

RIM FIRE RIFLES - contd.MODEL 580 SINGLE SHOT, 581 BOX &
582 TUBULAR BOLT ACTION RIFLES
MODEL 788 CENTER FIRE RIFLE - contd.

It is indicated that for the Model 581 molded Magazine Box, tooling and machine changes will be required. The extent will have to be determined. R & D reported that the model drawings were being released to the plant April 12, 1966.

Pilot operations on the center fire components are also progressing. The turning lathe for the Barrel is now promised in May. The last of the Remington machines are scheduled for completion in July.

Ammunition needed to finalize the design of the 5mm rifles is expected by May 1.

Marketing recommended the designation for the 5mm rifles be:

590	Single Shot
591	Box
592	Tubular

R & D reported that the diameter of the Model 788, 22-250 caliber Barrel was increased to improve accuracy. The design of the Fixing Pin was also changed to reduce stresses.

Committee Action

The Committee approved the use of Model 590, 591 and 592 designation for the new 5mm cartridge rifles.

METAL FINISHES

Equipment for the Model 1100 and 870 for the improved metal finish program will be delivered by June 1, 1966 as scheduled. Production should start in July.