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$\overline{\mathbb{O}}$	1	IN THE UNITED STAT. FOR THE DISTR		- -	1	INDE	X OF DEFENDANT'S WITNESS
	3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25	Rathryn R. Attorneys 222 SW Mor Portland. 503/243-10 <u>For the Defendant</u> : SCHVABE, W ROBERTS By: James	MOUNT & STROUP R. Chamberlain Janssen at Law rison, Rm. 229 or 97204 22 HILLAMSON, WYATT, MOORE & Huegli, Local Counsel rling, Corporate Counsel ard Plaza DR 97204 81 ER, RPR rter purthouse our 97205	D D	5 6 7 8 9 10 11 12 13 14 15 16	<u>Witness</u> John Linde INDE3 <u>Exhibit</u> No. 212 Rifle No. 213 Rifle	D X ReD ReX 1 39 70 75 X OF DEFENDANT'S EXHIBITS Offered Received 20 20 20 20

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		Linde D. 1			Linde D 2
	1	PORILAND, OREGON: THURSDAY, MARCH 3, 1983; 2:15 P.M.		1	Q. What did you do working in the sawmill, what type of work
Ω	2		\sim	2	did you do there?
	3	JOHN LINDE,		3	A. Well, it was, I guess it would be a small sawmill by
	4	called as a witness on behalf of the defendant, having been		4	Oregon standards. They cut about a million-and-a-half board
	5	sworn, testified as follows:		5	feet a year. There is probably 15 people employed.
	6	THE CLERK: Please state your name and spell your last		6	I did, let's see, I cut logs, I skidded logs, I
	7	name for the record.	-	7	hauled logs. I worked at that time they had what they call
	8	THE WITNESS: Okay. John Linde, L-i-n-d-e.		8	a turn town (sic) since been automated. I worked on the edger:
	9			9	I worked in the planer mill, fed the planer; fed a double end
	10			10	trimmer; separated lumber; ran a forklift truck; about every-
	11	DIRECT EXAMINATION		11	thing but saw.
	12	BY MR. HUEGLI:		12	Q. Okay. When you graduated from college with your engineer-
\bigcirc	13	0. Mr. Linde, what is your age?	\mathcal{O}	13	ing degree, what did you then do?
5	14	A. 39.	\sim	14	A. Right out of college I interviewed a number of companies.
	15	Q And would you please tell the jury where you grew up?		15	In fact, I interviewed a number of companies in Oregon and
	16	A I grew up in Custer, South Dakota. I went to grade school		16	Idaho. I interviewed Dupont, because I was interested in
	17	and high school there.		17	firearms, with my experience in the sawmill, with the logging
	18	And what did you do when you got out of high school? Tell		18	roads, and what have you, there was a lot of hunting and use
	19	us about your education and your job experience from that time.		19	for firearms; so I had this experience, and interviewed Dupont,
	20	A Okay. When I graduated from high school, I went to the		20	and, as I recall, the interview lasted for about eleven minutes.
	21	University of Wyoming, at Laramie. I worked during the		21	I said that I wanted to work, if I worked for Dupont, for the
	22	summers at my father's sawmill, in Custer, South Dakota. I		22	Remington Arms Company on design and manufacturing of firearms.
	23	paid for substantially the majority of my education.		23	I actually didn't think I would have a chance,
	24	I graduated in 1965 with a Bachelor of Science	()	24	because the guy said, okay, that was the end of the interview.
\bigcirc	25	Degree, in Mechanical Engineering.	\cup	25	Q Did you go to work for Remington then?
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		Linde D 3			Linde D
~	1	A Yes, I did.	~	1	train gauges, accelerometers, different measuring techniques,
\bigcirc	2	Q What did you first do at Remington with your engineering	<u>-</u> C	2	to see what is happening in the firearn.
	3			Э	In 1966 I was promoted to what they call Design
	4	A I started as what they call Associate Engineer. I worked		4	Engineer. In 1968 I was promoted to Research Engineer, and in
	5	1		5	1972 I was promoted to Researching Supervisor. 1974 I was
	• 6	One of the things I worked on at that time, I		6	promoted to Research Manager.
	7	developed a camera that would fit behind a shotgun if they were		7	When I came out of the test lab, then I started
	8	making a movie or show the correct way of shooting skeet, and		8	actually working under other people in firearm dosign in abou-
	9	I developed this system so that you could put the camera on		9	1968, and I worked on various small components of firearms.
	10	the back of the shotgun, 16 millimeter camera, and you could		10	You know, they would say, "We want this redrawn, or we want yo
	11	shoot skeet to see the relative lead that the shooter should		11	to take a look at this mechanism." Where you are working on
	12	seek to get, the correct sight, to see the bird at various		12	specific areas. I worked on these specific areas, and then in
\mathcal{O}	13	stages.	\mathcal{O}	13	1968, 1969 time frame, Remington was looking into what they
	14	I worked on that and a number of projects similar in		14	could do with the under-and-over shotgan market.
	15	scope to that, so I could develop my expertise on what it		15	They had me looking over, investigating all
	16	really takes to become a designer.		16	competitors' models. You go through and you do a complete
	17	Q Would you kind of tell the jury, then, please, Mr. Linde,		17	design analysis of what the competition has, what you think yo
	18	how you progressed through the Remington Firearm factory, what		18	would like to do, what design requirements we have, and put
	19	positions you held.		19	together, like a design package, and you go through and start
	20	A Then I worked in the testing facility. I spent, maybe,		20	generating costs and economics and seeing if the market exists
	21	like a year in the test area, where I tested firearms for		21	for a product like we would make.
	22	various circumstances, accuracy, endurance, functioning, all		22	This progressed in 1969, and I started working on
	23	of these factors that development is concerned with.		23	design, over-and-under shotgun. There were two people to
\bigcirc	24	Also, we did a lot of work, like Mr. Martin was	\cap	24	Start with, and then expanded up to four people. I was in
\smile	25	talking about, where you use high-speed photography, you use	Σ	25	charge of this design group from 1969 to 1973. We designed an

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		Linde D 5			Linde D 6
~	1	tooled the Model 3200 Over-and-Under Shotgun, which was intro-		1	tool it. What we call tooling. Where you procure the machines
£C	2	duced in 1973.	$\langle \rangle$	2	to fixtures, the gauges, and what have you, it takes to
	3	I hold a number of patents on the shotgun.		3	manufacture a firearm.
	4	We then kept expanding the line. In '74 and '75 we		4	Like, in our Model 1100 we buy parts, and we make
	5	brought out, like, three-inch guns. We brought out special		5	parts, and we make many, many different parts.
	6	trap guns, special skeet guns for specialized markets once we		6	1100 for example, I just happen to know those figures,
	7	had the basic done,		7	has over a hundred parts. We go over 650 operations at the
	8	And '74 and '75 time frame, then I moved into my		8	plant to manufacture that firearm, and each operation, of
	9	responsibilities were expanded, and I have the responsibilities		9	course, we need a fixture you need a gauge, you need a
	10	for certain bolt-action rifles and other manually operated		10	machine to machine the surface.
	n	firearms.		11	A firearm is actually a fairly complex thing to
	12	I moved from that, where I was just working on over-		12	manufacture. There is lots of parts and tolerances are quite
\bigcirc	13	and-under to all these, and then I started working on product	C	13	critical.
	14	variations, such as the Model 700, classic variations to some		14	In my present position, I'm responsible for the
	15	of the trigger assemblics, variations where you change		15	manufacturing engineering, and I'm also responsible for the
	16	checkering patterns, stock patterns, and a number of people		16	quality control section. I'm responsible for the Industrial
	17	would report to me, and it was expanded, as I recall, it was,		17	Engineer section.
	18	like, up to eight people.		18	And I, also, have a certain portion of the Customer
	19	In 1978 I was promoted to my present position, which		19	Repair Services. This is guns that come back from the field.
	20	is Superintendent of the product engineering and control. I		20	I'm responsible for certain parts of that.
	21	moved from the research area to a manufacturing area. I'm in		21	$\ensuremath{\Omega}$ Mr. Linde, you are familiar with the Model 700 that is
	22	charge of the manufacture, engineering, and this is once you		22	involved in this lawsuit; is that correct?
	23	have a design, the design is checked and tested, and prototypes		23	A. Yes, I am.
()	24	are made, turned over with the drawings to the manufacture	()	24	Q There has been a substantial amount of discussion, and I
\sim	25	engineering, and they take this design, and they make it and		25	think, as I remember, Mr. Chamberlain, his opening statement

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		Linde D 7			Linde D 8
	1	was, that the bolt lock served no useful purpose or function.		1	So you want the gun, when it's fired, it has to be
\bigcirc	2	Would you agree or disagree with that statement of Counsel?	d C	2	locked up, or, otherwise, it won't fire.
	з	A I would have to disagree with that.		3	Now, this bolt lock maintains the gun in the locked
	4	9 Tell the jury a little bit about the bolt lock.		4	up condition, so that when you are ready to fire, you can pull
	5	A. Okay.		5	the trigger and the gun will fire.
	6	Q And how long the bolt lock was on that gun, and what		6	The bolt lock has been around. It's with us for
	7	purpose does a bolt lock serve?		7	years and years. You can kind of look at the evolution of fire-
	8	A The bolt lock is called the bolt lock on bolt action		8	arms,
	9	rifles: on other firearms, it could be called a number of other		9	Remington has manufactured a number of bolt action
	10	things, like, we make a pump shotgun, and there is a number of		10	rifles, but we manufactured the Model 1917 Enfield. We
	11	other pump shotguns made, and they have devices, when you close		11	manufactured the Enfield for the British. These were guns that
	12	the pump shotgun, to hold this shotgun or breach bolt in what		12	we manufactured for the United States Government in World War J.
5	13	they call a battery position.	()	13	I think there was, like, over two million Enfields manufactured
9	14	The bolt lock and bolt action is essentially the same	Σ	14	in World War I.
	15	thing. The main purpose is when you close the bolt, and it's		15	Remington manufactured at the plant I'm from, we
	16	in cocked position and ready-to-fire position, it maintains		16	manufactured them. Also from a plant that we run for the
	17	that rifle in the ready position.		17	Government, of these two million guns made for the United
	18	And the 870, which is our pump shotgun, or our 7600,		18	State Government in World War I, we manufactured the majority
	19	which is our pump rifle, we have a similar device on those		19	of them.
	20	which maintains the bolt in the ready-to-fire position.		20	Now, that rifle, the Model 1917 Enfield has a two-
	21	Now, the reason, of course, for this is that if you		2 i	position safety in exactly the same lock as our Model 700 that
	22	pick up the rifle and you go to fire it and the breach bolt is		22	we are talking about hore today, and it works almost exactly
	23	a little ways back, it's got a disconnector in there, so it		23	the same.
2	24	would allow the gun to fire, because you do not want it to fire	()	24	Now, the mechanism is different, but the outside, the
\mathcal{I}	25	if it's partially locked, because it could blow the case up.		25	Way it appears, and how it functions, and how it operates is

