

CENTER FIRE RIFLESMODEL 600, CALIBER 350 REMINGTON MAGNUM

Production reported that laminated wood blanks have been received. The control tooling for gun assembly will be the Barrel chamber gages now promised by the end of September. The new Barrel Bracket dies should be completed and blanks received by the first part of October. Assuming vendors meet schedules, guns should be produced to the warehouse in November.

After model testing, it was necessary to increase the thickness of the Trigger Plate for cartridge support and also to obtain magazine capacity for the 350 Remington Magnum.

A model gun with the new Redfield 2X scope with an R & D mount was shown to the committee. The problem of most scopes with internal adjustments when used with the heavier calibers was explained to the committee.

Since the 350 Remington Magnum has not been announced, only limited discussions with scope and mount vendors regarding the problems has been possible. Also involved is the change to a raised Barrel Bracket to provide a more secure attachment for scope mounts. The revised Barrel Bracket will be effective for the 350 caliber, however, it is probable that this change will not be effective in other Model 600 guns until the end of 1964.

R & D plans to include information regarding scope attachment for all Model 600 guns as part of the instruction folder.

The schedule to provide five (5) model guns with scopes to field test ammunition and rifles is October 1. Bausch & Lomb 4X scopes have been obtained for these guns. Sales requested the attachment of the new 2X Redfield scope. R & D is to determine the effect on gun delivery and advise Sales. Should there be a delay, it is possible that the Bausch & Lomb scopes will have to be used for the field test.

Committee Action

The committee approved the use of the thicker Trigger Plate for all Model 600 guns.