TABLE 6

RESEARCH & DEVELOPMENT CHARGES AND STARTUP COSTS CHARGEABLE TO OPERATIONS INCURRED PRIOR TO AND DURING THE FIRST YEAR OF OPERATIONS AMOUNT TO \$1,740,700. GIVING EFFECT TO AMORTIZATION OF SUCH CHARGES AGAINST EARNINGS, DURING THE FIRST YEARS OF OPERATION, EARNINGS AND RETURN ON INVESTMENT ARE AS FOLLOWS:

<u>Year</u>	Operative Earnings	Amortization of Operation Charges Incurred Prior to and During Plast Year	Adjusted Operative Earnings	Net <u>Earnings</u>	Net Return on Investment
1967	\$ 517,730	\$ 5173730		-	=
1968	\$ 536,570	\$ 536,570	-	-	-
1969	\$ 527,640	\$ 527,640	-	-	-
1970	\$ 527,640	\$ 158.760	\$ 368,880	\$ 178,770	9.8%
1971	\$ 527,640		\$ 527,640	\$ 255,720	14.0%