

CENTER FIRE RIFLES - contd.Caliber 6.5mm Remington - contd.Committee Action

Operations Committee Minutes #18, 1965 (October) indicated a January announcement for March shipment. The shipping date is revised to April 1, 1966.

MODEL 700 "BDL" VARMINT GRADE

The prototype of the proposed varmint rifle was reviewed. The appearance with the revised Barrel was accepted. The economics are to be revised to reflect the Barrel change. This should result in only minor changes to the economics presented at the October meeting. 83

Accuracy specifications for a varmint rifle were discussed. Marketing has requested a 1" maximum extreme spread for most of the proposed calibers using Remington produced "Power-Lokt" ammunition. The Bridgeport R & D representative reviewed the results of audits of "Power-Lokt" ammunition.

Ilion testing indicates that a 1.5" maximum specification should be realistic. The Barrel process as estimated provides for GFM forming and a lapping operation.

Also to produce the added Barrels, production capacity requires the procurement of an additional chambering machine. The recommendation was made that Ilion issue a project for machine as it is probable that the varmint accuracy specifications will be resolved. Also the machine could be used to relieve a production capacity problem. Delivery will be 18 to 20 months for a machine if an order is not placed in the near future. This is a factor in making the recommendation. If an order can be placed in the near future, delivery should be approximately six (6) months as a machine in the current lot being produced by the manufacturer has not been sold to date.