

MINUTE #14-1963

TABLE 3

24 INCH BARRELS
BOLT ACTION RIM FIRE LINE
N-10, N-11, N-12, AND MODEL 514
ADDITIONAL MANUFACTURING COST OVER
PRESENT 20 INCH BARRELS

Data Based On An Engineering Estimate Of Operating Conditions.
Trial Run To Be Completed To Substantiate This Estimate. Based
On #3-1963 Sales Forecast For Calendar 1963.

| | Additional Costs | | Additional Volume Required to Recover Additional Cost | |
|--|---------------------|----------|---|----------|
| | Annual | One Time | Annual | One Time |
| PRESENT TWO PASS BARREL PROCESS | \$ 6,500 | | 1400 | |
| TOOLING & EQUIPMENT ALTERATIONS | | \$ 8,000 | | 1800 |
| PROBABLE TOTAL | \$ 6,500 | \$ 8,000 | 1400 | 1800 |
| POSSIBLE LOSS OF SAVINGS FOR SINGLE PASS PROCESS | \$ 7,500 | | 1600 | |
| POSSIBLE TOTAL | \$14,000 | \$ 8,000 | 3000 | 1800 |

83

WIL00818