		Linde D 9			Linde D1	
_	1	exactly the same. So, over the years, Remington has made those	_	1	or wild onimals that cause damage to somebody if they got	
\bigcirc	2	rifles.	\bigcirc	2	MR. CHAMBERLAIN: Objection	
	3	We have, also, in World War II made the Model 1903		3	THE WITNESS: Yes, very much	
	4	Springfield that you heard talked about here today from the		4	. MR. CHAMBERLAIN:leading.	
	5	Same plant.		5	THE COURT: The objection is sustained.	
	6	We have made a number of two-position safetics, along		6	0. (By Mr. Huegli) Okay. Is there any danger to a hunter	
	7	with we made, also, a three-position safety.		7	when he's hunting big game animals in handling a gun that does	
	8	But as far as the Model 700 goes, with the bolt lock,	C	8	not have a bolt lock?	
	9	you can track its history right back to millions of rifles that		9	A. The danger could be, if you were walking through the krush,	
	10	have the, essentially, the same thing and operate exactly the		10	and, for example, if you were carrying a rifle and had it with	
	11	same way, for the same purpose, to hold the rifle in a battery		11	a sling around your shoulder, and you were walking through the	
	12	position, so it could be fired in a ready-fire position.			12	brush, and you were in an area where you were ready to shoot,
3	13	Q Mr. Linde, the majority of do the majority of high-		13	and you had a cartridge in the chamber, and with the brush and	
-	14	powered rifles at the time this gun was manufactured in '76,		14	what have you, when you are walking through the woods, with the	
	15	bolt action firearms, did the majority have a bolt lock?		15	brush alongside of you, there is potential that something could	
	16	A. Yes, they did. What you would find is that none of the		16	pull the bolt handle up, and if at that time you were a big	
	17	shorter, your plinker cartridges, or 22 rim fire cartridges		17	grizzly. or something such as that, attacked you and jumped out,	
	18	have bolt actions without bolt locks.		18	yes, you could swing your rifle around, and it would not be in	
	19	But after you got into your big game caliber, then		19	a condition that you could actually use it, shoot.	
	20	you would normally find a bolt action with a bolt lock.		20	Q. Okay.	
	21	Q Are big game rifles what you would call a repeater gun,		21	A I was going to cite another example, but I think one is	
	22	instead of a single shot?		22	enough.	
	23	& Definitely.		23	Q Now, you say Remington did produce a three-position rifle	
· ٦	24	Are big game rifles, such as we have here in the courtroom	()	24	at one time?	
\mathcal{I}	25	today, those type of rifles that are used to hunt grizzly bears	\mathcal{O}	25	A Yes, they produced a number of them.	

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• •			Linde D 11			Linde D 12
		1	Q Can you tell us what three-position safety bolt action		1	to stand in front of them with the rifle, please feel free to
	Ω	z	rifles Remington has produced?	ч́С	2	do so.
		э	A Remington produced the Springfield for the Government,		3	A (Standing in front of the jury box, demonstrating.) I
		4	during the Second World War, and, also, produced a Model 725,		4	think a little background would be better. The trick condition,
		5	which is the rifle that is somewhat similar to the Model 700.		5	the name trick condition was actually generated by the engineers
		5	Q Okay. Exhibit No. 2 is the rifle involved in this lawsuit.		6	at the Ilion Plant. It has nothing to do with any kird of
		7	It's a has a bolt lock on it, and I'd like you to tell the		7	terminology in the gun industry. It was an internal name that
		8	jury how that rifle is, whether it functions as today, or		8	we came up with to define a specific circumstance, and what it
		9	whether it functioned as designed, or whether you can find		9	had to do with, it had to do with actually the mechanical or
		10	anything wrong with it at all as to how it functions.		10	dimension of parts in the safety mechanism.
		11	A It functions as intended.		11	What we found was that we had a model, which was not
		12	Q Okay. Now, did you have an opportunity to examine this		12	the 700, by the way, which you could take the safety, and you
	\bigcirc	13	rifle when this lawsuit was filed?	\mathcal{O}	13	could put it in a position, not in the safe position, not in
		14	A. Yes, I did.		14	the fire position, but there is, like, a detent. For example,
		15	Q. When was that?		15	the best way, if you had a V, you have a ball, and you roll it
		16	A. As I recall, it was last October.		15	one side of the V, or the other side of the V, take the ball
		17	0. Okay. And where was it?		17	and put it right on the top of that V, and that's the position
		18	A. At the plant.		18	where you put the ball, and that's where the word trick came
		19	Q And what were the circumstances surrounding the examination:		19	from. You put that ball either on-safe or off-safe, right on
		20	A. Mr. Davis came up; the gun was sent to our factory for us		20	the top of the ball.
		21	to take a look at, and Mr. Davis, Mr. Warren (phonetic), and		21	Then that is not enough. You take and pull the
		22	Mr. Stekl, and myself looked at the gun, rifle, over.		22	trigger, pull the trigger back hard. Then you take the safety,
		23	Q Very well. Now, there has been a substantial amount of		23	and you go to the fire position, and the reason for this was to
	()	24	testimony about tricking a gun. Would you explain to the jury	()	24	see, to see if the mechanism mechanism can that we have near
	\mathcal{L}	25	what the trick condition is. It might be, if you would like	\cup	25	the positive cam, that lifts up, what we call the sear would

		Linde D 13			LindeP
. .	1	let down and trap that trigger behind it, because if it does,	<i></i>	1	Model 700 trigger assembly, and we made that, because after,
. /	2	then the rifle would fire.	E S	2	if you have seen a trigger assembly, it has steel side plates
	3	And I actually think it would be better if I could		3	that are riveted together, and you can't really see in the
	4	explain it a little later with the model, because it's much		4	trigger assembly to see what is happening; so we made that as
	5	easier to understand.		5	a training aid; so we can take your sub-assemblers and final
	6	Let me finish up the description. It was a tradition,		6	assemblers, before they start assembling these, and we go
	7	we were looking for a specific problem, on a specific model,		7	through this and show them exactly how this works.
	8	and we came up with a name to define it, so if it was an		8	Can you all see it clearly. Okay.
	e	assembler, or inspector, or somebody in our gallery, regardless		9	Q. Okay. Was, Mr. Linde, was this plastic design made for
	10	who it was in our production line, who was checking that rifle,		10	this lawsuit today?
	11	we can say, Are you checking for the trick test.		11	A No. I just explained it was made for training.
	12	It was something that we needed each person would		12	9. Not available for training now, because we have it here
	13	know what we wanted checked for.	C -	13	in Oregon?
	14	The best analogy is, your electric light switch,		14	A. That's right.
	15	taking the switch, either off or on, right. Taking the		15	Q. Does the Remington Firearms Company make other mockups
	16	switch and putting it in right in the center position, saying,		16	of other types of things for training in the course of their
	17	I don't want the electricity to be on; if that switch is in the		17	business?
	18	right in the center position, that is what we are really		18	λ. Oh, yes.
	19	checking for.		19	p. Would you come down here, please, Mr. Linde, and show the
	20	Q Okay. At the Ilion Plant, in New York, do you have		20	jury, because now we have an opportunity to look in a plastic
	21	We brought this		21	side view here, whore the sear is, where the trigger is, where
	22	I'd like to have this marked, if I might. This mockup		22	the safety cam is: so they can see what happens in our gun
	23	If you will have a 700 trigger mechanism, is that		23	when you go through the safety.
	24	what that big plastic thing is?	6	24	A Could I take the drawing I made in color?
1	25	A. That's right. That is a ten-to-one scale model of	٨٢	25	۵, Yes.

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	, I	Linde D 15			Linde D 1
	1	Did I ask you to draw this up so the jury can see		1	It's the firing pin is held at the outer held
\bigcirc	2	where the firing pin is in here?	\mathcal{L}	2	like a collar on the back of the firing pin, held through with
	з	The picture is No. 2,		3	this pin, that, in turn is being held with the sear.
	4	THE COURT: Maybe that model could go on the counsel		4	This is the connecting link between the firing pin
*	5	table, up off the floor. Is that practical?		5	and the trigger. We call that a sear, firing pin, is being
	5	MR. HUEGLI: Sure.		6	held right there with the sear, and the sear is being held with
	7	Q (By Mr. Huegli) Mr. Linde, do you want to point to the		7	the trigger.
	8	jury and tell them what we're looking at here, describe the		6	Q Okay. NOW, this is the bolt lock, as I understand?
	9	various colors, how this is hooked up on Exhibit 213?		9	A. Well, let's just talk first about how the thing fires.
	10	A This is a model or cutaway, if you took the Model 700		10	Take it one step at a time.
	11	rifle and slit it right through it, and we are seeing all of		11	Q I'm not a gun expert. You tell me what we are looking at.
	12	the parts, so you can see what is inside.		12	A The firing pin with the spring load on it wants to come
()	13	You can see here, the color, I colored this in the		13	forward. It wants to come forward. It's being held back.
\cup	14	model here the other night. But I colored the wood a nice	\sim	14	It's being held back, if you look right here, on an angle, you
	15	walnut brown, and it gives you a perspective of what you are		15	can see this light angle, which is held with a pin lever, the
	16	looking at.		16	sear is being held right here with this pin; you are pushing
	17	Here, this is the cartridge that we are talking about,		17	forward on the sear and down.
	18	this is the brass container for the powder, and, also, it's		18	Can you see that. So the sear is being loaded
	19	a seal, seals the gun when it's fired; here's the bullet.		19	forward, holding it back and down.
	20	Here's the firing pin, and you can see how it fits		20	So when you fire the trigger, pull the trigger, what
	21	in here, and it's spring loaded. That's what gives it emergy,		21	happens is that you pivot about this center right here. That's
	22	drive forward.		22	to rotate. You pivot, you push the trigger here, which pivots
	23	It's in the cocked position. You can see it back		23	this, and this trigger comes forward, the sear drops down,
$\hat{\mathbf{O}}$	24	away from the primer, which is the item in the back of the	(24	and the firing pin comes forward, igniting the cartridge.
\bigcirc	25	Cartridge, which smacks the powder.	\mathcal{L}	25	So, really, we are only talking about three things in

		Linde D 17	<u></u>	1	J.inde D
	1	the fire chain. We are talking about a trigger, we are talking		1 1	I was talking about, this surface right here, with the angle
1	2	about an inner connecting link, a sear, and we are talking	E .	2	on it, that, I was telling you about that, is the surface that
	3	about a firing pin.		3 1	holds the firing pin back, so the firing pin is pushing right
	4	Q Why is it important, Mr. Linde, to have only three links		4 1	here, and, as I said, it's pushing down and forward.
	5	in the chain? As you get more links, does it become more		5	When the trigger is pulled, pull the trigger, pull
	6	complicated?		6 t	the trigger, rotates forward, drops out of the way, the sear,
	7	A. well, yes. You try to keep the number of minimum links		7 1	the sear comes down, allowing the firing pin to go forward and
	8	in the near fire rifle; the more links you put in, the longer,		8 1	ignite the cartridge.
	9	what they call lock time, that is from the time you pull the		9	That's all it is, pulling the trigger, drops, goes
	10	trigger until the time the gun ignites.	1	10 1	forward, and fires.
	11	The customer wants a very guick lock time, because	1	u	The safety, that's this can right here, the black ca
	12	when he's coming in on target, when he pulls the trigger, he	1	12 1	here's the safety lever. Put the safety on, you come back, as
- ;	13	wants instantaneous action.	C) I	13 1	you can see there is a ball back there, that is the detent
	14	When the bullet goes out, if it was real slow, he	t	14 t	that I was talking about, there is the ball, and there is, as
	15	would be way past his target.	1	15 3	you can see, one hole here. There is two holes.
	16	If you have ever shot a rifle before, it's kind of	1	16	So, on the fire position, the ball is in one hole:
	17	hard to hold it. You want a fast response. This is how the	t	17	and the safe position, the ball is in the other hole. And this
	18	thing functions.	į	18 1	is like a leaf spring that holds this in the two positions,
	19	The safety that we are talking about, this is the	1	19	either on safe or off safe.
	20	safety arm. Here's the arm, which comes up to the bolt lock,	1	20	So you rotate it back around, and you can see that
	21	here's the cam. If you can see the cam right there, see that	:	21 t	the cam has come under here and mechanically cammed the sear
	22	part right there, is the cam.	:	22	up.
	23	Q. That is the thing in the plastic model?		23	And there is a clearance clearance between the sea
	24	λ . This can comes up underneath that scar, and when we now	() · · · · · · · · · · · · · · · · · ·	24	right here and the trigger.
_'	25	move over to our other model and let me just demonstrate what		25	So how the safety works, it locks, blocks the sear,

