

points out that none of these models have been reviewed or forecasted as additions to the line on the schedule dates. To avoid any conflict in interpretation of the 5 year Sales Forecast, which does not include these items, it is recommended that the proposed warehouse dates be identified instead as dates of tentative availability of the subject designs.

#### RIM FIRE RIFLES

##### COST REDUCTION STUDY - SINGLE SHOT BOLT ACTION RIFLE

The Research and Development Department reports that 5 tentative designs for a low cost rim fire rifle are under consideration. Design data relative to 4 of the 5 designs has been transmitted to the Plant for costing. 83

At this time, the best design possibility for low cost appears to be the rolling block design reported in Minute No. 1-1962. The key to low cost in this design will be development of a satisfactory die cast receiver and frame. This component has been submitted for vendor quotation.

The Research and Development Department further reports that work relative to providing a Nylon stock for the Model 514 Bolt Action Rifle has been terminated, inasmuch as the new low cost design is intended to eliminate this model.

The Modernization Coordinator requested that the effect of this new design on Models 510, 511, 512, N-10, N-11 and N-12 be defined. Discussion indicated less than unanimous agreement as to retention of the Model 510, or the plans for further implementation of the Model N-10. It was agreed that the current 1962 forecast of 5,000 units for the Model 510 would not be changed at this time.

##### NYLON 76 RIM FIRE RIFLE

The Production Department reports that 661 Nylon 76 rifles have been warehoused at this date. Production schedule calls for production of 2,000 units in March, and 3,000 units in April.

The Sales Department reports 7,557 orders for the Nylon 76 to date. The 1962 forecast for this item is 20,000 units.