

MODEL 572

Locking Mechanism

The change in locking mechanism referred to in Informative Bulletin 29, 1957, will be used in the first lot of 1,000 Color Master guns and will be introduced in the regular Model 572 rifles during October.

In connection with the problem of repairing guns returned from the field, the Iliion Plant reported that the major aspects of the situation will be as follows:

1. Guns now returned with worn locking surfaces are fitted with a new receiver at a factory cost of \$6.90
2. With the new locking mechanism, replacement of the receiver, including the locking mechanism - \$8.50
3. With old-style receivers manufactured before modification to permit interchangeability between Models 572 and 552, to mill out the receiver and add the new locking mechanism - \$7.00
4. With current Model 572 receivers, to remove the existing locking mechanism and substitute the new mechanism - \$5.90

It is estimated that the approximate number of guns having receivers placing them in categories 3 and 4 above, are 50,000 and 15,000. The Production Department has agreed to accept responsibility for drafting a replacement policy and obtaining Management concurrence.

Color Master Series

Assembly of the first lot of 1,000 guns has been delayed by a decision to include in them the new locking mechanism. However, guns are now being assembled, and pilot testing will commence shortly. The Plant submitted the following warehouse schedule:

September	570
October	1,560
November	1,300
December	1,470