

IN THE COURT OF COMMON PLEAS OF WESTMORELAND COUNTY, PENNSYLVANIA
CIVIL ACTION - LAW

THOMAS JOHN BROWN,)
Plaintiff)
vs.)
MONTGOMERY WARD AND COMPANY,)
INC., a corporation, and)
REMINGTON ARMS CO., INC.,) No. 865 April Term, 1971
a corporation,)
Defendants)
vs.)
CHARLES KUNCHEK,)
Additional Defendant)

ANSWERS TO INTERROGATORIES

COMES NOW, the Defendant, REMINGTON ARMS, CO., INC.,
and makes the following Answers to Interrogatories filed to the
above case:

1. On December 3, 1970, no relationship existed
between Remington and Montgomery Ward. Montgomery Ward was
discontinued as a Remington Wholesaler at the end of 1969, al-
though we continued to ship to them through May, 1970.
2. a. Merle H. Walker
Remington Arms Company, Inc.
Ilion, New York 13357
b. Ilion Research Division
Ilion, New York 13357
3. Charles Osterhoudt (Final Assembler)
Remington Arms Company, Inc.
Ilion, New York 13357
4. a. Production of the rifle in assembly was
initiated by the Planning Department when three color coded I.B.M.
computer cards were issued together with a packaging label. These
identified the model, grade, caliber and catalogue index number
of the rifle to be produced. As the rifle was assembled and
moved through the assembly, gallery, final inspection and packing
areas, one (1) card each was used by the assembler and packer
as evidence of the work performed for payroll purposes. The
third card moved with the completed rifle in the labeled package
to the warehouse for identification and accounting use.

5. a. In lieu of written inspection records which can be lost, the firearm was stamp marked by the magnaflux inspector, assembler, proofer, tester and final inspector when the rifle satisfactorily passed the inspections specified for each respective operation.

b. The firearm, as noted above, carries its own record of satisfactory compliance with inspection standards in the stamp marks it bears.

c. The stamp marks on the Barrel and the prick punch mark on the Bolt indicate that the following operations and inspections were satisfactorily performed:

1. Magnetic particle inspection of the barrel for seams and cracks.
2. Final Assembly of the fire control mechanism to the Receiver-Barrel Assembly with Bolt Assembly and to the Stock, including adjustment, staking and sealing of the Trigger Engagement Screw after satisfactory engagement of the Sear and Connector had been accomplished; adjustment of the Trigger Stop Screw for Trigger travel and the Trigger Adjustment Screw for trigger pull and sealing of these screws.

Manual operation of the Bolt both without and with dummy ammunition to check for proper magazine capacity; binding or catching of the Bolt in its range of travel; feeding, extraction and ejection of the dummy cartridges.

Manual operation of the Safety to inspect for proper movement and clearance with the Stock. Testing of the Bolt and Firing mechanism with the Safety in the "on" and "off" positions for proper function.

Manual operation of the Bolt Stop Release and Bolt to inspect for proper function of the Release and Bolt Stop.

3. Proofing of the action to inspect and verify the strength of the firearm.
4. Testing and Targeting to insure proper function of the firearm with live ammunition; to inspect for accuracy and to adjust the sights to the average point of impact as specified.

5. Final Inspection which included visual inspection and manual operation to assure that the firearm was empty before packing; that all operations described in a, b, c, and d above were satisfactorily completed and that the marks on the Barrel and Bolt were present attesting to the same; that the firearm was the model, grade and caliber specified on the production tickets; and that the rifle was to acceptable appearance standards.

Manual operations and gagings were also performed to verify head space, trigger pull, and proper function of the Safety.

Satisfactory acceptance is indicated by the Final Inspector's additional personal stamp mark together with the marks indicating month and year of manufacture.

- d. 1. Magnetic particle inspection

Kevin Block - departed
address unknown

2. Final Assembly

Charles Osterhoudt
Remington Arms Company, Inc.
Ilion, New York 13357

3. Proofing

Edward Gray
Remington Arms Company, Inc.
Ilion, New York 13357

4. Testing - Targeting

William Burke - departed
address unknown

5. Final Inspection

Edward Lynch
Remington Arms Company, Inc.
Ilion, New York 13357

6. See 5(a).

7. Yes.

- a. Ilion Research Division
Ilion, New York 13357

- b. Wayne E. Leek, present Manager - Firearms Research and Design, Ilion Research Division, Ilion, New York; and at the time Supervisor of Firearms Testing, Ilion Research Division, Ilion, New York

Others participating in test and under his jurisdiction have either been transferred, deceased, or left employ of the Company. Present addresses unknown.

8. a. Advertising Division, Bridgeport, Connecticut,
in collaboration with designer and Research Manager.
- b. See attached 1970 samples marked Exhibit A.
9. a. John F. Finnegan, Ilion Research Division.
- b. Copy of instruction folder as in effect at
the time the rifle was shipped is enclosed herewith as Exhibit B.
10. Yes.
- a. Yes; see attached addendum designated Exhibit C.
- b. Yes; see addendum to 10(a)-1 above.
- c. F. T. Plunkett
Arms Service Department
Remington Arms Company, Inc.
Ilion, New York 13357
- d. Yes (Lightsey v. Remington)
1. Thelma Lightsey and children; Superior Court
of California; County of Los Angeles.
Attorney Louis S. Edelberg, 6404 Wilshire
Boulevard, Los Angeles, California.
11. No.
12. Yes. Charles Kuncher adjusted, attempted to adjust,
or caused the adjustment to be made of the Trigger Engagement
screw leading to the described incident. Charles Kuncher
was also negligent in pointing the rifle at the Plaintiff.
13. No; not at this time.
14. Charles Kuncher
608 North Chestnut Street
Derry, Pennsylvania
- Thomas Brown
244 Owens Avenue
Derry, Pennsylvania
- Robert Faulk
Box 186A
Derry, Pennsylvania
- John Volpe
Donahue Road
Greensburg, Pennsylvania
- Joseph Plencher
R. D. #1
Derry, Pennsylvania

15. Harvey K. Boyle
Remington Arms Company, Inc.
Ilion, New York 13357
Supervisor, Quality Control

16. a. No.

b. We have our own rigid standards as apply to manufacture of product but cannot state for sure as to how this relates to other manufacturers in the industry for this type of rifle. NOTE: Copy of what we call "Remington Standards" as applies to this particular rifle is enclosed as Exhibit D. However, there are other inspection standards of the Production Department that supplement these as a part of the process records.

17. M. H. Walker, either alone or as co-patent holder, has all pertinent patents. The design of the Model 700 rifle, or in this case the fire control or trigger mechanism, is based upon the original design of the Model 721-722 Rifles as introduced in the year 1948.

18. Remington Arms Company, Inc.
Ilion, New York 13357

19. a. Yes; this trigger adjustment screw is provided and designed to be a part of the factory assembly and used to adjust the mechanism to assure proper engagement within the sear mechanism in order to prevent the rifle being fired by releasing the safety. It is for this same reason that the trigger adjusting screw is sealed at the factory and on first page of owner's instruction manual, it is printed in bold type that "No adjustment or removal of the trigger engagement screw is recommended,,,,,"

b. Yes; if after factory assembly of the rifle and contrary to important notice in instruction folder the seal is broken and the adjusting screw is changed.

c. Yes; this is considered acceptable design practice providing that the provisions described above have been taken. A simple analogy might be the case of the front wheel assembly on an automobile which is adjusted for proper clearances and a key is inserted to prevent the wheel nut from loosening. Should a seal (or in this case a key) be removed, it is possible for the wheel retaining nut to come off.

COSTELLO, SNYDER, BERK & HORNER

By _____
Attorney for Remington Arms, Co.,
Inc.

AFFIDAVIT

STATE OF CONNECTICUT)
COUNTY OF FAIRFIELD) SS:

BEFORE ME, the undersigned authority in and for said State and County, personally appeared ROBERT B. SPERLING who, after being duly sworn according to law, deposes and states that he is the Associate Counsel of Remington Arms Company, Inc., and has authority to so state and that the facts set forth in the within Answers to Interrogatories are true and correct to the best of his knowledge, information and belief.

