

TABLE 2

MODEL 40XB
PRODUCT IMPROVEMENT PROGRAM

	<u>Est. Factory Cost Savings as Reflected in Full Gun Cost</u>	<u>Est. Expend.</u>	<u>Est. Return on Total Expenditure</u>	<u>Status</u>
Telescope Bases - Powder Metal (Also to be used for M/700 Varmint)	\$1.38/Gun	\$17,000	29.3%	Tooling being designed.
Trigger Housing Assembly - Riveted Assembly (Also to be used for M/700)	.16/Gun	\$12,000	60.4%	Model drawings to be issued.
Sear & Safety Cam - Powder Metal (Also to be used for M/700, M/600, XP-100)	.49/Gun	\$ 4,000	Reduction in plant invest.	Production Oct. 1966
	<u>\$1.97</u>			
Firing Pin - Stamping plus secondary ops.			Being estimated.	
Trigger Housing - Remington machine for drilling & tapping (Also to be used for M/700)			Machine layout being made for evaluation.	
Stock - Change from walnut to birch	\$2.70 (Stock Blank		Production costs to be determined.	