

RD-49-B
REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington
RECEIVED

PETERS
RECEIVED

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

Operations Committee

-2-

December 16, 1955

1. In the Planning Section the following reports must be prepared by model and, therefore, require approximately the same time regardless of the quantity of production -

- a) Input schedules.
- b) Stores ledger (Requisitions, Receiving slips, Inspection reports, A.P.V.s, etc.) -
- c) Production Order typing
- d) Daily Production (1) Sort-count-record,
(2) Report to Bridgeport
(3) Type
- e) Stock and Order Report
- f) Arms Comparison Report
- g) Monthly Report Forecast vs. Actual Production

The man-hours required to include these models in the above report is estimated to be approximately 420 per year or 2 1/2 man months. This requirement is considerably higher per unit than exists on other models with higher volume.

2. In the Methods & Standards Section, it is necessary to maintain incentive standards and standard cost standards. The time required on these three models is estimated to be approximately 1250 man-hours per year, or 7 man months. There are 195 incentive standards to be maintained and 262 operations on which standard cost standards must be maintained.
- 3) In Process Engineering and Control there are 35 separate model drawings and 800 process records, which must be maintained, which is estimated to require 160 man hours per year or 1 man month.
- 4) In the Accounting Section many records are maintained by models, which result in approximately 75 man hours per year or 1/2 man month.
- 5) There are approximately 40 parts which are maintained specifically for these models. These result in the following inventory value:

Paw Materials Stores -	\$6,100
Work in Process	11,500
Finished Goods	7,700

WIL00038