

DRAFT

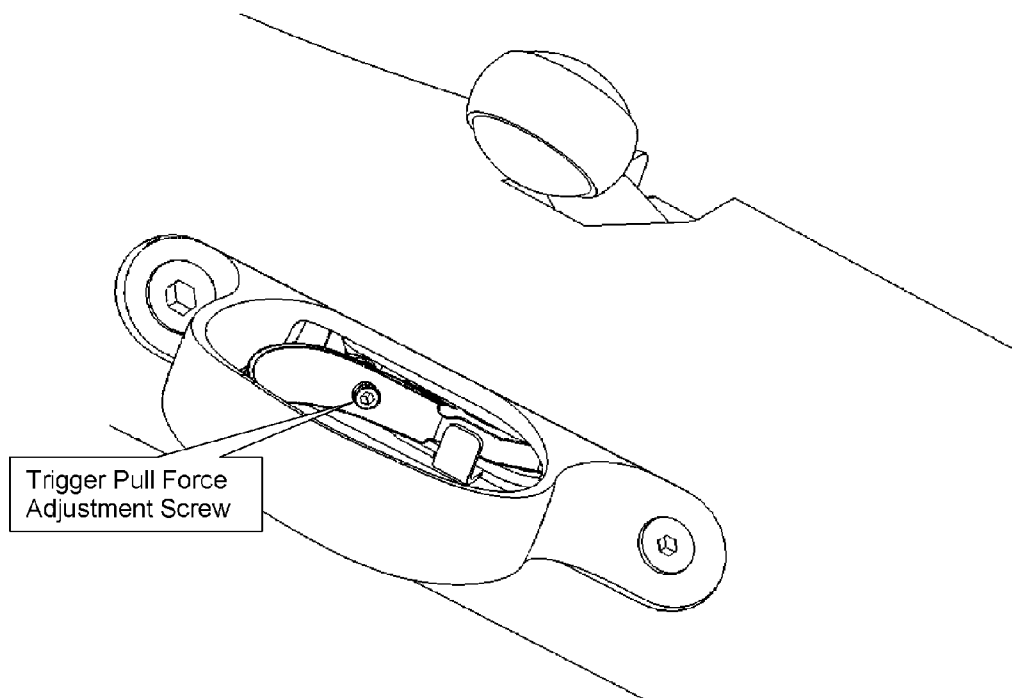
Remington Arms Company Confidential

6-13-08
9:00 AM

The Trigger Assembly

Pulling the trigger fires the firearm. The trigger assembly on your rifle may permit the adjustment of the trigger pull force by the user (see Picture A to determine if your trigger assembly is user adjustable). On rifles that are so equipped, the trigger pull force is adjustable without removing the action from the stock.

WARNING: Only the trigger pull force is adjustable. For safety's sake, **NEVER** make adjustments or alterations to any other parts of the trigger assembly or rifle.
WARNING: NEVER put your finger on the trigger unless you are going to fire the firearm.



Picture 9

To Adjust Trigger Pull Force:

The trigger of your rifle has been preset at the factory in conformity with industry guidelines to have a trigger pull force of at least 3 pounds. However, for competition target shooters firing the rifle from a secure stationary rest in a controlled environment, the trigger pull force can be adjusted downward by the user or a qualified gunsmith using the procedure set forth below.

WARNING: Adjustment of the trigger pull force in this rifle below 3 pounds should only be made for a rifle to be used in competitive target shooting and fired from a secure stationary rest in a controlled environment. For any other purpose, including use in the field, the trigger pull force on your rifle should **NEVER** be

DRAFT

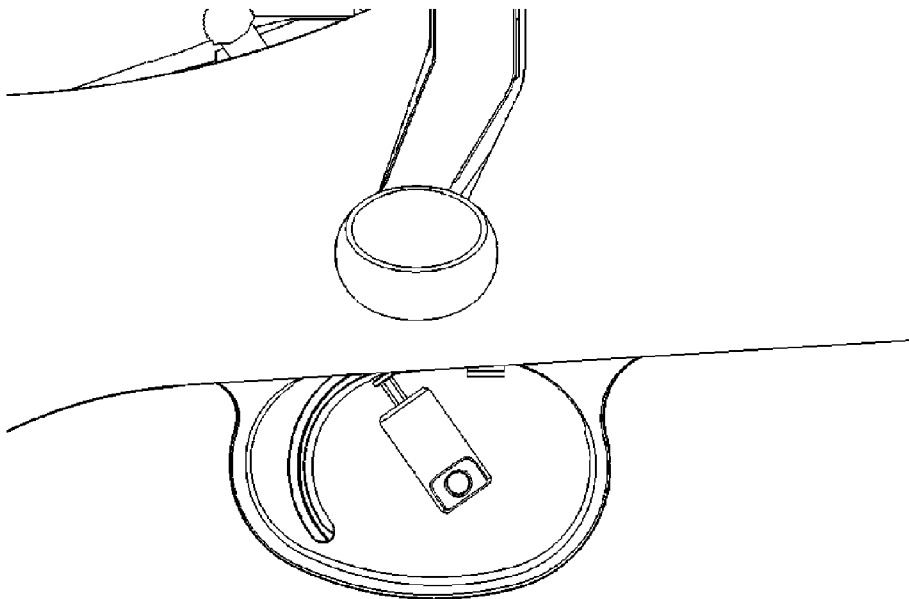
Remington Arms Company Confidential

6-13-08
9:00 AM

reduced below 3 pounds. Remember – regardless of the amount of trigger pull force, **ALWAYS** keep the muzzle of your rifle pointed in a safe direction to prevent injury or death caused by an unintended or accidental discharge.

WARNING: With the safety mechanism in the **S-SAFE** position, check the chamber and magazine of the rifle to make sure there are no cartridges in the rifle. **NEVER** attempt to adjust the trigger pull force on a loaded rifle.

1. To adjust the trigger pull force, place the provided wrench's hex key in the socket of the adjustment screw as shown in Picture B. A standard 1/16" hex key can also be used to make this adjustment.



Picture 10

2. Adjust the trigger pull force to the desired setting by turning the adjustment screw. Turning the trigger pull adjustment screw counterclockwise will lighten the trigger pull force. Turning the trigger pull adjusting screw clockwise will increase the trigger pull force. Trigger pull will change by approximately 1 lb for each full turn of the adjustment screw.
3. After making an adjustment, remove the wrench from the socket of the adjustment screw.
4. Dry fire the rifle several times after making an adjustment to ensure the trigger pull force spring is resealed.
5. Check the trigger pull force with a force gauge or deadweight.
6. Repeat step 5 several times to ensure the proper trigger pull force is maintained.

DRAFT

Remington Arms Company Confidential

6-13-08
9:00 AM

7. If the setting is satisfactory, the adjustment is complete. If the setting is unsatisfactory, follow the instructions outlined in steps 2–6 until you are satisfied.

WARNING: If proper trigger pull force cannot be maintained from pull to pull, then return the firearm to the factory for service. Do not use your rifle if the trigger pull force can not be maintained.

WARNING: The minimum achievable trigger pull force is preset at the factory and must not be altered.

WARNING: Be sure to note if you have adjusted the trigger pull force below 3 pounds when you store your rifle for any period of time. If you expect at any time to loan or sell your rifle or to use the rifle for anything other than competition target shooting from a secure, stationary rest in a controlled environment, you should readjust the trigger pull force to at least 3 pounds.