Robert B. Sperling

SUBSCRIBED AND SWORN to before me this 30th day of March, 1972.

Gossalie A. Kekacs
Notary Public

My Commission Expires: March 31, 1973

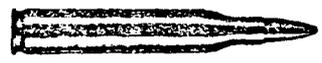
Exhibit A'

A Trade Advertisement

JUST WAIT UNTIL RIFLEMEN HEAR ABOUT THE REMINGTON MODEL 700 IN 25-06 REM.



You've seen it happen before. A "wildcat" cartridge comes along and catches the fancy of hunters and shooters everywhere. But until one of the reputable cartridge makers gets into the act, the cartridge belongs to the handloaders. For 1970, Remington has opened up the 25-06 market for you. The new 25-06 Rem. (87 grain "Power-Lokt" bullet) in both Remington and Peters has a velocity of 3500 ft. per second. Sighted in at 200 yards, bullet drop is only 6.3" at 300 yds. We can't think of a better cartridge for long-range varmint shooting. A 120 grain soft-point "Core-Lokt" bullet will be available later in the year. This heavier combination will make the 25-06 Rem. an excellent choice for all but the largest North American big game.



Couple this caliber with a Remington Model 700, and you've got quite a package.

MODEL 700-25-06 REM.
(ADL AND BDL GRADES)
SPECIFICATIONS: STANDARD STOCK DIMENSIONS. STOCK-American walnut. BDL models include sling strap and quick-release swivels.

black fore-end tip and white line spacers. 1 3/8" length of pull, 2 3/8" drop at heel, 1 1/8" drop at comb (from open sight line). Checkered. **SIGHTS** - Flat-faced gold bead with ramp front sight (hooded ramp on BDL model). Step-adjustable rear sight with windage adjustment screw. **RECEIVER** - Drilled and tapped for scope mounts and receiver sight. BDL model has hinged floor plate.

25-06 REM. BALLISTICS					
25-06 Rem.	Bullet				
	Wt. Grs.	Style		Primer No.	
	87	Hollow Point "Power-Lokt"		9 1/2	
Velocity - Feet per Second					
Muzzle	100 Yds.	200 Yds.	300 Yds.	400 Yds.	500 Yds.
3500	3070	2680	2310	1980	1690
Energy - Foot/Pounds					
Muzzle	100 Yds.	200 Yds.	300 Yds.	400 Yds.	500 Yds.
2370	1620	1390	1030	765	550
Trajectory - Rifle Sighted In at 200 Yds.					
100 Yds.	200 Yds.	300 Yds.	400 Yds.		
+1.4	⊕	-6.3	-19.2		

YOUNG SHOOTERS ARE LOOKING FOR THE RIFLE WITH A CLIP MAGAZINE. SHOW THEM OUR NEW NYLON 77.



The unique Remington Nylon 66 has a spectacular track record. Hundreds of thousands have been sold profitably by dealers across the country. And we're going to keep the Nylon 66 high up in line. But to meet the growing demand for a nylon automatic rifle with a clip magazine, we're introducing our new Nylon 77 that features a detachable 5-shot clip ... with additional 5- and 10-shot clips available at a nominal cost. The Nylon 77 has all the rugged fea-

tures of the 66 - fantastic reliability, a warp-proof structural nylon stock (guaranteed for the life of the rifle) and quality a shooter can't miss. And with clip magazines, the Nylon 77 is the 22 that's bound to mean extra profits.

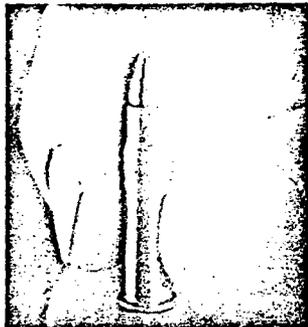
SPECIFICATIONS: ACTION-Automatic. **CALIBER**-22 long rifle rim fire. **CAPACITY**-5-shot clip magazine. Extra 5- and 10-shot clips available. **BARREL**-19 1/2 inches. Precision-rifled Remington ordnance steel. **STOCK**-One-piece structural nylon, checkered grip and fore-end with white diamond inlays, white line

spacers on butt plate, grip cap and fore-end. **SIGHTS**-Adjustable rear-sight blade front, common sight line for iron sights and scope. **SAFETY**-Top-of-grip. **RECEIVER**-Grooved for "tip-off" scope mounts. **OVERALL LENGTH**-38 1/2". **COLOR**-Mohawk Brown with blued barrel and receiver. **WEIGHT**-4 lbs.

ORDER NUMBERS
22 CALIBER CLIP AUTOMATIC ORDER NOS.
Nylon 77 5532
Extra 5-shot clip 4914
Extra 10-shot clip 5828
Sling strap and swivels (installed) 6418

Exhibit A'

THIS IS THE NEW LOW-COST RIM FIRE MAGNUM WITH CENTER FIRE POWER AND ACCURACY...5mm REM. MAG.



Every shooter who has taken a 22 into the field knows it just hasn't the power to reach out far enough and hard enough

to anchor varmints and small game. So over the years you've seen a string of stretched-out 22's. None of them really right. Because, when a lead bullet is driven too fast, accuracy suffers. And you can't put a wind-splitting point on it. And the pressures needed for more power can cause problems with ordinary rim fire cases in ordinary rim fire rifles.

So we took a completely fresh start for '70. We developed the 5mm Rem. Mag.—a necked-down, rim fire case with a "Power-Lokt" bullet. It's really a miniature big-game cartridge.

The 38 gr. "Power-Lokt" bullet leaves the muzzle at 2,100 ft. per second. It travels 100 ft. per second faster than other rim fire magnum cartridges available. In fact, our 5mm Rem. Mag. has more energy at the muzzle than a 45 automatic.

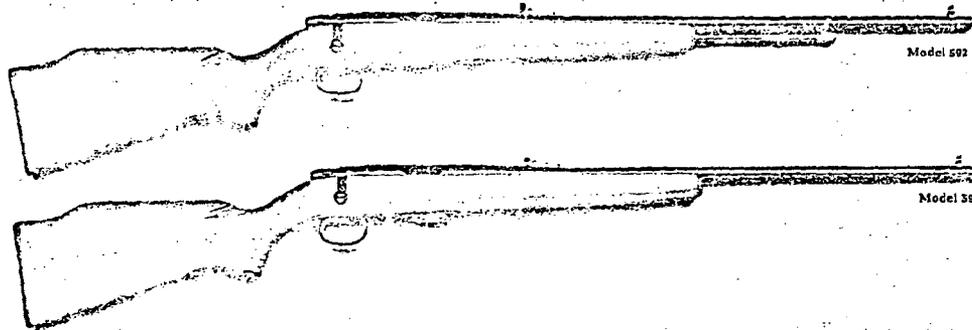
COMPARATIVE BALLISTICS OF 5MM REM. MAG. AND 22 LONG RIFLE CARTRIDGES

Cartridge	Bullet Weight and Style	Muzzle Velocity F.P.S.	Muzzle Energy Ft./Lbs.	Trajectory			Wind. Deflect. in inches At 100 Yds.**
				Rifle sighted in at 100 yds.*	50 Yds.	100 Yds.	
5mm Remington Rim Fire Magnum	38 Gr. P.L.H.P.	2100	372	+0.9	⊕	-4.3	5.4
22 Long Rifle	40 Gr. Lead	1335	158	+2.9	⊕	-10.3	9.0

* Distance above (+) or below (-) the line of sight for iron sights, 7 inches above the bore axis.

** Assume a wind of 15 M.P.H. perpendicular to line of fire. P.L.H.P.—"Power-Lokt" Hollow Point.

AND THESE ARE THE RIFLES WE BUILT TO HANDLE IT.



At a glance, our Model 591 clip magazine and Model 592 tubular-magazine bolt-action rifles look like most rim fire rifles. But look closely at the breech.

You'll see a new type of extractor that allows for total enclosure of the cartridge head.

