Arms Minute 4, 1956

Binding of the safety. It is believed that the present methods of assembly obviate this difficulty since it has not been encountered in guns of recent production.

Accuracy. Ilion representatives again expressed concern over the suggestion that any changes be made to the gun which would affect accuracy. The reasons for the design change in the ammunition to improve its performance in guns of other manufacturers were reviewed, with the reasons for not now changing the ammunition back to the original design.

The Ilion Plant and Research and Development representatives agreed that the suggested change in barrel dimensions could be made. They felt, however, that the development of tooling to pro-duce barrels to revised dimensions in the same high quality they are now achieving would be difficult and expensive. Nevertheless, the committee requested that they consider in greater detail the time and money which would be involved in such a development.

оч 1

N. F. Larsen submitted the attached revised sales and operative earning report for the Model 524T, showing operative earnings of \$10,680 per year, or 14.3 per cent of net selling price.

27

stock inletting tools required that approval be granted promptly if the Sales introduction date of January 1, 1957, is to be met. They suggested that, with approval by the middle of June, the fol-lowing schedule could be established: The Plant reported that the necessity for procuring new

October, 1956	-	100
November, 1956	•	200
1957	-	as required

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