Ilion Minute No. 2, 1959

## EXTRACTORS - MODEL 411B STUNNER

New production of the Model 411B Stunner includes approved improvements to the extractor, firing pin, main spring, bolt plugs and receiver tang. In view of field request for modification of old Model 411B Stunners to the new specifications, the Plant investigated cost of modifications and found such cost to be prohibitively high, totaling \$62.19 per unit.

The Committee at the last meeting recommended that the Plant and Research & Development review modification procedures in an effort to reduce cost of modernizing tools in the field.

The Research & Development Department now reports that a new process of modifying old Model 411B Stunners to improve specifications has been devised and is presently being reviewed for cost by the Plant.

The Sales and Research & Development Departments propose that Remington offer owners of old Model 411B stunners a package price for overhaul and revision of their tools to new specifications. It was recommended by the Committee that after cost of tool revision is established by the Plant, the Sales Department will propose to Sales Management & plan for offering owners of old Model 411B stunners a fixed price service for overhauling and rebuilding all old tools to present specifications.

## INDUSTRIAL GUN

## MODEL 401 "KILNMASTER"

The Chairman reported that Management has approved the Committee recommendation for introduction of an improved model of the 400 Industrial Gun to be known as the Model 401 "Kilnmaster" and has further approved modification of 400 Industrial Guns in the field to Model 401 "Kilnmaster" specifications.

The Plant reports that April production of this model will embody the Model 401 specifications.

Seven Model 401 Industrial Guns have been released to selected cement plants. Test results are satisfactory and standard Model 401 guns in the field will be returned to Ilion for conversion to the Model 401 design on a regularly scheduled basis. The Plant reports that a total of 30 guns per month can be accommodated at Ilion, including new production.

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