

MODEL 740 DESIGN CHANGES

Pilot M/740 guns with design changes to the #1 Breech Ring, #2 Fore End, and #3 Breech Bolt and Barrel were assembled and tested in the 30-06 caliber. Gallery tests are now being made after which ten (10) guns will be selected for pilot testing by the Testing Laboratory.

Also assembled were pilot M/760 guns which include the changes #3 to the Breech Block and Barrel. Ten (10) guns are also to be selected for pilot testing.

Schedule changes have effected the dates improvements will be effective in assembled guns.

#1 Breech Ring change which includes new Breech Ring Nuts, Breech Ring Lock Screw Seat, and Breech Ring Lock Screw are scheduled to be effective in guns assembled during September or October. Aug

#2 Fore End change will be effective in guns assembled in January or February. Changes have been made to Fore End Reinforcements and Fore End Cap and new Fore End Screws (A), Fore End Screw (ADL), Fore End Bushings, and Front Swivel Collars are effected. Nov

#3 Breech Block and Barrel Extension changes should be effective in guns assembled in November or December. New Ejectors and Springs are required. Tooling is being altered. This change effects M/740 and M/760. Sept.

VGD:EX
7/5/56