The 5mm Rem. Mag. is exceptionally accurate. This, combined with a crisp trigger pull, exceptionally fast lock time, target-quality rifling and full stock make the Models 591 and 592 sure winners.

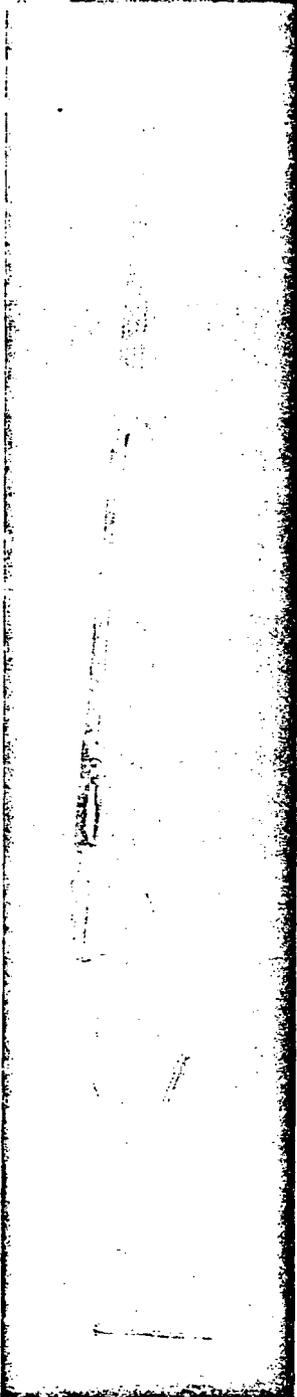
One problem—we're concerned about being able to supply the Models 591 and 592 fast enough. So, for a while, distribution of these new guns will be on a first-come, first-served basis. But only for a while.

SPECIFICATIONS: ACTION—All bolt-action M/591 clip repeater, M/592 tubular repeater. CALIBER—5mm Remington Rim Fire Magnum. CAPACITY—M/591, 4 in magazine, 1 in chamber; M/592, 10 in magazine, 1 in chamber. BARREL—24-in. ordnance steel, crowned at muzzle. STOCK—Monte Carlo-type, full size, butt plate and

grip cap. SIGHTS—Front, bead, dovetail, adjustable. Rear, U-notch type, lock screw adjustable. BOLT—Rear lock-up, 6 locking lugs, two-stage extraction permits bolt to enclose cartridge head. RECEIVER—Round, ordnance steel, grooved for scope mounts. SAFETY—Rotary thumb safety. OVERALL LENGTH—42½" WEIGHT—M/591, 5 lbs; M/592, 5½ lbs.

ORDER NUMBERS
BOLT-ACTION 5MM REM. RIM FIRE MAGNUM RIFLES
Model 591 clip repeater 9560
Model 592 tubular repeater 8852
Model 591—extra 4-shot clip 6408
Sling strap and swivels (installed) 6426

UPLAND GAME HUNTERS HAVE BEEN ASKING FOR A LIGHT-WEIGHT, 20 GAUGE MODEL 1100. NOW THEY'VE GOT IT.



There are lots of lightweight 20 gauge field guns on the market. But none of them have been Remington 1100's. And any hunter who knows of the fantastic reliability and durability of the Model 1100 just isn't going to be happy with anything else... at any price. That's why hunters have been after us for a lightweight 20 gauge Model 1100.

Well, now they've got it. And it's the sweetest, fastest-handling 20 gauge gun around. Perfectly scaled down from the 12 gauge Model 1100.

And we didn't cut weight by cutting corners. This is an all-steel gun with an all-steel receiver (no soft alloys here!). It's an honest lightweight... with all the quality, reliability and durability "1100" has come to stand for. The balance is so right that it just about gets on a fast-flying bird by itself. Put one of these new

1100's into the hands of a hunter and see if you can make him let go.

SPECIFICATIONS: STYLE-5-shot gas-operated shotgun, 3-shot plug furnished. **BARREL**-Special Remington ordnance steel, 20 ga. lightweight barrels interchangeable only within lightweight models. **OVERALL LENGTH**-48" (with 28" barrel). **SAFETY**-Convenient cross-bolt type. **RECEIVER**-Made from solid steel, top matted, scrollwork on bolt and both sides of receiver. **STANDARD STOCK DIMENSIONS**-Stock and fore-end mahogany, 14" long, 2 1/4" drop at heel, 1 1/2" drop at comb. **WEIGHT**-6 1/2 lbs.

ORDER NUMBERS MODEL 1100 WITH PLAIN BARREL

28" full choke
28" mod. choke
28" imp. cyl. choke

MODEL 1100 WITH VENT. RIB BARREL

28" full choke
28" mod. choke
28" imp. cyl. choke

ORDER NOS.

8596
8598
8600

ORDER NOS.

8602
8604
8606

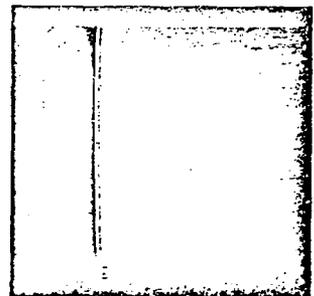
HERE'S HOW WE'VE PUT EVEN MORE SELLING ACCURACY ON SOME GREAT SELF-SELLING GUNS.

• White line spacers won't make a gun shoot any better, but today white line spacers sell guns. So we've added white line spacers to the butts and pistol grips of our Remington Model 870.

• To meet the demands of hunters almost everywhere, 12 and 20 gauge magnums will be available with modified chokes... which makes them ideal for shooting over decoys.

• Now you can sell Models 1100 and 870 SA grade skeet guns, in 28 and 410 gauges, as individual guns.

Add it all up... new Remington rifles and shotguns, new Remington/Peters cartridges and all the quality hunters and shooters expect from Remington... the results will be more sales and profits for you in 1970. With Remington, you can't miss.



Remington 

From Remington for 1970

Sometimes you're lucky. You've got exactly what a
shopper is looking for. And the sale is fast. Almost automatic.
But we don't think sales and profits should be left to
luck. Certainly not in these days of scientific market analysis.
So we carefully studied your customers.
Looked for shrewder demands that when met would mean
significant sales for you. And we found four tremendous sales
opportunities just sitting there like ducks on a pond.

Your customers will be looking for these in 1970

- * A top-grade bolt-action rifle chambered for a 24-06 with
factory-loaded cartridges to go with it
- * The Remington Model 1106 and main shotgun
in a lightweight 20 gauge
- * A low-cost rim fire cartridge with center fire power
and accuracy and a rifle to handle it
- * A chambered version of our No. 1 36 cartridge. 22 rifle

Now take a good look at how
we've zeroed in on these profitable targets.

There's a lot of talk
about strong bolt actions

Remington
Model 700

This says it all

This is the era of the "hot" cartridge. Everybody wants higher velocity, flatter trajectory, greater range. But you just can't slap these hard-hitting new cartridges in a rifle of dubious quality... even if that rifle has a bolt action.

We've got a hot new cartridge, too. And there's no doubt that our 25-06 Rem. (factory-loaded in Remington and Peters brands) does what it's supposed to: it delivers 3500 ft. per sec., drops only 6.3 ins. at 300 yds. when sighted for 200 yds. with an 87 grain bullet. (We'll announce a 120 grain bullet soon.) Nice thing is, we also have the rifle built to handle that cartridge... our Model 700.

Remember, the 25-06 Rem. develops thousands of pounds of pressure per square inch. To handle that kind of pressure requires an extraordinarily strong ac-

tion... the action in our Model 700. In the 700 the cartridge head is surrounded by three rings of solid steel. And there are no extractor cutaways to weaken this critical area. Bolt lugs are machined from steel every bit as strong as the steel around the cartridge head. And we could go on... the point is that the 700 is every bit as strong as it looks and has all the strength needed to handle today's modern cartridges.

Our Model 700 is available in sixteen calibers (including the exciting new 25-06 Rem.) and four styles. So there's no reason

to settle for less. They all have low-profile safeties, target-type triggers, the most scratch-resistant wood finish around and all the other touches you'd expect to find on a sophisticated rifle. Yet prices start at only \$139.95*. All the details are in our new catalog. You ought to have a copy. It's free... just write: Remington Arms Company, Inc., Bridgeport, Conn. 06602, Dept. 00.

