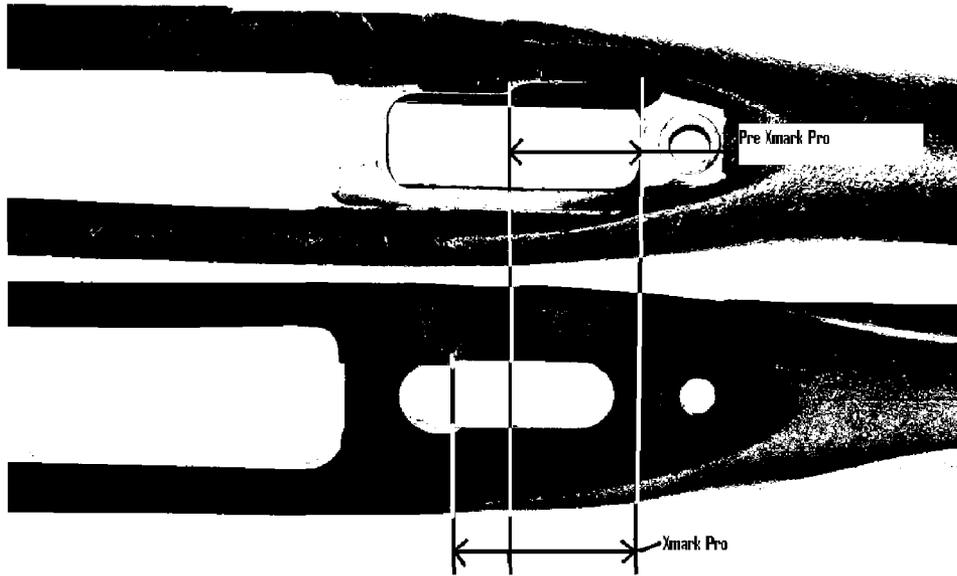


Figure 1

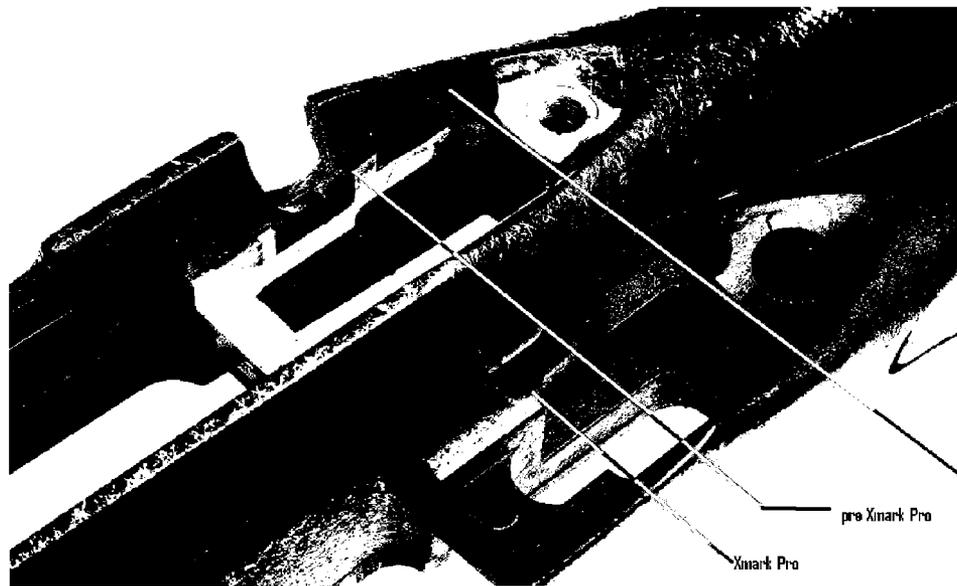


Figure 2

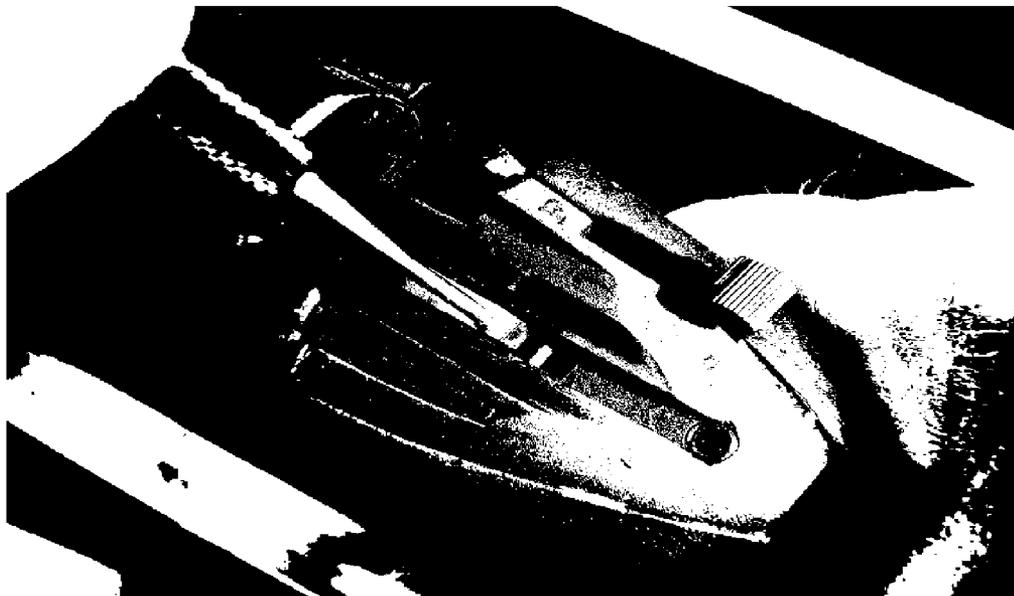


Figure 3



Figure 4



Figure 5