

The Plant commented that original economics indicating a cost increase of \$.50 each for sporter stocks did not contemplate a stock with cheekpiece, but were based on Monte Carlo stock designs. It is the Plant's opinion that provision of a cheekpiece would probably result in a further cost increase. The Research & Development Department stated that the stock vendor (Bishop) will supply cheekpiece stocks to the prototype specifications at the factory cost of the current Model 721-722 stocks.

The Plant and the Research & Development Department are presently working on the economics of the prototype cheekpiece sporter stocks. In view of the Sales Department desire for a sporter stock on 1960 bolt action rifles, it was agreed that economics would be completed by September 15, including cost of providing shorter barrels. On receipt of the economics the Committee will be polled between meetings regarding approval.

Some obsolescence of older Model 721-722 stocks is indicated if sporter stocks are put on production rifles early in 1960.

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MODEL 722 and MODEL 725 RIFLES IN 243 WINCHESTER CALIBER

The Sales Department proposes addition of the 243 Winchester caliber in the subject rifles. The following forecast was given -

	<u>First Year</u>	<u>Third Year</u>
Model 722 - 243	1,500	1,000
New Business	1,000	700
Out of 244	100	50
" " 222	200	150
" " 222 Mag.	200	100
Model 725 - 243	1,000	700
New Business	700	500
Out of 244	100	75
" " 222	200	125

The Research & Development Department foresees no design problems arising from addition of the 243 Winchester caliber in these rifles. Model work on the prototype is not yet complete, since chambering tools for the 243 Winchester caliber have not yet been received from the vendor.

The Plant states that tooling, engineering and testing costs have been reviewed. These costs total \$8,100.

The following action was taken -

Decision

The Operations Committee, Ilion Division, recommends Management approval for addition of the 243 Winchester caliber in Model 722 and Model 725 rifles, based on the forecast and economics presented.