Remington builds
thousands of firearms a year.
One at a time.



*Minimum Fair Trade prices in all states included in Remington's Fair Trade program. In other states, these are recommended minimum prices.

Exhibit A

Remington



HIGH POWER RIFLE

MODEL

BOLT ACTION REPEATER

700

ADL, BDL and VARMINT GRADES

INSTRUCTION FOLDER and PARTS PRICE LIST

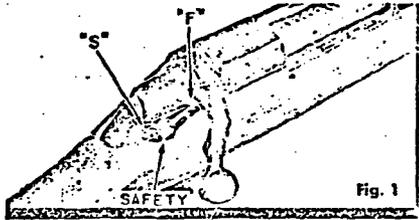


Fig. 1

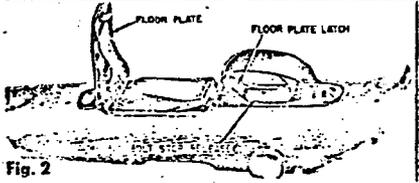


Fig. 2

THE REMINGTON MODEL 700 is a high quality bolt action repeater available in a wide variety of center fire calibers. Two grades are supplied . . . ADL (Standard) and BDL

700
ADL
Shown

Both grades offer a superbly balanced, full length stock with the added comfort of a cheekpiece and Monte Carlo comb. A fore-end tip, grip cap and attractive white spacers accentuate the BDL. Fine custom checkering has been applied to both grades and the entire stock has been protected and beautified by the super tough Du Pont RK-W finish. A sling strap, complete with quick release swivels, is standard equipment on BDL grades.

The Remington Model 700 Varmint is an extremely accurate rifle expressly designed to handle the high velocity "Varmint" calibers. In addition to the Model 700 BDL grade items, this rifle features a heavy-weight, target-type barrel, equipped with front and rear bases for top mounting of telescope sights for long range varmint or target shooting. Tapped holes are provided in the receiver for sight mountings. These holes are filled with receiver plug screws. The conventional iron type front sight has been eliminated to prevent interference with telescope sighting and to provide a clean appearing barrel.

TO PUT BOLT IN RIFLE — Simply align bolt lugs to receiver properly, then push cacked bolt forward into rifle.

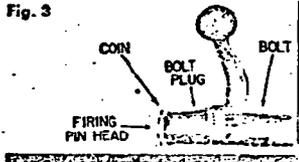
ON SAFE (Fig. 1) — Rotate side lever safety at right rear of receiver to rear stop position marked "S" on receiver. Bolt handle will be locked down and trigger will not fire rifle.

FIRE — Rotate safety forward to front stop position marked "F" on receiver. Trigger can be pulled to fire rifle or bolt handle raised to open action.

Caution: Before firing make sure barrel is clean, free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load single cartridge upon magazine follower or directly into chamber. Close bolt and lower bolt handle to lock action closed.

Fig. 3



TO MAGAZINE LOAD — Open bolt and load cartridges directly into magazine for ADL Grade model.

For BDL Grade, cartridges load in same way or close bolt and load from bottom of magazine. Push safety ON SAFE and turn rifle bottom upwards. Press floor plate latch to release floor plate (Fig. 2). Lift floor plate with attached follower and spring and load cartridges into magazine opening. Close floor plate and snap floor plate into position.

TO UNLOAD — Pull bolt rearward carefully and take cartridge from rifle. Then push bolt forward until next cartridge is released from magazine. Continue until magazine is empty. BDL Grade magazine may be unloaded from bottom with bolt closed and safety ON SAFE. Be certain also to empty chamber.

CAUTION: Open action and check shell chamber in breech of barrel and magazine to make sure no rounds remain in rifle.

BARREL CARE — Use lightly oiled patch, cleaning from breech to muzzle. Remove bolt to make cleaning easier. Press upwards on bolt stop release (Fig. 2) and pull bolt from receiver. Scrub bare with cleaning solvent if necessary.

ACTION CARE AND DISASSEMBLY — Remove bolt and stock if necessary to clean action or replace parts. Unscrew, remove guard screws, and lift stock away from action and barrel. Clean bolt and action in solvent and wipe clean.

Before re-assembling stock to receiver, particularly on ADL Grade, locate magazine fully into magazine recess in bottom of receiver. This special care will prevent any damage to stock when stock is tightened against receiver.

Note: Re-assemble BDL Grade trigger guard assembly (includes floor plate, guard, magazine follower and spring) to stock before placing stock over assembled magazine.

TO DISASSEMBLE BOLT PARTS — Remove bolt and insert coin or similar piece in slot at rear of firing pin head (Fig. 3). Hold bolt handle and turn bolt plug until firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

TO ADJUST TRIGGER — Remove trigger guard and stock. Cock bolt in receiver.

IMPORTANT: No adjustment or removal of the trigger engagement screw is recommended unless replacement is necessary. The trigger engagement screw is set at the factory to engage the trigger and provide the correct amount of supporting trigger connector surface beneath the sear (Fig. 4).

PULL OF TRIGGER: Is adjusted to the desired weight by turning the trigger adjusting screw clockwise for a heavier weight adjustment and counter clockwise for a lighter weight adjustment.

TRAVEL OF TRIGGER: May be reduced by turning the trigger stop screw clockwise until the firing pin will not fall when the trigger is pulled. Then while keeping pressure on the trigger, back off the trigger stop screw, counter clockwise, until the firing pin falls. Continue back off about 1/4 turn. This method of adjusting will allow the least amount of trigger overtravel.

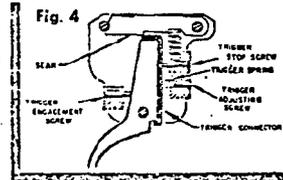
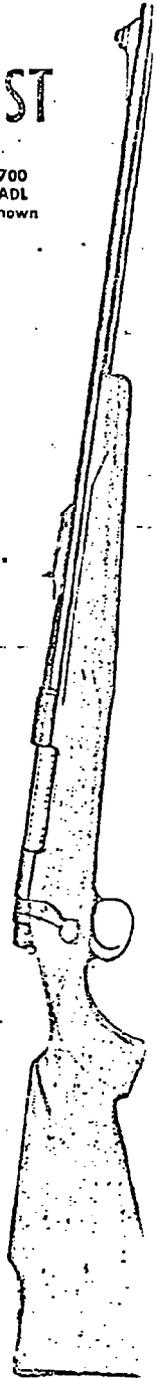


Fig. 4



REMINGTON ARMS COMPANY, INC. • Ilion, N. Y., U.S.A.

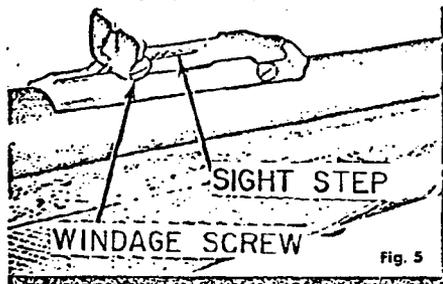
Exhibit B

Your REMINGTON MODEL 700 will remain clean longer if little or no oil is used on action parts. Lubricate cam surfaces on bolt to prevent wear. Wipe action and bolt parts with a good grade of petroleum solvent, dry, and re-oil very lightly.

HANDLING — Wipe barrel, receiver, and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather always wipe steel parts with oil to prevent rusting. Abrupt changes in temperature can cause condensation and wetness. Therefore, special care is needed to interior steel parts to prevent rust. When shooting in freezing weather, remove excess oil for best results. Use dry graphite if necessary to lubricate metal parts.