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		Linde D 19			Linde D
	1	and disconnects the trigger.		1	Now, what customers will do, or some of them, they
\leq	2	Now, when it blocks the sear, it's a straight nechani-	\bigcirc	2	will take, and they will alter your mechanism, because
	3	cal, if you see the force down here, the force is coming right		3	
	4	through here, coming right down through that block right into		4	decrease this engagement.
	5	that pin; so that is a solid block.		5	0. How can they do that?
	6	When you heard Mr. Martin talk about one of the		6	A. Well, on the 700, they could take and actually adjust a
	7	problems with fircarms is when you drop thom. When you drop		7	screw that is put in there that is sealed and locked.
	8	them, you definitely want a solid block. You want it to be		8	Q Okay. All right.
	9	mechanical, and you want it to be rigid.		9	And that is the engagement, but on the engagement, you
	10	As you can see, that is what this is.		10	want enough for the rifle to be safe, but you don't want too
	11	Q Okay. Now, the jury is going to have in the jury room with		11	much, or it will be what they call creepy, or have drag in it.
	12	them some exhibits that Mr. Chamberlain put in evidence that		12	If you talked to a customer, he would say, I want my
\mathbf{O}	13	have the term engagement, so many thousandths of whatever.	\sim	13	trigger to break like an icicle.
Ú	14	Can you show the jury where the engagement is on here and what	\bigcirc	14	Q In other words crisp?
	15	it looks like.		15	A . That is the kind of action that he wants.
	16	λ. Sure. The engagement, the engagement on the center fire		16	6 Okay. All right. Thank you, Mr. Linde. I think that
	17	bolt action rifle, one of the things that a customer wants in		17	pretty well described the trigger as you have it here.
	18	this kind of gun, he wants a rifle that is accurate. That is		18	MR. HUEGLI: We would offer these two Exhibits 212 and 23
	19	one of the basic reasons he buys it. He wants one that is		19	MR. CHAMBERLAIN: I have no objection, if you move it off
	20	dependable, and, as you can see, it's dependable, because the		20	the table.
	21	action is very simple.		21	THE COURT: They are received.
	22	To get the accuracy, you need a good trigger pull,		22	(Whereupon, Defendant's Exhibits Nos. 212 and 213 were
	23	and to get the good trigger pull that depends on this surface		23	received into evidence.)
	24	right here, that's the surface between the sear and trigger,	$\langle \cdot \rangle$	24	MR. HUEGLI: Miss Clerk, could you bring the let's see-
\odot	25	because when you pull it, you want it to break and go.	\bigcirc	25	Q. (By Mr. Huegli) Mr. Linde, I'm going to hand you Exhibit:

		Linde D 21	L		Linde D 2
~	1	111 and 149.		1	A. That's right.
()	2	A If you're going to start talking about safety, could I		2	Q Trigger would be locked?
	з	actually get that up and show what the how the three		3	A. Not locked, but it would be blocked. There would be a
	4	different safeties are?		4	little motion there.
	5	Q With this exhibit?		5	0. Okay. Go shead. We now have a sear block.
	6	MR. CHAMBERLAIN: Counsel, if you will help me, I'll take		6	 The sear block blocks this intermediate piece, and when
	- /	it off	+	7	you block the sear, it lifts up, it cams it, and you can see
	8	MR. HUEGLI: He's going to use it again.	ĺ	8	it's right against that trigger.
	9	Are you not? I think you will have to in order to		9	So, on this gun 700, they come in through this solid-
	10	explain.		10	that I was talking to you about, you have a big engagement here
	11	Q (By Mr. Huegli) All right, now, there are three different		11	with your firing pin, and the firing pin, when that cams up,
	12	safeties that we have talked about in this trial?		12	it actually retracts the firing pin partially.
С	13	A. That's right.	Q	13	That rifle takes a big impact, the impact is going
	14	Q. Thank you. Including the trigger block safety, sear block		14	to go through here and down through here.
	15	safety; and what is the third one?		15	What I'm saying is, if you have a real solid
	16	A. Firing pin block. We talked about three basic elements		16	mechanism, you are actually blocking the trigger back, which is
	17	in the firing chain the trigger, the scar, and the firing pin.		17	the last thing in the firing chain. The third safety is where
	18	Q. Okay.		18	you come in and actually block the firing pin.
	19	A. And the three safeties that we have talked about cither		19	Q Now, we have several rifles here. Can you show us
	20	block or retract one of those three elements.		20	Aas we can
	21	So you have heard of a blocked trigger safety. It's		21	Q Mr. Linde, you will have to, you and I, have a tendency
	22	a safety that comes in here and stops the trigger from rotating.		22	maybe to talk at the same time.
	23	Q Let me interrupt you for a moment, Mr. Linde.		23	Can you select one of these rifles and show the jury an
$\hat{\mathbf{O}}$	24	On this sample, if you have a blocked trigger, you	\circ	24	example of a trigger block safety.
\sim	25	would not be able to do this?		25	A On this rifle, Exhibit 113, you put the safety on the

	ĺ	Linde 23	<u></u>		Linde D
	1	back, on the on-safe position, and you pull the trigger, and	0	1	On the non-center fire rifle, in other words .22's
\bigcirc	2	you can see there is a little perceivable motion. That is what	£.)	2	for example, can you perceive any reason why a low caliber rim
	3	I was talking about.		3	fire .22 would really need a bolt lock?
	4	Q So that trigger is blocked?		4	A. No reason.
	5	A. Yes,		5	Q Okay. And from a from the standpoint of the manufactur
	6	Q Are all the rest of the rifles in the courtroom here, none		6	companies, Mr. Martin has testified that manufacturers, and I
	7	of the rest have trigger blocks?		7	assume that he was referring to us, don't manufacture three-
	8	A. This is the only one I can see right now.		8	position safety, because it's too expensive.
	9	Q Okay. Now, on the		9	Does the cost, to the best of your knowledge, in all
	10	Let's go		10	your experience at Remington Firearms Company, has it ever
	11	Are you done with this now, for right now?		11	entered into a decision in making a three-position safety?
	12	A. Yes.		12	A. No. Three-position safety versus two-position cost, you
\bigcirc	13	Q. Okay. Now, Mr. Linds, are there advantages and dis-	\mathcal{O}	13	couldn't find it. Not in the total factory cost.
\sim	14	advantages from a marketing standpoint, and also from a user's		14	Q Okay. Now, how many Model 700 firearms with the bolt loc
	15	standpoint between a two-position safety and a three-position		15	has Remington Firearms manufactured up until 1981 when this
	16	safety7		15	sült was filed?
	17	A. Yes, there are. From a manufacturing standpoint, there is		17	A. We manufactured, since 1952, We manufactured approximate:
	18	really not that much difference. From a user's standpoint, or		18	1.7 million rifles.
	19	what the customer perceives, the balancing feature is really		19	0. With the identical design to the firearm in this lawsuit:
	20	where the decision is made. No features, when you are looking		20	A. That's correct.
	21	at a firearm, you have to look at the whole range of uses that		21	Q Okay. Now, there has been a substantial amount of
	22	the firearm is going to go through, and you have to balance the		22	discussion about heavy lubrication, overlubricating the gun,
	23	features, how it's going to be used, of various systems. They		23	grease in the trigger mechanism causing it to hang up; have
\tilde{C}	24	all have their pluses and minuses.	()	24	you heard that discussion?
\mathcal{L}	25	Let me interrupt you for a moment.	\mathcal{L}	25	A. Yes, I have.

<u> </u>		Linde D25			Linde D
	1	Q I'd like to refer your attention specifically to the	y****	1	was in any way affected by grease, oil, or anything else, for
	2	question that this jury is going to have to decide, and that	C	2	that matter, on this particular firearm?
	3	question involves this rifle, not other rifles, but this one.		3	A. Yes, I do.
	4	Did you hear the testimony of Mr. Boudreau in relation		4	0. What is your opinion?
·	5	ship to the trigger pull on this particular rifle and whether		5	A. My opinion is, based on what I heard about what the
	6	or not it changed from the time he bought it until the time he		6	trigger did from the time it was purchased to the time of the
	7	was handling it when it shot Teri See?		7	accident, that, if anything, the pull got lighter, that
	8	A. Yes, I did.		8	lubrication was not a problem in this particular accident.
	9	Q Did his testimony give you any idea as to whether or not,		9	Q If there had been any evidence of an increase in lubrica-
	10	in your professional opinion, there was in fact an accumulation		10	tion in this gun that caused some mysterious buildup, what
	n	over the passage of time of oil or grease, or anything, for		n	offect would that have on the amount of pressure required to
	12	that matter, in this particular gun?		12	pull the trigger?
·.	13	A Yes, it dià.	$\langle \rangle$	13	A. The pressure on the trigger should increase if there was
1	14	0 What did it tell you, Mr. Linde?		14	lubrication, because there is a spring in there to turn the
	15	A Well, he said that from the time that he purchased the		15	trigger back.
	16	rifle up to the time of the accident		15	Now, if the trigger, and that's the only way that
	17	MR. CHAMBERLAIN: Well, Your Honor, I'm going to object		17	the thing can fire off safe, the trigger has to remain forward
	18	to this witness' characterization of other witnesses' testimony.		18	If the trigger is remaining forward, being held
	19	If he has an opinion, I don't have any objection to that.		19	there by something, when you pull it the other way, that means
	20	I don't think he should be characterizing another witness'		20	that you have to overcome that resistance, going the other
	21	testimony.		21	way, too.
	22	THE COURT: I think he should express his opinion first,		22	If it takes four-and-a-half to five pounds to pull
	23	and then expand.		23	the trigger, it goes that way, right, it should spring right
	24	 (By Mr. Huegli) All right, do you have an opinion, Mr. 	· / ›	24	back.
)	25	Linde, as to whether or not the trigger pull on that firearm	\mathcal{L}	25	Now, if you increased resistance on the side, then

		Linde D 27			Linde D
	1	it's going to take something more than four-and-a-half to five		1	THE COURT: It's overruled.
ξ,	2	pounds to pull that trigger in order to stop that trigger from	đ),	2	Q. (By Mr. Huegli) Go ahead. Do you have an opinion?
	3	returning.		3	A. Yes, I do.
	4	So, if it would have been gunked up, he should have		4	Q. What is your opinion?
	5	noticed or perceived in the days preceding the accident a		5	A. I can't conceive how it would become less, but, if
	6	noticeable increase in the amount of trigger pull.	Ľ	6	anything, with the moisture, and what have you, if you have
	7	Q. Okay. Now, I'd like you to assume, Mr. Linde, that in		7	gum in there, it should be taking on moisture and should be
	8	this particular firearm, and I'm talking about this gun, that		8	more sticky.
	9	Mr. Boudreau, after the accident and after and let's assume		9	Q Do you notice anything at all sticky in the trigger pull
	10	that he was even telling the truth about what happened with		10	in the rifle that you examined here today?
	11	Deputy Laughman, when he flipped the safety back and forth,		11	A. No, I do not.
	12	and that he actually chambered it 20 times, assume that to be		12	Q. Oxay. Now, Mr. Martin has designed a firearm that he
C	13	true; I would also like you to assume from that point forward		13	has said he feels is safer than the Model 700 that was desig
	14	that he did not fire the rifle again; he did not clean the		14	did you hear his testimony?
	15	rifle again; I'd like you to assume the rifle went to his		15	A. Yes, I did.
	16	lawyer's office, and that the lawyer chambered it a couple		16	Q And that firsarm was brought in to court and marked as
	17	times and moved around the bolt; and then it went directly to		17	an exhibit and has been admitted as Exhibit 45; is that
	18	L. S. Martin; assuming those facts to be true, do you have an		18	correct?
	19	opinion, in the assence of washing out the mechanism, whether		19	A. That's what I understand.
	20	any alloged lubricant that was inside that trigger, that		20	9. I'd like you to take a look at Exhibit 45 and please to
	21	allegedly caused it to hang up, could have on its own flowed		21	the jury whether you feel that that is a design that desig
	22	out onto the floor?		22	is an acceptable design from the standpoint of function. No
	23	MR. CHAMBERLAIN: I'll object to the form of the question,		23	We'll approach function first, then we'll talk abo
<i>(</i> ·	24	in particular the use of the word alleged. It's argumentative.	t ^m	24	safety second.

