

RIM FIRE RIFLES - contd.MODEL 40XB STOCK

The prototype of the proposed Stock and Rails were turned over to P E & C to estimate costs. For production, modifications will have to be made. R & D and Process Engineering are resolving. The estimate should be completed for review at the December meeting.

MODEL 580 SINGLE SHOT, 581 BOX &  
582 TUBULAR BOLT ACTION RIFLES  
MODEL 788 CENTER FIRE RIFLE

All drawings have been released by R & D except the Model 581 Magazine and related parts. 83

Tool design is 95% complete. Pilot operations on the Receiver have started using some temporary equipment. Tryout of the initial Remington machines on the Receiver has been made. While some aspects are behind schedule, others are ahead. In general, the plant activity is considered to be on schedule.

Preliminary reviews are being made of material and labor costs. Material costs exceed the estimate. The extent can only be determined after the review now being made by R & D and the Plant is completed. Checks of the rim fire labor costs indicate that this element remains in line.

The design of the ammunition and rifle has been completed for the 5mm caliber cartridge which is a replacement for the 22 magnum proposed in project. R & D is making model rifles for testing.

Costs for R & D development and production of the 5mm caliber will also have to be determined.