SIGHT ADJUSTMENT — factory sights on Remington high power rifles are targeted at 100 yards and carefully adjusted at factory for average shooter. If your rifle does not appear to shoot accurately it does not necessarily mean that sights are improperly aligned. Individual differences in eyesight and method of shooting may require sight re-alignment. Make sure that adjustable dovetail front sight (where supplied) is centered on barrel. Before attempting



to re-align sights it should be realized that the greater the group size the more difficult it becomes to determine where rifle is shooting (center of impact). A consistent method of holding rifle, aiming and squeezing trigger will aid in obtaining a small group size. Different sight settings are required for each cartridge type, bullet type and weight, barrel length, each range and wind condition and, most likely, each individual shooter.

To test rifle for accuracy place large target in safe area at desired range. (Before testing at a longer range it is advisable to fire a few rounds at 50 yards. At this range bullets will generally hit somewhere on target.) Shoot from a prone or sitting position giving body and elbows solid support. Fire four or five shots per group, using ammunition with which you plan to hunt. Shoot carefully and deliberately. If groups are at desired point sights are correctly adjusted. If not, you should adjust sights (Fig. 5).

If shots are too high, lower rear sight. If shots are too low, rear sight should be raised. If rifle shoots left, rear sight should be moved right by turning windage screw counter clockwise. Should rifle shoot to right, move rear sight to left, turning screw clockwise. Always move rear sight in direction you want rifle to shoot.

Information about trajectory or ballistics of your favorite load may be found in the

Remington Firearms and Ammunition Catalog. A free copy may be obtained from Remington dealers or by writing to Remington Arms Co., Inc., 939 Barnum Ave., Bridgeport, Conn. 06600.

TELESCOPE OR RECEIVER SIGHTS — The all-purpose stock on the Remington 700 is adapted for use with telescope or receiver sights as well as gun factory sights. The receiver is drilled and tapped also for telescope and receiver sights. The location and design of the rear sight holes are standard for most target telescope mounts. If rear sight is removed for receiver sighting clearance, the rear sight barrel screw holes may be filled with the receiver plug screws. Front sight ramp may also be removed and receiver plug screws used at muzzle.

SLING STRAP — A sling strap complete with mountings is packaged with each BDL Grade rifle. When attaching to rifle — assemble both quick detachable (Q.D.) swivel assemblies to stock. To do this, push plunger on swivel until small plate lifts and can be swung free of attaching stud on swivel. Then insert attaching stud into eye of stock screw. Close plate on swivel to lock swivel to stock screw.

To attach strap to swivels — insert tongue of strap into rear swivel. Loop strap back and thru attached keeper band. Insert strap into and thru buckle and front swivel. Loop back and secure with brass fastener. Adjust strap to desired position.

To remove strap from rifle, simply snap quick detachable swivels from stock screws and remove strap.

This Remington rifle has been designed to satisfy your fullest expectations for excellence. Quality materials and sound manufacturing practices went into the making of this gun. The receiver was expertly milled and finish cut to design specifications. The barrel was forged and rifled by skilled barrel maker. The coloring vats have added a dense gun metal coating to metal parts.

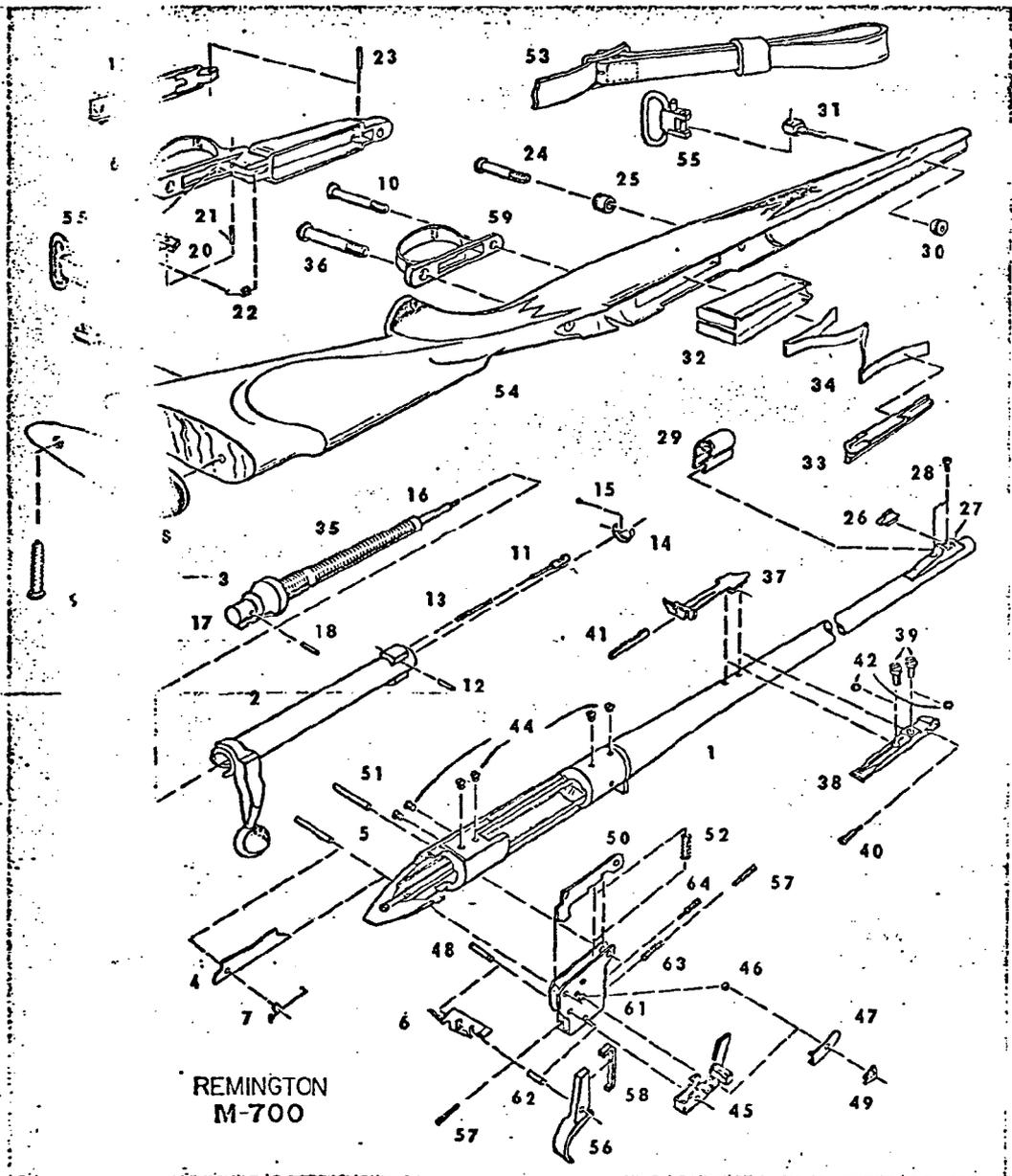
Stock and forearm have been fully seasoned in wood kilns, then shaped by experienced wood workers. A durable and long lasting wood finish has been applied to bring out the natural wood grain. All parts have been carefully assembled to make a strong and smooth working action. Finally, gallery testing in shooting butts and at the range have certified that a fine rifle has been produced for your shooting pleasure and lasting satisfaction.

MAINTENANCE — Rifle should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of worn or damaged parts.

All guns for factory service and inquiries on service and parts to
REMINGTON ARMS COMPANY, INC.
 Arms Service Division
 Ilion, New York 13357

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
 Bridgeport, Connecticut 06602

**MODEL
 700**



**REMINGTON
 M-700**

REPLACEMENT PARTS

When
 of the
NOTE:
 these p.

Specify model, caliber, part name and serial number
 of assemblies and breech bolts is restricted. When
 for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure
 proper operation. All other parts will be shipped as ordered but, since
 they are made to close dimensions, the particular part may require slight
 adjustment or fitting to assure proper functioning of the arm.

