

RIM FIRE RIFLES - contd.Model 788 Center Fire Rifle - contd.30-30 and 44 Calibers

It is expected that pilot operations on the major metal components can start in June.

Model 591 Box, 592 Magazine, 5mm Rifles

R & D reported that a quantity of hand loaded ammunition had been received. The plastic Magazine Box and feeding for the box and tubular 5mm rifles can now be developed.

METAL FINISHES

Fabricators of the machine parts have indicated a delay. The revised schedule submitted by Almco is to assemble and try out the equipment at their plant in June and ship to Ilion by the first part of July. This will delay production start-up until August.

The secretary is to work with the Treasury Department on the Part II of the project. This extends the metal finish program to include center fire rifles and the Model 11-48 shotguns. The project is to be submitted when it is evident the objectives for the Model 1100 and 870 metal parts improvement will be accomplished.

Equipment installation for the ultrasonic cleaning should be completed in August. This is part of the black oxide coloring line which is being added to reduce the "bleed-out" of salts after coloring powder metal parts and assemblies.

WOODBlanks

April 27, 1966, General Management approved the release to production and invoiced shipment of 500 Series rim fire rifles equipped with birch Stocks (walnut color).