		Linde D 70			Linde D	
	1			1		
\supset	2	Q Can you tell us why.	ζ	2		
	3	A The automatic safety is located on the left side of the	-	3		
	4	rifle. The actuation and motion are located on the right side		4		
	5	• · · · ·		5	his gualifications that he didn't know whether Cr not there	
	6	That is, if you are a right-hand shooter and this is		6	were any automatic safety holt action rifles in production	
	7	a right-handed gun, then you actuate it, the notion takes		7	today; did you hear that testimony?	
	8	place on this side.		8	A. Yes, I did.	
	9	If you see these blocks on this rifle, these are		9	Q. Do you know whether there are any bolt action rifles with	
	10	scope blocks; that is for a scope to sit on here. The scope		10	automatic safety in production today in the world?	
	11	is fairly big, and they come back over this; so it obstructs	\sim	11	A. Automatic?	
	12	this, it makes it harder to get back.		12	Q Automatic safety.	
)	13	The other thing, if you are running this rifle, let's		13	A On the bolt action rifle?	
<i>,</i>	14	say, that you take it, and you use it, and you make a shot,	\sim	14	Q On bolt action rifle.	
	15	now you want to make another shot, and are in a hurry, you		15	A. I don't know, as far as rim fires. But I do know I have	
	16	run forward, and you can actually lift the bolt up, and when		16	never heard of a center fire bolt action rifle safety.	
	17	you fired, the gun would not fire.			17	0 High powered?
	18	TO me, the single biggest problem from the standpoint		18	A. High powered.	
	19	of this design is that it defeats the purpose of a rifle.		19	Q. Okay. That gun, also, the safety on that gun, also, has	
	20	9. Which is what?		20	as part of its functional quality a spring, spring actuated;	
	21	A It's a bolt action repeater, and it's set up so you can		21	do you have any comment on what effect a spring actuated	
	22	get a quick second shot or third shot.		22	safery would have versus a positive action safety?	
	23	You heard in the testimony yesterday how somebody		23	A Yes, it's been our practice, and I think the practice of	
\mathbf{r}	24	took a bolt action rifle and fired it three times in five-	(24	most firearms designers that on a safety mechanism, you never	
)	25	and-a-half seconds.	\sim	25	rely on a spring, for a number of reasons.	

Ð	Linde D 31 Relying on a spring pressure, and this is a case where debris or something can get in there and ness up your system, because it is exposed, or worse yet, something to make that spring out, make the system inoperative. When you have a safety mechanism, you want something that is mechanical. And most produced today are like a mechanical cross bolt or mechanical system. 0. Are you aware, Mr. Linde, any high powered, center fire	0	1 2 3 4 5 6 7 8	Linds D Linds D Linds D Nould unloading this cun in fire position be unsafe if it was handled properly? A NO, it Would not. G Can you tell us Why? A If you take the Model 700, point it in a safe direction, let's say, it's loaded and locked in this case, you take the safety to unload it, you take the safety switch and put it to
Ð	 where debris or something can get in there and mess up your system, because it is exposed, or worse yet, something to make that spring out, make the system inoperative. When you have a safety mechanism, you want something that is mechanical. And most produced today are like a mechanical cross bolt or mechanical system. 	-	2 3 4 5 6 7	<pre>if it was handled properly? No, it would not. Can you tell us why? If you take the Model 700, point it in a safe direction, let's say, it's loaded and locked in this case, you take the</pre>
Ð	 where debris or something can get in there and mess up your system, because it is exposed, or worse yet, something to make that spring out, make the system inoperative. When you have a safety mechanism, you want something that is mechanical. And most produced today are like a mechanical cross bolt or mechanical system. 	0	3 4 5 6 7	 k NO, it Would not. Gan you tell us why? If you take the Model 700, point it in a safe direction, let's say, it's loaded and locked in this case, you take the
	 that spring out, make the system inoperative. When you have a safety mechanism, you want something that is mechanical. And most produced today are like a mechanical cross bolt or mechanical system. 		4 5 6 7	 Gan you tell us why? If you take the Model 700, point it in a safe direction, let's say, it's loaded and locked in this case, you take the
	When you have a safety mechanism, you want something b that is mechanical. And most produced today are like a mechanical cross bolt or mechanical system.		5 6 7	If you take the Model 700, point it in a safe direction, let's say, it's loaded and locked in this case, you take the
	6 that is mechanical. And most produced today are like a 7 mechanical cross bolt or mechanical system.		6	let's say, it's loaded and locked in this case, you take the
	7 mechanical cross bolt or mechanical system.		7	
				safety to unload it, you take the safety switch and put it to
	8 Q. Are you aware, Mr. Linde, any high powered, center fire		8	
	1			the fire position; you open the bolt, put it back on safety
	9 bolt action rifles in production today in the entire world that		9	position
1	0 have a spring actuated safety?		10	Well, let me go a step back. When you put it to the
1	1 A. No, I'm not.		11	fire position, as I have done here, the minute you touch that
1	2 Q. Outside of one that Mr. Martin brought in the courtroom		12	bolt and you start your rotation, as I told you, when we were
()	d today?	Ø	13	talking about the bolt lock, that deactivates the rifle.
· · ·	4 A. That is the only one that I've seen.	-	14	The minute you start lifting up the bolt handle, the
1	5 Q. Okay. Mr. Linde, there has been also a substantial		15	rifle :s operative. It will not fire.
1	amount of discussion that this accident would not have happened		16	You come back, put it on safety, and you eject your
1	7 if we did not have a bolt lock. In other words, if you could		17	shell, and then the next one, right here, you can either
:	B lift the bolt up and unload the gun while it was still on safe.		18	unload it with the latch on the bottom, flop it up, or you can
1	g You heard that testimony from Mr. Martin?		19	take and just kick it a little bit forward, and it will kick
:	0 L Yes, I did.		20	the cartridge right out, and no need to feed it into the
:	1 Q Do you have an opinion whether or not the design of this		21	chamber.
:	gun, with the bolt lock on it, constitutes a design defect in		22	I could compare that to what we were just talking
:	any way?		23	about when we were talking about the three-position Model 70.
()	4 A In no way does it.	\sim	24	I don't know if we have a Model 70 here.

	ľ	Linde D 12			Linde D
	1	The Model 70 is the gun that, I think, L.S. Martin		1	rifle until I get it locked and loaded and ready to fire; then
`;	2	indicated was the most popular bolt action rifle ever, something	\odot	2	I can put the safety on.
	3	to that effect; is that correct?		3	Now, as I looks like a gun shop as I talked
	Ă	A On the Kodel 70 with the		4	about on the Remington, there, it's on the safe position. Oka
	5	A Mr. Linde, did you hear Mr. Martin testify regarding that?	-	5	Take the safety off; now that allows me to operate
	6	Would you agree with that?		6	the bolt. I can put the safety back on, and, of course, you
	7	A. No, I would not.	Ô	7	notice the motion when I'm unloading it, I'm coming away from
	8	0 Okay, Please continue.		8	the trigger, as opposed to going into the trigger.
	و	A Not to say it's not popular as a rifle, because it is.		9	I come back, safety is still on, I feed the live
	10	There is no question about that.		10	round into the chamber with the safety on.
	11	On the three-position safety, we talked about the		п	Q Okay. Mr. Linde, the Model 70, do you have an opinion
	12	Center position, which allows you to unlock it, with the		12	as to whether or not the Model 70 is a perfectly safe and
	13	safety in on-safe position.		13	adequate design?
	13	But let's say with this rifle, let's say this rifle.	×~/	14	A. Yes, I do.
	15	that you want to take a shot; okay, you shoot it. And now,		15	Q. What is your opinion?
	15	you take and open it; there is no way to put the safety on it.		16	A. I believe that it is. If it's used as it's intended to be
	17	The safety will not go on now.		1 7	used.
	18	I just demonstrated, of course, on the Remington,		18	
	19	it will. I come back here; there is no way that the safety		19	type, lever action gun; do you have an opinion as to whether
	20	will go on. I feed my next round in the chamber, that is a		20	that has an adequate and safe design?
	21	live round going in there. I cannot get the safety on; I come		21	A. Yes, but
	22	down, you see, with the motion of my hand, when I come down,		22	MR. CHAMBERLAIN: I'll object. We are talking now about
	23	the way my hands are coming, what are they coming towards		23	a lever action rifle. I believe this involved a bolt action
	24	they are coming towards the trigger.	()	24	rifle. Objection on the grounds of relevance.
	25	There is no way that I could get that safety on that		25	THE COURT: It's overruled.

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		Linde D 35			Linde D
	1	THE WITNESS: I could demonstrate on that.		1	Q. Without a bolt lock?
\bigcirc	2	0. (By Mr. Huegli) Please do.	\bigcirc	2	A. That's right.
	З	A. This is a Model 94 Winchester, and to unload this rifle,		3	Do you have an opinion as to whether that is a safe and
	4	which this is a, I think it's about here it is this has		4	adequate design?
	5	this is 4446230. That means there is over four million of		5	A. Yes.
	6	these made before this one was made.		6	Q What is your opinion?
	7	But on this rifle, right here, to unload it, let's		7	A. The 788 we started with, we had a two-position safety wit
	8	say that we are in what they call half cocked position, to		8	a bolt lock on the 788 when we started manufacturing it, and
	9	unload this rifle, you have to aim it in a safe direction. You		9	the problems that I was describing, the bolt lock pardon me,
	10	aim it in the safe direction; you come down, the first		10	not the bolt lock, but trigger clock safety, I'm quite
	11	cartridge comes out.		11	familiar with, because we had problems when we were manu-
	12	As I come forward, notice the hammer is cocked.		12	facturing it.
\mathbf{O}	13	Notice where my fingers are coming. They are coming right	\odot	13	We had to put in a number of inspection operations
\sim	14	towards the trigger.	\sim	14	to make sure that we could adequately block that trigger.
	15	Now, that's a natural position. Of course, they		15	I could actually demonstrate it, if you would like,
	16	recommend that you leave your trigger outside of the bolt,		15	on the model.
	17	which you should, but you can still see where the motion is		17	Q That's okay. Just tell the jury.
	18	coming. You come up, and you feed the next one out. That is		18	A In the engagement that I was talking about, the engage-
	19	how you get every one of the cartridges out of that rifle.		19	ment between the trigger and sear on a bolt action rifle, if
	20	Q So, is it impossible to unload that rifle with the safety		20	you block the trigger, there are certain manufacturing
	21	or.?		21	tolerances to getting that block in the block; head of the
	22	A. This rifle does not have a safety.		22	trigger has to be a clearance to work through to the block;
	23	Q. Okay. All right. We also have a two-position rifle. I		23	has to move freely, can't be plumb tight; you have to allow
1	24	think it's a Remington 788.	~~	24	clearances in it; when you allow clearances, and when you
\cup	25	A. Yes.	\cup	25	pull the trigger in block trigger safety, you can actually fee

