XR SERIES BOLT ACTION LINE SALES AT LOW RANGE - CASH

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	Rim Fire	Center Fire	Rim Fire plus Center Fire	Shotguns	Rim Fire, Center Fire plus Shotsuns
Sales Units Sales Dollars Operating Earnings as Percent of Sales	65,000 \$1,151,000	20,000 5 687,000	85,000 \$1,838,000	20,000 \$ 458,000	105,000 \$2,296,000
	37.5%	48.04	41.4%	23.6%	38.0%
Net Earnings	\$ 210,000	\$ 160,000	\$ 370,000	\$ 53,000	\$ 423,000
Net Investment (Capital)	\$ 521,000	\$ 262,000 (Add 1)	783,000	57,000 (Add'1)	\$ 840,000
Return on Investment Based on New Investment, Allocated Facilities & Total Working Capital				·	
Total Capital .	10.4%	20.1%	13.2%	8.7%	12.7%
Total Expenditure	7.8%	11.6%	9,1%	4.7%	8.3%
Return on Investment Based on New Investment & Additional Working Capital					
Total Capital	33.8%	30.8%	32 .lg	11.8%	26.7%
Total Capital plus R & D	16.2%	14.5%	15.44	. 5.5%	12.6%