

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE



cc: G.M. Calhoun
F. E. Morgan
R. A. Williamson
W.E. Leek

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"

Ilion, New York
April 1, 1965

MEMORANDUM OF CONFERENCE

Models 870 - 1100 - 410-28 Ga. Conversions

Mr. Ernest P. Simmons - Simmons Gun Specialties
and

S. M. Alvis - R. P. Kelly

March 30, 1965

Management and Marketing designated approval to collaborate with Mr. Simmons on possibility of Remington furnishing certain parts to Simmons for his M/870 - 1100 - 410 & 28 Ga. conversions.

After lengthy discussion it was decided that the only components to establish economics and manufacturing procedure were 28 & 410 Ga. barrels for both M/870 and 1100.

General specifications to be reviewed for manufacturing feasibility of barrels:

1. O.D. - 20 Ga. dimensions for both 28 & 410 Ga.
2. L.D. - 28 or 410 Ga. chamber and bore, respectively.
3. Length - 26" Skeet Choke
4. Type - Plain barrel - no sights - no rib - no marking, except for question of Remington identification and proof, as Simmons will alter O.D. to his specifications.
5. Feeding - Investigate chance of altering ramp feed into chamber.
6. Gas Orifices - M/1100 - Remington to establish optimum orifice dimensions to insure function; holes to be produced by Simmons.
7. All barrels to have gas cylinder or barrel guide ring, respectively.

Generalities reviewed were concerned with quality and performance. It was tentatively agreed that when Simmons has completed guns, Remington and