		Linde D 37			Linde D
	1	the trigger coming forward partially.	~	1	checking with marketing, we went through some kind of analysis
0	2	And it's actually reducing your amount of engagement,	-C	2	in a way that would be satisfactory; and, of course, the
	з	so that amount of engagement is very, very critical. And when		3	788 only takes a small cartridge, it does not take the bigger
	4	we were manufacturing that rifle, we had to check it two or		4	cartridges.
	5	three different places to make sure that we had the engagement,		5	Q Okay, now, Mr. Linde, you have told us that there are
	5	that the rifle was safe.		6	safeties that block the pin safety, that block the sear, and
	7	You can say, well, why don't you increase the		7	there are safeties that block the trigger?
	8	engagement. If you increased the amount of engagement, you		8	A That's right.
	9	put the plunger (sic) in there, and you increase the engagement;		9	Q Ours, in the 700, blocks the sear?
	10	then you are inviting the customer, because he'll find the		10	A That's correct.
	11	rifle trigger unsatisfactory, because it has such a long pull,		11	Q. Do you know of any guns on the market that block the
	12	to go in and alter it.		12	sear and the trigger on a bolt action, high-powered firearm,
5	13	If he alters it, that reduces the amount of engage-	\odot	13	block them both, rather than just one?
	. 14	ment. He puts the rifle on safe; he pulls the trigger; he		14	A The only one that I can think of that possibly could co
	15	kicks the safety off; the rifle will fire. So you have created		15	that would be the Sako, and I'm not sure of that.
	16	an unsafe condition.		16	Q. Who manufactures that?
	17	So, in 1974, when we put the designs through in '75,		17	A. It's made in one of the Scandinavian countries. I think
	18	we actually converted.		18	Sweden.
	19	The reason why we could convert so rapidly, we were		19	Q Other than that exception, are all of the rest of the
	20	making a target rifle which you can use a block trigger safety		20	firearms either sear block
	21	because of tolerances, and requirements on a target rifle, we		21	A. That's right, they block one or the other.
	22	were making a target rifle with almost identical trigger with		22	Qtrigger block, or no block?
	23	the Model 788, and we took that trigger, and we put it into		23	A. That's right.
÷.	24	the Model 788, and because it was basically a rim fire trigger	· · · · · · · · · · · · · · · · · · ·	24	Q In your opinion, then, Mr. Linde, do you have any, as far
1	25	assembly, it did not have the bolt lock on it, and when	\sim	25	as the safety mechanism on any one of these firearms that have

		Linde D-X 39			Linde X
				1	A That's this lever action rifle that is in evidence?
\bigcirc	1	been introduced in evidence today, do you have an opinion if	$\langle \cdot \rangle$	2	A That's right.
C)	2	any of them are dangerously defective in their design?		3	Q And it has no safery?
	3	A Not if used as intended.		4	A That's right.
	4	Q And as designed?		5	Q. And you testified that the Model 700 is not dangerously
	5	A That's right.		6	defective and the presence of the bolt lock was not dangerous
	6	Now, in cross-examination or, I guess it was in recross-		7	if the gun was handled properly?
	7	examination or redirect of Mr. Martin, Mr. Chamberlain went			A. That's right.
	8	into some extensive discussions regarding a case called		8	
	9	Van Allen as to what happened in the Van Allen case, what the		9	Q. Well, if the gun is always handled properly, there is no
	10	problems were in the Van Allen case, and that case involved		10	need to have a safety on any gun, is there?
	11	a 700, did it not?		11	A Well, not necessarily.
	12	A. That's right.	C	12	
\bigcirc	13	0. And would you tell the jury what the result of the		13	
\sim	14	Van Allen case was?		14	you intend to pull the trigger; and if you never take a loade
	15	MR. CHAMBERLAIN: Objection, relevance.		15	gun into a house where there is people, you are never going t
	16	THE COURT: The objection is sustained.		16	injure anybody even with no safety?
	17	MR. HUEGLI: Thank you, Mr. Linde, for your testimony.		17	A. That's not right.
	18	MR. CHAMBERLAIN: May I have Exhibit 2, please (to the		18	Q. That's not true?
	19	clerk, who complies).		19	A No, no. Just a minute. The question that you were
	20			20	asking, if you obeyed all of these safety rules, you would no
	21	CROSS-EXAMINATION		21	need a safety, that's the way I understood it.
	22	BY MR. CHAMBERLAIN:		22	Q. The gun would not need a safety, and if it didn't have a
	23	Q Mr. Linde, you testified a moment ago that you felt the		23	safety, you would never injure anyone if you did the things
	24	lever action was perfectly safe?	1	24	that T described; isn't that true?
\odot	25		_لد	25	A. No, that is not true.

	1	Linde X41		Linde X	
	1	Q Okay. You talked about you were criticizing Mr. Martin's		heard you right; did you say that moisture, if you have	a
0	2	safety, and one of the things that you pointed out was that	C	2 trigger mechanish that is gummed up with lubrication, th	at
	3	debris could get in that safety?		3 moisture would make that more sticky?	
	4	A. Yes, it could.		A I said it could, yes.	
	5	Q In general, a rim fire rifle is smaller caliber than		5 0 I think you also said that lubrication of a trigger	woùla
	6	center fire?		5 make the trigger pull heavier; is that right?	
	7	& Substantially smaller.		7 A. No. No. I said gum would make it heavier.	
	в	Q Both are large enough, though, if the gun was pointed at		8 0. Gum. Okay. And in your experience, gum is sometim)s
	9	a person, and it discharged, it could cause serious personal		g or gum-up is sometimes caused, at least in part, by lubr	ica-
	10	injury?	1	tion; isn't it?	
	11	A. Yes, they would.	1	1 A. Yes.	
	12	Q. Do you have Mr. Martin's rifle up there, Exhibit 45?	1	2 Q. ' Just pure old lubrication would probably make the t	rigge
e .	13	λ. Yes, I do.	0.1	g pull lighter?	
\sim	14	Q. Could you point it out the window, to hold it like you	1	A Initially, yes, it would.	
	15	would hold that rifle if you were going to operate it if you	1	5 Q For the court reporter's sake, please let me finish	my
	16	were going to fire it (witness complies).	1	guestion before you attempt to answer it.	
	17	Now, in your normal operation, normal holding of	1	M	
	18	the gun, then immediately before firing it, your left hand has	1	MR. CHAMBERLAIN: Could I trade Exhibit 2 for Exhib	it 31
	19	its finger on the trigger?	· 1	g the Model 788.	
	20	A. Right.	2	0 Q. (By Mr. Chamberlain) Now, that Model 788 Remington	
	21	Q. I mean, your right hand?	2	1 at least until 1974, had a block bolt lock feature on it	•
	22	A. Yes.		2 right?	
	23	Q. And your thumb wraps around the gun, over the left side?		3 A. Yes, it did.	
· ()	24	A That's right.	Ű :	4 Q And it did not have a trigger lock?	
\cup	25	0. Thank you. You mentioned that I want to make sure I	~ 2	5 A. Until 1974.	

	1	· · · · ·			· ·
		Linde X 43	<u> </u>		Linde X 4
~	1	Q. Did it have a trigger lock?	1	1	0. (By Mr. Chamberlain) you are familiar with the situation
\bigcirc	2	M. Yes, it did.	C	2	where certain Model 700's have fired when the safety was
	3	Q Then they elminated the trigger lock and took off the		3	released due at least in some cases to gum-up fire control,
	4	bolt lock?		4	or gummed-up trigger assembly?
	5	A. That's right. It was a combination.		5	A. Yes.
	6	Q Now, I want to talk a little bit about the trick		6	Q And set that condition up. In addition to gum-up in the
	7	condition that you described for the jury. You mentioned that		7	trigger assembly, had the gun cocked with safety on; right?
	8	was a term that Remington coined?		8	A. That's right.
	9	A. That's right.		9	Q And you would have to have some pressure pushing that
	10	Q Just one that you folks used?		10	trigger?
	11	A. That's right.		11	A. Out of the way.
	12	Q. And you testified that 700's are not, guote, unguote,		12	Q. And the gum keeps it in the pushed position such that it
\bigcirc	13	trickable?	\odot	13	fires when the safety is released?
~	14	A. That's right. In a sense, that's for sure.		14	A That's right.
	15	9. Because the trickable condition is caused by a manu-		15	Q Now, isn't it true that if you had the gun loaded, cocked,
	16	facturing defect in the sear safety com; is that right?		16	and the safety, instead of all the way in the on-safe
	17	A NO.		17	position, that you had it halfway
	18	Q. In the shape of the cam that lifts the sear safety?		18	A. Yes.
	19	λ . It was in the shape of the cam, the die shape, that's		19	Q Like you do in the trick test, and someone pulled the
	20	right, in the mechanical dimension of the cam.		20	trigger, and it stayed pulled because of gum, and then the
	21	Q. Now, although a model		21	safety was released, the gun would fire?
	22	May I approach the witness, Your Honor.		22	A That's right.
	23	THE COURT: Yes.		23	Q NCW, the gun is not trickable, but in that circumstance,
\sim	24	MR. CHAMBERLAIN: I'm going to need Exhibit 2 again (to	15	24	it would fail the trick test?

		Linde X 45	_	Linde X
	1	Q. The only difference is what causes the failure, not the		examination?
2	2	result of the test; right?	-C	A. Bolt lock on over-and-under shotgun. I said there is bol
	з	A That's right.		locks on pump action shotgun5.
	4	Q. Now, when Remington manufactured the Springfield, they		Ω And on that shotgun, it's a sliding bolt?
	5	were manufacturing it with a three-position safety?		A. The 870?
	6	A Yes, they did.		Q The one that has the bolt lock.
	7	Q is there a lot of deaths every year from grizzly bear		A Yes.
	8	attacks on hunters and other large game charging hunters; is		Q. Whereas, on the 700, the bolt lock is a rotating bolt?
	9	that a big problem?		A That's right.
	10	A. I don't know. I don't follow those statistics.	1	Q And isn't it true that on the shotgun, the purpose of the
	11	Q You would agree with me there are a lot more gunshot	1	bolt lock is to lock the bolt against the recoil of the firing
	12	wounds every year than large game attacks On hunters; wouldn't	1	of the gun?
	13	you?	·() ·	A No, that would be your locking system, just like the
	14	A. Oh, yes.	~ 1	two projections on the front of the bolt handle are the lockin
	15	Q Have you yourself designed any safeties?	1	lugs.
	16	A. Yes, I have.	1	Q Now, you have testified that both here today and at you
	17	Q. For the shotgun that you talked about earlier?	1	, deposition, that the design followed on the Model 700 is the
	18	A. Yes, I did.	1	design that has been around in the gun manufacturing industry
	19	Q And is the bolt lock on the shotgun that you worked on	1	for at least 60 years, right?
	20	the same as the bolt lock on the 700?	2	A. The basic principles, yes.
	21	A There is no bolt lock on it.	2	Q. For that same period of time, there have been bolt action
	22	Q On the shotgin?	2	rifles on the market which could be unloaded in the on-safe
	23	A. Well, the break action shotgun is kind of different. You	2	position; haven't there?
	24	can call it a bolt lock, if you wanted to. It has a top lever.	- 2	A. Yes, there have been.
/	25	Q I thought you called it a bolt lock during your direct	Š 2	Q. That was true in 1906?