Exhibit B

ADDITIONAL CALIBERS
(Not Shown in Sectional View)



COMPONENT PARTS

BOLT ACTION—HIGH POWER RIFLE
INCLUDES VARMINT MODEL

MODEL
700

Note: Caliber part numbers not listed below same as 30-06 (222 Rem. Mag. discontinued)

Part No.	NAME OF PART	List Price	Part No.	NAME OF PART	List Price
26275	Barrel Assembly, 25-06 Rem.		17891	Magazine Spring, 243 & 308 Win., 6mm Rem., 6.5mm Rem. Mag., 350 Rem. Mag., ADL Grade	.80
26272	Barrel Assembly, 7mm Rem. Mag.		15698	Magazine Spring, 22-250 Rem.	.80
26274	Barrel Assembly, 6mm Rem. Mag.		15699	Magazine Spring, 22-250 Rem., 6mm Rem., 243 Win., BDL Grade	.80
26273	Barrel Assembly, 264 Win. Mag.		17058	Main Spring, 222 Rem. Mag., 223 Rem., 243 Win., 308 Win., 6.5mm Rem. Mag., 350 Rem. Mag.	.50
26265	Barrel Assembly, 222 Rem.		18843	Rear Scope Base, Varmint	2.75
26266	Barrel Assembly, 222 Rem. Mag.		21387	Recoil Pad, 7mm Rem. Mag., 264 & 300 Win. Mag.	3.75
26267	Barrel Assembly, 243 Win.		25410	Recoil Pad Screw, 7mm Rem. Mag., 264 & 300 Win. Mag.	.25
27675	Barrel Assembly, 300 Win. Mag.		18842	Scope Base Screw, Rear, Varmint	.25
26268	Barrel Assembly, 308 Win.		16205	Scope Base Screw, Front, Varmint	.25
26269	Barrel Assembly, 270 Win.		26382	Stock Assembly, 7mm Rem. Mag., 264 Win. Mag., ADL Grade (includes Front Guard Screw Bushing, Recoil Pad, Recoil Pad Screw (2), Stock, Stock Reinforcing Screw, Stock Reinforcing Screw Dowel)	46.00
27678	Barrel Assembly, 22-250 Rem.		26380	Stock Assembly, 222 Rem., 222 Rem. Mag., 243 Win., 308 Win., 6mm Rem., 22-250 Rem., ADL Grade	38.50
27676	Barrel Assembly, 6.5mm Rem. Mag.		26415	Stock Assembly, 7mm Rem. Mag., 264-300 Win. Mag., BDL Grade (includes Fore-End, Fore-End Spacer, Grip Cap, Grip Cap Spacer, Recoil Pad, Recoil Pad Screw (2), Front Swivel Nut, Stock, Stock Reinforcing Screw, Stock Reinforcing Screw Dowel)	51.70
27677	Barrel Assembly, 350 Rem. Mag.		26400	Stock Assembly, 222 Rem., 222 Rem. Mag., 243 Win., 308 Win., 6mm Rem., 22-250 Rem., BDL Grade	44.20
29570	Barrel Assembly, Varmint, 222 Rem. (includes Barrel, Barrel Bracket, Receiver)		29585	Stock Assembly, Varmint, BDL Grade (includes Butt Plate, Butt Plate Screw (2), Fore-End, Fore-End Spacer, Grip Cap, Grip Cap Spacer, Front Swivel Nut, Stock, Stock Reinforcing Screw, Stock Reinforcing Screw Dowel)	44.20
29571	Barrel Assembly, Varmint, 22-250 Rem.		26402	Stock Assembly, 6.5mm Rem. Mag., 350 Rem. Mag. (includes Fore-End Spacer, Fore-End Tip, Front Swivel Nut, Grip Cap, Grip Cap Spacer, Recoil Pad, Recoil Pad Screw (2), Stock)	51.70
29572	Barrel Assembly, Varmint, 223 Rem.		26375	Trigger Guard, BDL Grade, 222 Rem., 222 Rem. Mag., 223 Rem., 243 & 308 Win., 6mm Rem., 22-250 Rem.	6.00
29573	Barrel Assembly, Varmint, 6mm Rem.		26370	Trigger Guard Assembly, BDL Grade, 222 Rem., 222 Rem. Mag., 223 Rem., 243 Win., 308 Win., 6mm Rem., 22-250 Rem., 6.5mm Rem. Mag., 350 Rem. Mag. (includes same as 30-06 BDL Grade)	7.50
29574	Barrel Assembly, Varmint, 243 Win.		CALIBERS: 375 H&H Magnum, 458 WIN. MAGNUM		
26328	Bolt Assembly, 7mm Rem. Mag., 264 & 300 Win. Mag.		27265	Barrel Assembly, 375 H&H Mag.	Price on Application
26329	Bolt Assembly, 6.5mm Rem. Mag., 350 Rem. Mag.		27266	Barrel Assembly, 458 Win. Mag.	Price on Application
26325	Bolt Assembly, 222 Rem., 223 Rem., 222 Rem. Mag.		15709	Extractor	1.20
26326	Bolt Assembly, 243 Win., 308 Win., 6mm Rem., 22-250 Rem.		16771	Front Sight, 375 H&H Mag.	.60
26318	Bolt Final Assembly, 7mm Rem. Mag., 264 & 300 Win. Mag. (includes same as 30-06)		23805	Front Sight, 458 Win. Mag.	.70
26319	Bolt Final Assembly, 6.5mm Rem. Mag., 350 Rem. Mag.		27270	Stock Assembly, 375 H&H Mag., 458 Win. Mag. (includes same as standard Magnum except Stock Bolt (2), Nut (2), Cover (4) used)	Price on Application
26315	Bolt Final Assembly, 222 Rem., 223 Rem., 222 Rem. Mag.		DISCONTINUED or SERVICE PARTS		
26316	Bolt Final Assembly, 243 Win., 308 Win., 6mm Rem., 22-250 Rem.		26270	Barrel Assembly, 260 Rem.	Price on Application
15852	Ejector, 222 Rem., 223 Rem., 223 Rem. Mag.	\$.90	20467	Extractor, 222 Cal.	1.35
15709	Extractor, 7mm Rem. Mag., 264-300 Win. Mag., 6.5mm Rem. Mag., 350 Rem. Mag.	1.35	17639	Ejector, 222 Cal.	.90
15850	Extractor, 222 Rem., 223 Rem., 222 Rem. Mag.	1.35	16717	Front Sight Ramp, 6mm Rem., 7mm Rem. Mag., 264 Win. Mag., 222 Rem., 222 Rem. Mag., 243 Win., ADL Grade	.90
27341	Extractor Rivet, 7mm Rem. Mag., 264-300 Win. Mag., 6.5mm Rem. Mag., 350 Rem. Mag.	.25	15361	Front Sight Ramp, 7mm Rem. Mag., 264 Win. Mag., 222 Rem., 222 Rem. Mag., 243 Win., BDL Grade	1.50
27342	Extractor Rivet, 222 Rem., 223 Rem., 222 Rem. Mag.	.25	24666	Front Sight Ramp, 30-06, 280 Rem., 308 Win., 270 Win., ADL Grade	.90
22021	Firing Pin, 222 Rem., 222 Rem. Mag., 243-308 Win., 6mm Rem. Mag., 22-250 Rem., 223 Rem. Mag., 350 Rem. Mag., 223 Rem. Mag.	3.00	24477	Front Sight Ramp Pin, 6mm Rem., 7mm Rem. Mag., 264 Win. Mag., 222 Rem., 222 Rem. Mag., 243 Win.	.25
22041	Firing Pin Assembly, 222 Rem., 222 Rem. Mag., 243 Win., 308 Win., 6mm Rem., 22-250 Rem., 6.5mm Rem. Mag., 350 Rem. Mag., 223 Rem.	7.50	19025	Front Sight Ramp Screw, 7mm Rem. Mag., 6mm Rem., 264 Win. Mag., 222 Rem., 222 Rem. Mag., 243 Win.	.25
16434	Floor Plate, BDL Grade, 222 Rem., 222 Rem. Mag., 223 Rem., 243 & 308 Win., 6mm Rem., 22-250 Rem.	2.10	28200	Rear Sight Assembly, Complete (includes Rear Sight Assembly, Rear Sight Base, Rear Sight Base Screw (2), Rear Sight Screw, Rear Sight Step, Rear Sight Washer (2))	5.70
22037	Front Guard Screw, 222 Rem., 222 Rem. Mag., 223 Rem., 243 & 308 Win., 6mm Rem., 22-250 Rem.	.25			
16204	Front Scope Base, Varmint	3.00			
14659	Front Sight, 7mm Rem. Mag., 264 Win. Mag.	.90			
28511	Front Sight Ramp, ADL Grade	1.50			
15992	Front Sight Ramp, BDL Grade	1.50			
15282	Magazine, ADL Grade, 222 Rem., 222 Rem. Mag.	.80			
16716	Magazine, BDL Grade, 222 Rem., 222 Rem. Mag., 223 Rem.	.90			
15283	Magazine, ADL Grade, 243 & 308 Win., 6mm Rem., 22-250 Rem.	.80			
16715	Magazine, BDL Grade, 243 & 308 Win., 6mm Rem., 22-250 Rem.	.80			
14756	Magazine, BDL Grade, 6.5mm Rem. Mag., 350 Rem. Mag.	.80			
17975	Magazine Follower, 222 Rem.	.60			
16793	Magazine Follower, 222 Rem. Mag.	.80			
17056	Magazine Follower, 243 & 308 Win., 6mm Rem., 22-250 Rem., 6.5mm Rem. Mag., 350 Rem. Mag.	.60			
15285	Magazine Spacer, 222 Rem.	.35			
16826	Magazine Spacer, 222 Rem., BDL Grade	.35			
15286	Magazine Spacer, 222 Rem. Mag., 223 Rem., BDL Grade	.50			
15742	Magazine Spacer, 222 Rem. Mag., ADL Grade	.35			
17983	Magazine Spring, 222 Rem., 222 Rem. Mag., 223 Rem.	.90			

