

The committee felt that this would not be satisfactory, and recommended the procurement of new rolls immediately unless the Patent Attorney feels the present marking can be retained until replacement of the rolls is necessary. Research and Development will check.

COMMON SIGHT LINE STOCK - MODELS 721, 722, 725, 740, AND 760

This work is proceeding on schedule, and it is expected that tool design will be completed approximately September 1. The common sight line stock is an essential feature of the Model 725, and major emphasis will be placed on co-ordinating this work with the Model 725 program. The change will be made in other models as soon as possible, without obsolescence. Since in some calibers guns already assembled will meet shipping requirements for more than a year, guns of both types will be shipped for a considerable period of time. A table showing the estimated availability of the new sight line is attached to the Development Schedule.

MODEL 740

280 Remington

Production schedules are being met, acceptance by the trade is satisfactory, and this item will be dropped from the Operations Committee agenda.

Ejection Port Cover

The bolt handle on the Model 740 is pinned to the bolt. Some difficulty was encountered with the pin originally used, and it has been replaced in recent production by a split dowel pin. This performs its function quite satisfactorily, but is difficult to remove because it must be reached at an awkward angle and attempts to push it out tend to expand the pin, making it seize tighter on the walls of the hole. It is reported that in some cases it has been necessary to break the bolt handle to remove the bolt from the receiver.

The ejection port cover has a small cut-out section designed to permit access to this pin. The Ilion Plant recommended to the committee a small increase in the size of this cut-out area which would permit the use of a straight drift in removing the pin. (Original change in the pin was not brought to the attention of the Operations Committee because neither appearance nor normal functioning of the gun was affected and difficulty encountered was not