			and the second			provide a second s
			Linde X 47			Linde X 4
	1	r.	I don't know that, but I'm sure it could have been.	-	1	THE COURT: Yes.
đ)	2	Q.	True in 1976?	\odot	2	(Bench conference between Court and counsel outside the
	3	A.	Yes.		3	hearing of the jurors and the court reporter.)
	4	¢.	True today, right?		4	THE COURT: Did you have any other cross-examination othe
	5	A.	Yes.		5	than what we were just talking about?
	6	¢	And, as far as these rifles with the bolt locks,		6	MR. CHAMBERLAIN: Yes.
	7	Ren	wington has been manufacturer of a number of them?		7	THE COURT: All right, go ahead.
	8	A	Yes.		8	MR. CHAMBERLAIN: I have 10 pages.
	9	ç	You mentioned some of them, right?		9	THE COURT: Well, let's take a recess.
	[.] 10	A	Yes.		10	(Recess.)
	11	¢	Including the 788, 725; right?		11	THE COURT: You can continue your cross.
	12	A	As far as what?		12	Q. (By Mr. Chamberlain) Mr. Linde, before we took a break,
Ω	13	Q	That it has no bolt lock on it.	Q	13	you were I asked you some questions about center fire
-0	14	Y.	No, the 725 had a bolt lock.	~~	14	rifles versus rim fire, I think they are called. You have told
	15	Q	Okay. Three-position safety, and has a third position		15	me that the rim fire is generally a smaller caliber?
	16	whe	are you can unload the gun with the safety in the on-safe		16	A. Yes.
	17	pos	siton?		17	Q And the center fire is generally a larger caliber?
	18	A	That's correct.		18	A. Yes.
	19	õ	And the 591, which you have identified here today		19	Q Could you give me some examples of the larger, what
	20	A	Does not have a bolt lock.		20	designations are used for the larger caliber rifles?
	21	Q	And Remington 581 did not have a bolt lock?		21	A You start with your .22 caliber be like 222 Remington;
	22	A	No, it's rim fire.		22	223 Remington also; 556; and the 80 round.
	23	۵	I'm talking about bolt locks.		23	Q Six millimeter?
()	24	A.	Nome of our rim fires have bolt locks, that's right.	Y)	24	& Yes, 243, 257 Roberts; 7 millimeter Mauser; 7 millimet⊵r
\mathcal{L}	25		MR. CHAMBERLAIN: Your Honor, may we approach the bench?	\mathcal{L}	25	Remington Magnum; 8 millimeter Magnum; 30-06; 270 Winchester.

					Linde X
		Linde X 49			
$\overline{\mathbf{x}}$	1	0 303 Winchester?	đ	1	
~ 2	2	Λ Yes.	٩ (2	 Center fire rifle.
	3	Q Are those always shot with a center fire?		3	Q. Brand new product from Remington?
	4	A Yes, they are.		4	
	5	Q Those you have been talking about, high-powered rifles,		5	Q. And a bolt action?
	6	you are talking about rifles that fire those kind of bullets;		6	
	7	right?		7	p. That product does not have a bolt lock?
	8	A You can really divide it in two categories: Short action,		8	A. No, it does not.
	9	which would be used for, like, deer and varmints; and then		9	Q And you can unload that weapon with the safety in the on
	10	your longer action of bigger cartridge, which are normally		10	safe position, can't you?
	11	used for big game.		n	k. Yes, you can.
	12	Q Deer and elk?	Q	12	Q. When you had your deposition taken back in New York, las
	13	A Like around here, elk would be a typical biç game animal.		13	August, I asked you to list some of the rifles that could be
0	14	Q Okay. Isn't it true that in February of 1983, Remington		14	unloaded in the on-safe position, and I think you mentioned
	15	introduced a new bolt action rifle to the market called a		15	most of them today. I just want to pick up some that we mayb
	16	Model 7 just answer that question yes or no.		16	didn't mention.
	17	A Well, it's not entirely correct, but, yes, on the basis		17	MR. HUEGLI: Mr. Chamberlain, what page are we on?
	18	it is.		18	MR. CHAMBERLAIN: I'm still in my notes. The 98 Mauser
	19	Q Did I get the month wrong?		19	is one such example?
	20	A Yes, and it's called the Model 7 lightweight.		20	A That you can unload in the on-safe position?
	21	Q And that shoots high powered millimeters 222 Remington,		21	Q (By Mr. Chamberlain) Yes, it has a three-position safet
	22	243 Winchester-type shells?		22	Barlier ones do. Some of the later conversions do not.
	23	A That shoots the smaller cartridges I was talking about,		23	And we mentioned Winchester's .22 also can be unloaded
	24	rifle designed for short action cartridge.	2	24	with the safety in the on-safe position, right?
U -	25	Q Does fire the shells that we just described and center	\mathcal{L}	25	A. Winchester's .22?

					Linde X
		Linde X 51		1	A. Not really.
\sim	1	Q. Right.	$\overline{\mathbf{Q}}$	2	
$\langle \rangle$	2	A I don't think we discussed those today.	\sim		
	3	${\mathfrak Q}$. Do you mean you do not think we discussed them today or		3	of occasions, have complained that the Remington Model 700
	4	at your deposition?		4	rifles fire when the safety is moved from the safety position
	5	A Today.		5	to the fire position?
	6	Q Right. I'm trying to pick up what we missed today. It's		6	
	7	one that can be unloaded in the on-safe position, isn't it?		7	And you are aware that one cause, or one potential cause
	8	A Winchester made a .22 that can be bolt action loaded and		8	
	9	unloaded in on-safe condition, yes.		9	A It could be.
	10	Q There is an Italian make called Carcano, very similar to		10	Q And when a rifle has that condition, where it fires when
	11	Mauser?		11	the safety is released, Remington has an abbreviation for the
	12	A Yes, it's very similar to Mauser, and I have read about it		12	called FSR; is that right?
\bigcirc	13	here lately. It has a different it's not exactly a Mauser-	O	13	A Yes, we have an internal code for all of the different
	14	type safety; it's a little different than Mauser-type safety.		14	malfunctions.
	15	It's a Mauser-type gun.		15	Q. It's your understanding that two publications that were
	16	Q Well, be that as it may, that rifle has a safety that		16	put into the Remington books in December of '76, with Model
	17	whereby you can have that gun in on-safe position, such that		17	700's, are the owners nanual and the Remington Peter Hunters
	18	pulling the trigger did not cause it to fire, and you can		18	Pocket Guide?
	19	unload it; true?		19	A. Yes, that's the publication. There also was a hang tag
	20	A. If you say so.		20	that went on it.
	21	Q. Did you not say so at your depositon?		21	Q. But those two publications were the two put in there in
	22	A. I probably did. I'm trying to remember back. I just read		22	December of '76?
	23	something about it a couple of weeks ago, and I'm trying to		23	A. That's right.
10	24	remember how the safety works.	7	24	Q At your deposition, didn't you tell me there was a
\mathcal{L}	25	Q Did you review your deposition before this trial?	\cup	25	publication put in the box, put cut by SAAMI called Firearms

		Linde X 53			Linde X
	1	Safety Depends on You; Make no Mistake About It?	0	1	At your deposition you told me it was a SAAMI publication.
\sum	2	 A I could have, yes. The safety publications, as I recall. 	\bigcirc	2	called Firearms Safety Depends on You.
	3	it's either done by SAANI, or the National Shooters Sport		з	THE WIINESS: Your Honor, that's what I thought it was.
	4	Foundation.		4	MR. HUEGLI: Your Honor, may I have reference to the page
	5	Q. In fact, that publication wasn't put in the box?		5	I think this is an improper way to impeach him, so I would lik
	6	A. What do you mean, was not put in the box?		6	to follow on.
	7	Q Didn't you just a moment ago tell me the owner's manual		7	MR. CHAMEERLAIN: 93.
	8	and pocket guide are the two publications put in the box?		8	THE WITNESS: 93.
	9 (A Well		9	MR. CHAMBERLAIN: I'm sorry. That is the exhibit number.
	10	MR. HUEGLI: Your Honor, are we talking about 1976 or		ιo	MR. HUEGLI: Because we stopped at 89.
	11	after 1976?		11	MR. CHAMBERLAIN: Good trick. I'm looking. I don't have
	12	MR. CHAMBERLAIN: Talking about December '76.		12	it listed here.
)	13	THE WITNESS: The two things that I know go in the box	\circ	13	MR. HUEGLI: Okay. Well, go ahead.
	14	are the owner's manual and the safety guide.		14	MR. CHAMBERLAIN: Page 59 or 62.
	15	MR. HUEGLI: I think, Mr. Linde, we are talking about when		15	Could the witness be handed Exhibit 93, please (to
	16	this gun was sold, back in 1976.		16	the clerk, who complies). It's in an envelops.
	17	MR. CHAMBERLAIN: Right.		17	MR. HUEGLI: Your Honor, I have a matter for the Court
	18	Q (By Mr. Chamberlain) The Remington Peters Hunters Pocket		18	at this time.
	19	Guide and the owner's manual?		19	THE COURT: All right.
	20	A The owner's manual, for sure. The safety manual, I don't		20	Members of the jury, you will be excused from the
	21	know which one went in at that time, but there was a safety		21	courtroom for a bit. We'll tell you when we are ready. If
	22	manual that went in there.		22	you don't mind, just wait out here in the hall. It will
	23	Q All right. Well, other witnesses have testified it was		23	probably be a very short while.
	24	the Remington Peters Hunters Pocket Guide.	()	24	(The jury leaves the courtroom and proceedings were had
ر	25	A That's fine.		25	in open court outside the presence of the jury as follows:)

,	ļ				Colloguy
	1	Colloguy 55 MR. HUEGLI: Your Honor, reference has been made to Mr.		1	No, I do not.
\bigcirc	2	Linde's deposition. At the time of the deposition, we had a	\odot	2	Do you know if it's more or less five years,
-L /	3	small publication called the SAAMI Manual. And Mr.		3	that would be more than five years, more than,
	3	Linde testified in his deposition from page 59 to 62 that we		4	or less than 10.
		put this in our current firearms, and he made no statement		5	There's been one like that, there has been
	5	whatsoever this was put in the 1976 box.		6	one like this since I started here.
	7	And this particular publication is totally irrelevant.		7	Which was when.
	́в	Mr. Chamberlain is going to attempt to bring it as impeachment.		8	'65.
	9	It will slip in as alleged impeachment but will really come in		9	Now, there was one like it, there was a Safety
	10	as subsequent change in our booklets, which is not relevant		10	manual put in the box that had been introduced and admitted
	10	to what we put in in 1976.		11	without objection into evidence. That was in the '76
		If I may read (reading):		12	Boudreau gun.
\cap	12 13	Mr. Linde, the question is, is it your under-	\cap	13	Mr. Chamberlain wants to bring this in to show
\mathcal{L}	13	standing that this Exhibit 31 is the current	Σ	14	modifications in instructions, in an attempt to impeach this
	14	version of this little booklet.		15	witness, when it's going to come in to be argued at the time
		It sure appears to be. We are talking about		16	for the jury, it's going to cone in as substantive evidence.
	16 17	'82.		17	I object.
	18	And, is it your understanding that Remington		18	MR. CHANBERLAIN: On the contrary, I think, Your
	10	at the present time puts one of these in each of		19	Honor, you should take a look at the two exhibits. One is
	20	these new gun boxes.		20	Remington's publication; and one is the Manufacturers Associa-
	21	We tried to, yes.		21	tion Publication.
	22	Do you know how long they have followed		22	When we were in New York taking deposition, I asked
	23	that practice.		23	these people, what did you put in; what was your product
	24	For guite a number of years.		24	literature. Only two things, the owners manual and the
0	25	Do you know how many years.	Σ	25	SAAMI Manual, and they gave me one.