PARTS AND PRICES SUBJECT TO CHANGE WITHOUT NOTICE

DELIVERIES ARE F.O.B. ILION, N.Y.

Exhibit

COMPONENT PARTS



PRICE LIST

MODEL

BOLT ACTION—HIGH POWER RIFLE

700

Notice: Prices for barrels and bolts will be quoted upon application. Factory assembly required.

When ordering parts—Model No., Part No. and Part Name must be given.

View No.	Part No.	NAME OF PART	List Price	View No.	Part No.	NAME OF PART	List Price
NOTE: Basic 30-06 Caliber listed below. See Sectional View for proper identity of parts. See added page for other caliber part listings.							
1	26271	Barrel Assembly (includes Barrel, Barrel Bracket, Receiver)	} Price on Application	38	16454	Rear Sight Base	.90
2	26327	Bolt Assembly (includes Bolt Body Assembly and Bolt Handle)		39	16023	Rear Sight Base Screw	.25
	26317	Bolt Final Assembly (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly)		40	16456	Rear Sight Screw	.25
3	17012	Bolt Plug	\$ 1.80	41	28095	Rear Sight Stop (Selected Sizes)	.25
4	17013	Bolt Stop	.60	42	16968	Rear Sight Washer	.25
5	24475	Bolt Stop Pin	.25	43	15358	Rear Swivel Screw, BDL Grade	.60
6	15478	Bolt Stop Release	.25	44	17034	Receiver Plug Screw	.25
7	17014	Bolt Stop Spring	.35	45	26585	Safety Assembly (includes Safety, Safety Button)	1.20
8	14472	Butt Plate	1.10	46	23222	Safety Detent Ball	.25
9	25410	Butt Plate Screw	.25	47	15368	Safety Detent Spring	.25
10	15287	Center Guard Screw, ADL Grade	.25	48	17043	Safety Pivot Pin	.25
11	17017	Ejector	.90	49	17044	Safety Snap Washer	.25
12	17676	Ejector Pin	.25	50	15666	Sear Safety Cam	.60
13	17019	Ejector Spring	.25	51	24476	Sear Pin	.25
14	16254	Extractor	1.35	52	17047	Sear Spring	.25
15	27340	Extractor Rivet	.25	53	30855	Sling Strap Assembly, BDL Grade (includes Sling Strap, Fastener, Keeper, Buckle)	3.45
16	15376	Fastener, Sling Strap	.25	26990	Sling Strap Assembly and Mountings Complete (includes Sling Strap Assembly, Swivel Assembly, Q. D. (2), Front Swivel Nut, Front Swivel Screws, Rear Swivel Screw)	9.10	
17	22040	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	7.50	54	26381	Stock Assembly, ADL Grade (includes Butt Plate, Butt Plate Screw (2), Front Guard Screw Bushing, Stock, Stock Reinforcing Screw, Stock Reinforcing Screw Dowel)	38.00
18	17022	Firing Pin Cross Pin	.25	26401	Stock Assembly, BDL Grade (includes Butt Plate, Butt Plate Screw (2), Fore-end Tip, Fore-end Tip Spacer, Grip Cap, Grip Cap Spacer, Front Swivel Nut, Stock, Stock Reinforcing Screw, Stock Reinforcing Screw Dowel) (not shown)	44.20	
19	19800	Floor Plate, BDL Grade	2.10	18186	Stock Reinforcing Screw (not shown)	.30	
20	15291	Floor Plate Latch, BDL Grade	.60	16970	Stock Reinforcing Screw Dowel (not shown)	.20	
21	16451	Floor Plate Latch Pin, BDL Grade	.25	55	26555	Swivel Assembly, BDL Grade (Q. D.)	2.10
22	16452	Floor Plate Latch Spring, BDL Grade	.35	56	15280	Trigger	.90
23	16453	Floor Plate Pivot Pin, BDL Grade	.35	57	17053	Trigger Adjusting Screw	.20
24	22035	Front Guard Screw	.25	26345	Trigger Assembly (includes Bolt Stop Release, Trigger Housing Assembly, Safety Assembly, Safety Detent Ball, Safety Detent Spring, Safety Pivot Pin, Safety Snap Washer, Sear and Safety Cam Assembly, Sear Spring, Trigger, Trigger Adjusting Screw, Trigger Connector, Trigger Engagement Screw, Trigger Pin, Trigger Spring, Trigger Stop Screw) (not shown)	10.50	
25	15161	Front Guard Screw Bushing, ADL Grade	.35	58	19461	Trigger Connector	.50
26	15373	Front Sight	.90	57	17053	Trigger Engagement Screw	.20
	15719	Front Sight (Low)	.90	59	15281	Trigger Guard	2.70
27	28510	Front Sight Ramp	1.50	60	26376	Trigger Guard, BDL Grade	6.00
	15635	Front Sight Ramp, BDL Grade	1.50	26371	Trigger Guard Assembly, BDL Grade (includes Floor Plate, Floor Plate Latch, Floor Plate Latch Pin, Floor Plate Latch Spring, Floor Plate Pivot Pin, Trigger Guard) (not shown)	7.50	
28	28505	Front Sight Ramp Screw	.25	61	26655	Trigger Housing Assembly (includes Trigger Housing Spacer (3), Trigger Side Plate (2))	5.20
29	15363	Front Sight Hood, BDL Grade	.60	62	24477	Trigger Pin	.20
30	15357	Front Swivel Nut, BDL Grade	.25	63	15400	Trigger Spring	.20
31	15356	Front Swivel Screw, BDL Grade	.60	64	15481	Trigger Stop Screw	.20
	15331	Grip Cap, BDL Grade (not shown)	.35				
	30505	Grip Cap Spacer, BDL Grade (not shown)	.25				
32	15284	Magazine, ADL Grade	.80				
	16430	Magazine, BDL Grade (not shown)	.80				
33	17024	Magazine Follower	.60				
	15752	Magazine Follower, BDL Grade	.60				
	15940	Magazine Tab Screw (ADL Grade)	.25				
34	17028	Magazine Spring	.80				
	15677	Magazine Spring, BDL Grade	.80				
35	17029	Main Spring	.50				
36	26355	Rear Guard Screw	.25				
37	24525	Rear Sight Assembly (includes Rear Sight Collar, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw)	3.30				

DELIVERIES ARE F.O.B. ILION, N. Y.

PARTS AND PRICES SUBJECT TO CHANGE WITHOUT NOTICE

Exhibit

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS . . . MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or section view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment to you.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship spare parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

The sale of the following parts and certain other parts is restricted because special tools and gauges are required during assembly. Make sure the firearm will operate properly.

