

GENERAL - contd.BLACK OXIDE COLORING

Sales indicated the adverse field reaction to black oxide bleed-out in powder metal parts and joints in the Remington guns.

The Ilion Plant reported that studies had been made and processes set up to prevent this condition, however, control is difficult. A changed process for coloring to permit boiling out of the black oxide salts would require expenditures for equipment and add to the operating costs.

Consideration of other methods of coloring were suggested.

Committee Action

The Ilion plant is to present costs of the proposed methods of controlling the black oxide salt bleed-out. Also, alternate coloring processes and costs are to be investigated.

1965 FIREARMS LINEModel 700 - Custom

Sales reviewed a custom gun sample and a comparison with the Model 700 EDL grade gun. The opinion was that insufficient value is being offered for the proposed pricing of the custom gun.

Selected American walnut in place of the proposed French walnut and RK-W finish as well as oil for the Stock are being considered. Also, a complete review of the proposed rifle is under way. Sales will be consulted as the new program develops.

Committee Action

The Model 700 Custom gun program was turned back to R & D. Introduction for 1965 announcement will be dropped.

The next meeting will be July 21 in Ilion.


V. G. DeReus
Secretary

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Attachments