

TABLE 1

MODEL 870 SHORT STOCK PROCESS COMPARISON

<u>PRESENT PROCESS</u>			<u>PROPOSED MOLDED PROCESS</u>		
	<u>Labor</u>	<u>Expense</u>		<u>Labor</u>	<u>Expense</u>
Stock Process	\$ 3.348	\$ 3.388	Stock Process	\$ 3.348	\$ 3.388
Salstrom Carver	1.754	1.973	Richardson Carver	1.929	1.973
Comb Cut	.970	.231	Comb Cut	.970	.231
H/M Flat of Grip	1.002	.197	Spot Stain	1.121	.055
Assemble Butt Plate	.995	.205	1st & 2nd Sealer Dip	4.090	13.828
Drill for Grip Cap)			Press Outline	1.624	.478
Assemble Grip Cap)	28.301	14.538	Press Checker)		
Rough & Finish Sand)			& Form)	1.624	6.228
Inspect	8.316	13.510	Assemble Butt Plate)		
Stain, Fill, etc.	7.224	2.285	& Grip Cap)	4.022	.402
Trucking	.878	.025	Spray RK-W	2.045	7.081
RK-W Pad & Scuff Sand	4.977	.279	Inspect & Repair	5.893	1.351
1st Flow Coat, Spray)	17.425				
RK-W & Level Sand)					
Checker	1.476	4.567	<u>SUB TOTAL</u>	\$26.67	\$35.02
Stain Checkering	2.678	.076			
2nd Flow Coat &)					
Final RK-W Spray)	7.418	6.435	<u>CONTINGENCIES</u>		
Inspect & Repair)			MANUAL BUFF	10.500	1.575
			ADDITIONAL 10%	3.72	3.66
<u>TOTAL</u>	\$86.76	\$54.79	<u>GRAND TOTAL</u>	\$40.89	\$40.25