

RIM FIRE RIFLES - contd.MODEL 40XB STOCK

The proposed Model 40XB Stock was reviewed. The significant changes from the present Stock are:

1. Cheek piece
2. Indentation for hand grip
3. Off-cast Stock and other dimensional improvements to make the Stock competitive with the Anschutz being offered by Savage.
4. Increased rail length to better accommodate the hand stop and palm rest.

It was indicated the revised Stock design would also be more acceptable to the government than the present design.

The effect on product cost and expenditures is shown as Table 3. There is an added factory cost of \$4.88 per rifle.

Committee Action

The proposed change was approved. A project is to be prepared for the \$66,000 expenditure. Management approval to release for production is to be requested.

MODEL 580 SINGLE SHOT, 581 BOX &  
582 TUBULAR BOLT ACTION RIFLES  
MODEL 788 CENTER FIRE RIFLE

Part of the drawings for the Model 581 Magazine and related components were released.

Tool design on released parts is essentially complete.