		Colloguy57			Linde X
	1	I never saw a Remington Peter Pocket Guide until	_	1	had further as follows:)
)	2	about 10 days ago or two weeks ago.	्रे	2	Q (By Mr. Chamberlain) Do you have Exhibit 93 before you,
	з	THE COURT: You may be getting me off into a consideration		3	Mr. Linde?
	4	Of what is fair, and that's not my problem right for the		4	A Yes, I do.
	5	moment.		5	Q Can you identify it for us, please.
	6	The problem is that this witness has not acknowledged		6	A This says, Firearms Safety Depends Upon You; Make No
	7	that he said what you have attributed to him in the prior state-		7	Mistake About That.
	8	ment. Isn't that right, so far?		8	Q who is the publisher of that little booklet?
	9	MR. CHAMBERLAIN: Thus far.		9	A The SAAMI, Sporting Arms and Ammunition Nanufacturer's
	10	THE COURT: And there is no there is no proof or no		10	Institute.
	11	foundation to support the exhibit that you fear, right?		11	 In your deposition which was taken August of last year,
	12	MR. HUEGLI: Yes, sir.		12	that exhibit was present in the room, wasn't it?
$\mathbf{)}$	13	THE COURT: All right now, we are just dealing with	C .	13	A Yes, it was.
	14	anticipation.		14	Q And at that time marked as Exhibit 31 to your deposition.
	15	MR. HUEGLI: Yes, sir.		. 15	
	16	THE COURT: Now, we just keep playing this thing straight,		16	0. (By Mr. Chamberlain) You told me at that time that the
	17	and it will all work out. I don't see anything for the Court		17	group that published SAAMI is a manufacturing group, right?
	18	to rule on.		, 18	A. That's right.
	19	MR. HUEGLI: The concern that I have, Your Honor, is that		19	1
	20	this will be marked.		20	purpose of standardizing the industry, promoting standardiza-
	21	THE COURT: If he marks it and he offers it, we'll deal		21	tion in the industry?
	22	with it.		22	λ That's correct.
	23	MR. HUEGLI: Very well. Thank you, Judge.		23	
`	24	THE COURT: You can ask the jury in.	(24	
)	25	(The jury returns to the courtroom and proceedings were	\sim	25	Q And other gun manufacturers are members of SAAMI?

	1	· · ·			· ·
		Linde X 59			Lindo X
-	1	A. The majority of them.	~	1	A I know there was a safety instruction, whether it was
e()	2	Q In addition to that, there is some ammunition manu-	đ()	2	this one or one like it, yes, there was something like that
	3	facturers?		Э	put in the box. Maybe it was SAAMI, or something else.
	4	A. Yes, because that is really where the standardization		4	Q Something like that, though?
	5	comes from, so the cartridges, like, 30-06 cartridge will fit		5	A It had the Ten Commandments of Firearms Safety, I'm sure
	6	in a 30-05 rifle.		6	What other literature went with it, I don't know.
	7	Q I asked you at the time of your deposition whether or not		7	Q At your deposition, did I ask you these questions, and d
	8	that publication, or one like it, was included in Remington's		8	you give these answers, page 61:
	9	Model 700 in December of 1976, and you told me it was: didn't		9	(Reading:) Question: Is it your understanding
	10	you?		10	that this Exhibit 31 is the current version of
	11	MR. HUEGLI: Objection, improper way to cross-examine this		11	this little booklet.
	12	witness. He should be read the question and read the answer		12	Answer: It sure appears to be.
\bigcirc	13	and asked if he made that statement, rather than paraphrased	\circ	13	Question: And is it your understanding that
	14	by Mr. Chamberlain.	-	14	Remington at the present time puts one of these in
	15	THE COURT: It's overruled.		15	each of these new gun boxes.
	16	0. (By Mr. Chamberlain) Do you remember the question?		16	Answer: We try to, yes.
	17	A. Yes, I said there was this manual, or one like it, was		17	Question: Do you know how long they have
	18	undoubtedly put in the box, or should have been put in the box.		18	followed that practice.
	19	Q. Since your deposition, you have found out in fact there		19	Answer: Oh, for quite a number of years.
	20	is not a SAAMI publication; there was not a SAAMI publication		20	Question: Do you know how many years.
	21	put in the Remington Model 700 product box in December of '76;		21	Answer: No, I don't.
	22	haven't you?		22	Question: Do you know if it is more or less
	23	A. I actually personally haven't, no.		23	than five years.
()	24	Q. You still stand by your statement, then, that that was	0	24	Answer: It would be more than five years.
\bigcirc	25	put in the box in December of '76?	\bigcirc	25	Question: More, less than 10.

_	1 Answer: There has been one lik	te this since	1	MR. CHAMBERLAIN: Could the witness be handed Exhibit 4,
)	2 I started here.		⊑ ⊖ 2	please (to the clerk, who complies).
	3 MR. HUEGLI: Your Honor, I object.	That doesn't	3	Q (By Mr. Chamberlain) Could you take a minute and review
	4 He's left out two sentences rig	tht out of the middle	4	Exhibit 4, Mr. Linde, and then identify it for us.
	5 of the quote, which is misleading to	the jury.	5	A Yes, it's the Remington Field Service Manual for the
	6 MR. CHAMBERLAIN: Well, no intention	. I thought it was an	6	Model 700, section out of our big service manual that covers
	7 objection, Counsel.		7	all of our models.
	8 MR. HUEGLI: They were not.		8	Q And this particular one was the one in current use
	9 MR. CHAMBERLAIN: In fact, it is a s	tatement by you.	9	immediately before December of 1976?
	10 Let's start back up where we we	ere.	10	A. I can't say for sure, because I don't know what the code
	11 (Reading:)more or less t	han 10 years.	11	is on the Field Service Manual.
	12 Statement by Mr. Huegli: Are y	ou talking about	12	Q. What are your initials?
)	13 just SAAMI, or one like that.		D 13	A. Pardon me?
	14 One like that or this one. Was	my answer.	14	Q what are your initials?
	15 And your statement was: There I	has been one	15	A. My initials are on the end section. My initials are
	16 like this since I started here.		16	376.
	17 And I asked you: Which was when	:n.	17	Q Are your initials YPL?
	18 And your answer was: 1965.		18	A. Yes, I'm saying that my initials in the section added was
	19 Were these questions put to you	, and did you give	19	added as section 376.
	20 those answers?		20	Q. That is March of 1976?
	21 A. Yes, I sure did.		21	A. Yes, it is.
	22 MR. CHAMBERLAIN: We'd offer Exhibit	93.	22	Q So, anyway, the information in here would have been
	23 MR. HUEGLI: Objection. It's irrelevent	vant, has nothing to	23	available to a reader of the Field Service Manual before
$\mathbf{}$	24 do with what was put in the box in 1976.		() 24	December of '76?
	25 THE COURT: The objection is Sustained	ed.	25	A. For what?

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		Linde X 63			Linds X 64
	1	Q. To a user of the reader of the Field Service Manual before	~	1	expert in such things and he knows, right?
$\langle \rangle$	2	December of '76?	Ω	2	A Yes.
	3	A. Yes.		3	Q You also tell the gunsmith that an accumulation of gun
	4	Q And now, the Field Service Manual is typically not given		4	oil or dried oil can build a film that may cause malfunctions;
	5	to gun owners; is that right?		5	true?
	6	A. That's correct.		6	A. That's right.
	7	Q Given to gunsmiths and Remington warranty repair people?		7	D The Owner's Manual doesn't tell owners of the Model 700
	8	A That's right.		8	that gun cil may build a film that may cause malfunctions, does
	9	Q And in Exhibit 4, in the Field Service Manual, there is		9	it?
	10	a lot of information about how to take the gun apart and how		10	A No, it does not.
	11	to put it back together and how to maintain it, that sort of		11	And would you agree with me that gunsmiths are more expert
	12	thing; true?		12	in the maintenance and handling of juns than is the average
Ć,	13	A. Yes.	\bigcirc	13	user?
~	14	And on page 11 of that exhibit, page 11, incidentally, is	\sim	14	A Yes, they are.
	15	one of the parts that you have your initials on; isn't it?		15	And, although you do tell the gunsmiths that a dried
	16	A. Yes, it is.		16	accumulation of gun oil may cause malfunctions, you don't tell
	17	9. Page 11 of that exhibit, you tell in the fifth paragraph,		17	them what malfunctions may result, do you?
	18	you tell the gunsmiths that when repairing a trigger housing		18	Not directly, no.
	19	assembly, they should wash parts thoroughly with petrol solvent,		19	Q Would you agree with me that any firearm that discharges
	20	right?		20	unexpectedly is dangercus?
	21	A. That's right.		21	A. Yes, it is.
	22	And you don't tell then what particular petrol solvent,		22	Q And if there was a condition of one of Remington's rifles
	23	do you?		23	that made it discharge unexpectedly, you would want to warn
\sim	24	A No, you do not have to tell a gunsmith that.	\cdot	24	your gun users of that, wouldn't you?
\smile	25	Q You don't have to cell a gunsmith that, because he's an	\mathcal{O}	25	A Yes.

		Linde X 65		-	Linde X
	1	Q And you have heard of the gum-up condition of trigger	\sim	1	A. Yes,
	2	assembly and the Model 700 causing the rifle to fire when the	<u>(</u>)	2	Q And your warranty repair people?
	3	safe is released?		3	A. Yes.
	4	A. Yes, I have heard of it.		4	Q If it was a very serious problem, you could even issue a
	5	G The Owner's Manual does not warn of that possibility,		5	press rélease, couldn't you?
	6	though, does it?		6	A. Yes, you could.
	7	A. No, it does not.		7	Q Or institute a recall of the product?
	8	Q. Now, isn't it true that if Remington did discover that		8	A. Yes, you could.
	9	it had a problem with its Remington Model 700, a problem that		9	Q Are you familiar with the NRA?
	10	caused the gun to discharge unexpectedly, and it wanted to		10	λ. Yes, I am.
	11	warn not only new purchasers of the gun but also people that		11	Q What does that stand for?
	12	already owned the gun of that possibility, that there is any		12	k. National Rifle Association.
,	13	number of mediums through which Remington could transmit that	O	13	Q And they have a number of publications for hunter safety
	14	message?		14	and hunter training safety?
	15	A Yes, they could.		15	A Yes, they do.
	16	Q For instance, they could buy advertising space in gun		16	Q Including a student manual?
	17	enthusiasts' magazines; right?		17	A Yes.
	18	λ. Yes.		18	Q And you have read those publications?
	19	Q They could mail out, they have lists of people that buy		19	A Student Manual?
	20	their guns, don't they, or at least partial lists?		20	Q Just in general, the publications of the NRA.
	21	A Partial lists.		21	A Yes, I get the magazine.
	22	Q Could use those lists and mail information to gun owners;		22	Q. And you have read some of their hunters safety manuals?
	23	is that right?		23	A. Not recently, no.
	24	A That's right.	\bigcirc	24	${\bf Q}$. Are you familiar with the reputation of the NRA in the
/	25	Q You could transmit that kind of information to gunsmiths?	\sim	25	gun industry?

