

in the Model 742 and 760 as well as the Model 700.

The Production Department pointed out that research work to establish both ammunition and proper gun design must be completed as well as procurement of production tooling before the 6MM Remington can be available in these models. Research stated that though there are no factory loads available, the components are on hand and can be hand loaded for the required research work at Ilion.

The Sales Department indicated that it would be sufficient if research effort were complete in the Models 742 and 700 to announce caliber 6MM Remington January 1, for delivery later in the year.

XC-6 AUTOLOADING RIFLE  
XC-7 LEVER ACTION RIFLE  
XC-8 SLIDE ACTION RIFLE

Research stated that the receiver for this family of center fire rifles is being re-designed for lower manufacturing cost, both by conventional machining and by receiver forming methods. Economics will be developed after this is completed.

MODEL 40X CENTER FIRE RIFLE

Research requested approval to use the Model 700 trigger and trigger guard on Model 40X center fire rifles produced in Research's Custom Shop. This will reduce manufacturing cost \$3 to \$4 a rifle, without affecting performance or materially changing appearance. The Committee approved the request for immediate manufacture, stating a prototype sample is not required due to the change being minor.

RIM FIRE RIFLES

XR-5 LOW COST SINGLE SHOT RIM FIRE RIFLE

Research stated that drawings of the proposed low cost rolling block single shot rifle are being completed preparatory to construction of the prototype model. The model is expected to be available in early November.

The Chairman suggested that the research effort include work with "Delrin" or any other low cost polymer for the stock which will reduce product cost.

83