

RIM FIRE RIFLES

MODEL 552 LIGHTWEIGHT

The Plant has requested a tentative schedule for introduction since this gun is now temporarily held up to permit Sales concentration on the Nylon 66. The Sales Department does not anticipate need for the gun in the first six months of 1959. It will take approximately two months after a decision to introduce to get the rifle into production.

A new aluminum deflector of 75ST heat treatable alloy has shown satisfactory resistance to damage in test and can be colored to match the receiver. This part can be made from existing dies used in making the steel deflector; hence, there is no new tooling cost involved. Small cost differences in material and for coloring are considered insignificant.

MODEL 572 TEAL-WING BLUE

Latest production schedule is as follows -

		<u>October 7, 1958</u> <u>Schedule</u>
June	1958	174 Actual
July	1958	1,725 Actual
August	1958	41 Actual
September	1958	9 Actual
October	1958	As required by Sales

There were 167 guns in the warehouse as of October 1, 1958. Item will be dropped from the agenda.

NYLON 66

The last metal purchased blank, the Rear Sight, is promised for the week of October 6. Die refinements and alterations are being made to reinforce the grip section of the stock. Slight modifications are being made in the fore-end section of the die and an alteration is being made to match the spacer with the butt plate. The vendor expects to mold first production stocks during the week of October 13.

Barrels, Disconnectors and Receiver Covers are being finished to start pilot assembly as scheduled the middle of October. Difficulty has been encountered with receiver covers with one warped side. A secondary operation is being performed on the part until the vendor solves the problem.

Threatened labor difficulty at the plant of the molding vendor appears to be a major problem facing the introduction of the Nylon 66. Late information received during the meeting was that a strike was likely. Steps were being taken to insure the security of Nylon 66 tooling in the vendor's shop.