•	ĺ	Linde X57			
					Linde
d)	1	A. Yes, I am.	Ð	1	A. Remington could have did that in '76.
ب	2	Q Is their information generally authoritative?	2	2	Q And once you got even something like that written, you
	3	A. Yes, it is.		3	can put it about anywhere, put it in any owner's manual, for
	4			4	instance; right?
	5	know how to be safe, they sometimes forget to do it, and all		5	M. You could.
	6	of us are careless sometimes?		6	Q. Or hang a tag on the trigger?
	7	A Basically, yes.		7	 Might be kind of hard on a hang tag.
	8	Q Remington knows that, and you know that; right?		8	Q Why, because there is not enough room?
	9	A Yes.		9	 No, we have had poor experiences with hang tags.
	10	Q And in designing a rifle, Remington has to design their		10	Q They get torn off?
	11	rifle with that in mind, don't they?		11	A. The dealers don't like them, because they feel they
	12	A That's right.		12	obstruct the view of the rifles, and they will cut them off
\mathcal{O}	13	Q. And you wouldn't be surprised to learn that the NRA	Q	13	on you.
	14	Student Manual that they instruct student hunters to oil all		14	Q So, it's important, if you are going to communicate, it's
	15	metal parts of their rifle; would that surprise you?		15	important to do it in a way where the dealer would not do
	16	A It would surprise me if that's all they said about it.		16	something like that and hang tags wouldn't be good, in your
	17	Q That's not all they say, but would it surprise you that		17	opinion?
	18	they talk about putting oil on all metal parts?		18	A Yes and no. It's good, as many as you can get through
	19	A. To maintain your fircarm, it wouldn't surprise me at all.		19	helps your cause, but you can't count on it.
	20	Q In December of '76, is there any reason that it wouldn't		20	Q Doesn't it help your cause?
	21	have been feasible for Remington to develop a cleaning and		21	k It helps your case in getting the information to the
	22	lubrication procedure for the Remington Model 700 fire control		22	customer.
	23	and to inform gun owners of that procedure in detail?		23	Q What are Remington's biggest sellers?
()	24	A A detailed procedure?	()	24	MR. HUEGLI: Objection. I don't know how that has
Ý	25	Q Right.	\cup	25	anything to do, any relevance as to whether or not Mr. Boudreau

		Linde X 69			Linde ReD
	1	did or did not pull the trigger.	-	1	MR. CHAMBERLAIN: Thank you. No further questions,
\bigcirc	z	MR. CHAMBERLAIN: We have heard about 1.7 million	d)	2	
	3	Remington Model 700's sold over the years.		з	REDIRECT EXAMINATION
	4	THE COURT: The objection is sustained.		4	BY MR. HUEGLI:
	5	Q (By Mr. Chamberlain) Mr. Linde, your Model 1100 shotgun		5	Q Mr. Linde, shotguns have a trigger lock; do they have a
	6	has a trigger lock safety on it; isn't that true?		6	sear block? In other words, can you tell the jury what the
	7	A. Yes.		,	difference is between trigger locks on the shotguns that we
	8	0. Model 1148 shotgun has a trigger lock safety?		8	have discussed and what relation it has to the Model 700?
	9	A. Yes, it does.		9	B. The basic difference is on the 870, 1100, or Model 4 and
	10	Model 11 and 31 has, also?		10	Model 6 he was just talking about, that has a block trigger.
	11	A Most 31's, I'm sure of, because I own one, but the Model		n	These guns have a hammer in them; they don't have a
	12	11, I can't say for sure. Pump action rifle is Model 6.		12	trigger in them.
$\overline{)}$	13	And that has a trigger lock safety?	\circ	13	They have a hammer that comes up, and this hammer is
	14	A Yes, it does.	Ũ	14	engaged with a sear. Between the trigger and the sear there
	15	Q. And then you also sell a Model 4 automatic rifle?		15	is a connecting link.
	16	A Yes, we do.		16	There is another part in that mechanism. What that
	17	Q And that has a trigger lock safety?		17	other part does, it allows us to put a clearance between
	18	A. Yes, it does.		18	in the firing chain between the trigger and the sear.
	19	Q Did you testify earlier there was only one rifle in the		19	Now, what I'm saying, there is a clearing in there,
	20	room here that had a trigger lock safety?		20	so if you on this block trigger safety that we have on the
	21	A. Only one that I could see when I went over and looked.		21	majority of our guns, if you pull the trigger, that clearance
	22	Mosberg 800 has one, doesn't it?		22	in the trigger, it does not actually touch the sear.
	23	A Yes, it does.		23	I don't know if I'm being clear. There is a clearan
	24	That's not the one you identified earlier?	\sim	24	between the connecting link and the sear, so when you pull the
\mathcal{L}	25	A. No, it's not.	\bigcirc	25	trigger, all of the clearances and what have you, are not

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		Linde ReD 71			Linde ReD
	1	transferred onto the sear.		1	particularly for beginners, for people who are just starting
a)	. 2	The other thing on these rifles, they are shotguns,	e ⊂)	2	to shoot, and every time you would operate the bolt, the
	3	you have much more engagement between the sear and the hammer.		3	safety would go on. This was for single shot .22 rifle, not
	4	On the bolt action rifle, you are talking like		4	repeater.
	5	15 to 20 thousandths engagement, that is that trigger and sear	l	5	And in this case, it's very advantageous automatic
	6	set on a rifle with a hammer system, you are talking almost		6	safety for that type of rifle, really, to me, is a good idea,
	7	double, that you are talking like 30 to 35 thousandths		7	because you are not trying to feed more than one round; you
	в	engagements; so you are talking two different systems.		в	are giving it to somebody who you are training, and I think
	9	And block trigger is very effective on these kinds		9	is advantageous.
	10	of hammer-type guns, but you have that inner connecting link		10	Q. Why hasn't Remington produced a high-powered center fire
	11			11	bolt action rifle with automatic safety?
	12			12	A. Because automatic safety would defeat the purpose of the
O	13	triggering sear being the only link, my motion is transferred	\cap	13	repeating action.
\sim	14	up to that critical engagement. So it's	~	14	Q Can you explain that to us?
	15	They really are two altogether different mechanisms.		15	A In something like the bolt action, by having to stop
	15	Q. Okay. I'm Curious, Mr. Linde, as to why Remington		15	every time and take the safety off, it would break up the
	17	apparently never has produced a bolt action rifle with an		17	flow, and it would cause the shocter not to really want to do
	18	automatic safety; can you tell us why?		18	it, because it would just defeat the purpose of the gun. He
	19	A. Well, I can't say that, because Remington has produced		19	Wants something that he can shoot one right after another.
	20	a rifle with an automatic safety on it. I'm not really up on		20	Q. Okey.
	21	my details that much, but I know when I first came to work there		21	A 5c, there really would be
	22	We had made a rim fire .22 bolt action rifle, this is a single		22	And, of course, if you are shooting at something,
	23	shot, not a repeater, but a single shot, and, as I recall, the		23	then you have control of that gun, you have made up the
\hat{O}	24	market, I'm recalling from memory, so I don't know that it's		24	decision to shoot, you have taken the gun off safety, you have
L	25	a hundred percent factual, but, as I recall, it was made	\circ	25	Shot one, you have got it pointed in safety direction, and what

		Linde ReD 73			Linde ReD
-	1	would be the object to put the safety on when you have already	~	1	Mr. Linde, particularly the one that we have introduced into
2	2	determined that is the place that you want to shoot, and it's	J.	2	evidence here, Exhibit 10, that pertains to Mr. Boudreau's
	3	safe to shoot.		3	rifle, in your opinion, is it possible to warn a user of
	۵	Q Okay. You indicated that Remington has certain internal		4	every possible abuse and the result of that abuse that could
	5	codes that you use in your engineering department for failures.		5	occur in a firearm?
	6	You said fires when safety is released is FSR; what are some		6	A No, it wouldn't be possible at all. You have would
	7	other codes that you use internally in your business?		7	have some, a long list of all possible things that could
	в	A. In our gallery plant, we shoot every gun that we manu-		8	happen, and then try to define each one of those things, it
	9	facture, and the function, we proof test it, function test it,		9	would be impractical.
	10	and if they are a rifle, we target them for accuracy.		10	Q And if you left one out, they would say you didn't warn
	11	Q Is that before any rifle that is sold, that it goes		11	me about that one?
	12	through those tests?		12	A Well, that could happen.
)	13	A. Yes. In the gallery, where you are checking functional	Ó	13	Q In this lubrication section of the book here, your
	14	performance of that gun, you do not want that operator, who		14	instructions indicate to wash the action, this bolt part, with
	15	is there functioning that gun, to have to write down the		15	a good grade of petrol solvent, dry it, and then reoil it
	16	malfunctions. You give him the code, and we have, like, a		16	very lightly.
	17	code book, you might have auto load lever, don't blow back,		17	Why do you direct the user, assuming that he reads
	18	don't lock that means it doesn't lock up or doesn't feed up		18	this, to dry it first?
	19	the magazine binds, just goes on, and on, the number of things		19	A. Because you want to get all of the residue off, when you
	20	that you can have that go wrong that you want a code for.		20	are done, you want something that has been washed and washed
	21	So, all the çuy has to do is to write down three		21	clean, just like you would wash dishes, you wash them, you
	22	initials, and then, if you want to use, in the computer, the		22	get everything off them, then you rise them and dry them.
	23	keypunch only has to punch in those, so you can keep better		23	Q. Is that why you use the word wash as a generic?
	24	records.	$\hat{\mathbf{C}}$	24	A. You wash and then you dry it. You want to get rid of
/	25	Q In your owner's manual that you put in with the firearms,	U U	25	anything that is left on it.

		Linde ReD-Rex 75			Linde Rex 7
	1	[Thank you very much, Mr. Linde.	~	1	A. Yes, I do.
£)	2		Ð	2	Q Okay, assuming that you have just fired it, fired it out
	3	RECROSS-EXAMINATION		3	the window. Now, show the jury what the shooter has to do to
	4	BY MR. CHAMBERLAIN:		4	fire a second shot. You don't just pull the trigger again, do
	5	Q. The trigger mechanism on the Model 700 rifle is riveted		5	you?
	6	closed, isn't it?		5	A No, you have to open it and come back all of the way, pic;
	7	A. Yes, it is. It's in a housing.		7	up another round, feed it in and come forward.
	8	Q In fact, that is why, in your big mockup, training mockup		8	Then put your hand back around the gun, and your finger
	9	that we have here, that's why you had to use plastic on the		9	back on the trigger?
	10	outside, because you couldn't just hold one up and see through		10	A That's right.
	n	it, because it's riveted closed?		11	MR. CHAMBERLAIN: Thank you. No further questions.
	12	A. That's right.		12	(At 4:24 p.m. the testimony of this witness was concluded
O	13	Q Anything to stop a beginner from buying a Model 700 rifle	\odot	13	
	14	or any other rifle?		14	
	15	MR. HUEGLI: Objection, Your Honor, that goes completely		15	
	16	beyond redirect, starting the case over again.		15	
	17	MR. CHAMBERLAIN: To the contrary, Your Honor, he testified		17	
	18	that this bolt action with the automatic safety was a good gun		18	
	19	for beginner.		19	
	20	MR. HUEGLI: That was in response		20	
	21	THE COURT: The objection is sustained.		21	
	22	MR. HUEGLI: Thank you.		. 22	
	23	Q (By Mr. Chamberlain) Assuming that the shooter is using		23	
r s	24	a bolt action rifle and he's just fired it	6	24	

	I	
		Reporter's Certificate 77
	1	STATE OF OREGON)
\mathcal{O}	2) ss. County of Multnomah)
	з	I, Viola Joyner, RFR, do hereby certify that the foregoing
	4	pages 1 through 76 are a true and accurate transcription
	5	of my stenotype notes as reported at the time and place
	6	heretofore indicated in re SEE v. REMINGTON, USDC 81-886.
	7	Dated this 3rd day of June 1983, at Portland, Oregon.
	8	200
	9	VIOLA TOMER, POR
	10	Court Reporter
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