## XR SERIES BOLT ACTION LINE SALES AT HIGH RANGE - CASH

	Rim Fire	Center Fire	Rim Fire plus Center Fire	Shotguns	Rim Fire, Center Fire plus Shotguns
	80,000 ,450,000	37,000 \$1,277,000	117,000 \$2,727,000	38,000 \$ 879,000	155,000 \$3,606,000
Operating Earnings as Percent of Sales	39.1%	119.3%	43.8%	24.2%	39.0%
Net Earnings \$	275,000	\$ 306,000	\$ 581,000	\$ 104,000	\$ 605,000
Net Investment (Capital) \$	521,000	(Vqq 1) \$ 565,000	\$ 783,000	\$ 57,000 (Add'1)	\$ 840,000
Return on Investment Based on New Investment, Allocated Facilities & Total Working Capital				(ndd 1)	
Total Capital	12.6%	28.4%	17.6%	10.8%	16.1%
Total Expenditure	9.1%	17.9%	12.7%	7.0%	10.9%
Return on Investment Based on New Investment & Additional Working Capital					
Total Capital	34.5%	36.5%	95.6 <b>%</b>	13.0%	28.2%
Total Expenditure plus R & D	18.7%	21.4%	20.0%	7.9%	16.3%