• Barrel • Breech Block or Bolt • Receiver

The sale of barrels and bolts is restricted. Special tools, and gauges are required for assembly.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders

Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making
shipment to the Firearms Plant at
ILION, NEW YORK 13357

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part, list model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of another make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in Complete Line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York 13357

Exhibit B

BROWN V. REMINGTON
10. a. 1 - Addendum

Date Received

From Whom

12/7/67		Wisler Western Arms, Inc. 205 Second Street San Francisco, California
1/22/70		Jones Distributing Company Denver, Colorado
11/2/70		Allen Tribolet Lima, Ohio
11/3/70		Unknown Eau Claire, Wisconsin
1/24/71		Nagels Gun Shop San Antonio, Texas
3/9/71		Joe W. Harris Victoria, Texas
6/2/71		National Park Service Kahului, Maui Hawaii
6/28/71	(2 guns)	National Park Service Kahului, Maui Hawaii
9/25/71		Allen L. Wood Clinton, Maryland
11/8/71		The Sportsman Harlingen, Texas
11/8/71		Biggs Sporting Goods Pensacola, Florida
12/14/71		Big Bear Stores, Inc. Billings, Montana
12/27/71		Pecos Sporting Goods Pecos, Texas
3/24/72		Emma Lee Reisner 1176 Gere Court Arnold, Missouri

EXHIBIT C

REVISED 11-14-68 10-8-68

REMINGTON STANDARDS - ARMS

SHEET 7 of 7

MODEL 700		ADL Grade	BDL Grade
STOCK (Continued)			
Checker (die impressed)		D-14698	D-14697
Dimensions (Nominal)		See Below	See ADL Grade
Drop at Heel (from Q_c of barrel)		1 5/16"	"
Drop at Comb & Merite Carlo (from Q_c of bbl.)		1 1/16"	"
Length of Pull		13 3/8"	"
Length of Grip		3 3/8"	"
Pitch (from Q_c of barrel)		2 7/8"	"
Fore-End Cap (black plastic)		No	Yes
Spacer (white plastic)		-	Yes
Grip Cap (black plastic)		No	Yes
Spacer (white plastic)		-	Yes
Length (overall - approx.)		30 13/16"	30 13/16"
Swivels (2) 7/8" Q. D. (Quick Detachable)		No	Yes
TRIGGER	Direct action, black metal.	Wide serrated finger piece, full radius.	
Pull (Wt.)	3 lbs. Min. - 5 lbs. Max.	(with wt. sealed at factory).	
Engagement	Adjustment sealed at factory.		
TRIGGER GUARD	Aluminum alloy, black color.	Anodized - High Lustre.	
Type		Short	Long (with Floor Plate)
WEIGHT		7 lbs.	7 lbs. 4 oz. (with sling)
(1) Added "Anodized - High Lustre". Ref: Op. Comm. - See Model Drawing.			

PROCESS RECORDS (ASSEMBLY SHEETS)

DATES AND REASONS FOR REVISIONS 1/16/59 - Revised process - G.M. 253552 5/8/63 - Chg. dept. # - G.M. 258483
 6/5/61 - Add M/700 - G.M. - 256088 12/20/67 - Chg. item 17 - Tibbitts - 265612
 3/9/62 - Chg. dept. # - Markley - 257230 10/7/69 - Chg. Stake to engagement screw only - CP - 26F020
 10/29/62 - Remove 721 - 722 - G.M. 257876 3/2/71 - Chg. op. name, sheet no. & deleted elements 21 thru
 11/19/62 - Remove item (A) from 20 - G.M. - 257954 24 Prosser - 269507

DESCRIPTIVE INFORMATION

EQUIPMENT - TOOLS & GAGES

17. Adjust Trigger pull (3 to 5 lbs.) and stake two Trigger Engage-
ment Screws.
18. Seal all adjusting screws (three) with "DuPont" cement.
19. Pick correct Magazine Box, inspect for color, no rust.
20. Assemble Magazine Box to Action.
- ~~a. 222. Only assemble spacer.~~
21. Pick correct Stock.
 - a. Inspect for Good Finish, mars slight no checks. Grip
outline reasonably uniform and square.
 - b. Butt Plate black, rear face, must show white all the
way around edge. No burrs. .005 max. opening at
face, tight (finger test) screws not project badly,
burrs at screw holes slight, .02 max. mismatch of
Butt Plate and Stock either way.
22. Position Stock on Action.
- ~~23. Pick Trigger Guide Plate, inspect for color and no rust,~~
~~position in stock. (M/721 - 722 - 700 only)~~
24. Pick Trigger Guard, inspect for no sharp edges, color, mars
or pits and position in Stock.

Trigger Pull scales B-70697

OPERATION DESCRIPTION	OCC NO	STD. HRS/C	STD. NO	EFF. DATE	SET UP TIME	MODEL NO	PAGE
Assemble Action.							
Final Assembly							
(M/721-722-700 ADL)							
PART NAME	COOLANT	MACH. HRS	DEPT. NO	MACHINE			
Final Assembly						72-722-700 ADL-175	3
						61	3

Exh. 2

IN THE COURT OF COMMON PLEAS
OF WESTMORELAND COUNTY, PA.
CIVIL ACTION LAW
No. 865 April Term, 1971

THOMAS JOHN BROWN,
Plaintiff
vs.
MONTGOMERY WARD AND COMPANY,
INC., a corporation, and
REMINGTON ARMS CO., INC.,
a corporation,
Defendants
vs.
CHARLES KUNCHER,
Additional Defendant

ANSWERS TO INTERROGATORIES

COSTELLO, SNYDER, BERK & HORNER
ATTORNEYS AT LAW
15 NORTH MAIN STREET
GREENSBURG, PENNSYLVANIA 15601

BROWN V. REMINGTON
10. a. 1 - Addendum

2 copies

Date Received

From Whom

12/7/67

Wisler Western Arms, Inc.
205 Second Street
San Francisco, California

1/22/70

Jones Distributing Company
Denver, Colorado

11/2/70

Allen Tribolet
Lima, Ohio

11/3/70

Unknown
Eau Claire, Wisconsin

1/24/71

Nagels Gun Shop
San Antonio, Texas

3/9/71

Joe W. Harris
Victoria, Texas

6/2/71

National Park Service
Kahului, Maui
Hawaii

6/28/71 (2 guns)

National Park Service
Kahului, Maui
Hawaii

9/25/71

Allen L. Wood
Clinton, Maryland

11/8/71

The Sportsman
Harlingen, Texas

11/8/71

Biggs Sporting Goods
Pensacola, Florida

12/14/71

Big Bear Stores, Inc.
Billings, Montana

12/27/71

Pecos Sporting Goods
Pecos, Texas

3/24/72

*Emma Lee Reiser
1176 Gen Court
Arnold, Missouri*

Exhibit C

COSTELLO, SNYDER, BERK & HORNER
ATTORNEYS AT LAW
15 NORTH MAIN STREET
GREENSBURG, PENNSYLVANIA 15601

B. PATRICK COSTELLO
DANIEL J. SNYDER
ALAN K. BERK
STUART J. HORNER, JR.
JOHN K. BEST

RECEIVED
FEB 17 1972
R. B. SPERLING

AREA CODE 412
(GREENSBURG) 834-2100
(PITTSBURGH) 242-0564

FEBRUARY 14, 1972

Remington Arms Company, Inc.
Bridgeport, Connecticut 06602

Attention: R. B. Sperling
Associate Counsel

Re: Brown v. Remington Arms
Co., Inc., et al.
Our File No. 5384

Dear Mr. Sperling:

Enclosed are a set of Interrogatories served on us by counsel for the plaintiff on February 12. Please prepare the necessary answers in whatever form you like, return them to us and we will see they are returned to you in proper form for filing.

We have twenty (20) days to answer these Interrogatories.

Yours very truly,

COSTELLO, SNYDER,
BERK & HORNER


Daniel J. Snyder

DJS/js