

RIM FIRE RIFLES - contd.

MODEL 580 SINGLE SHOT, 581 BOX & 582 TUBULAR  
BOLT ACTION RIM FIRE RIFLES; MODEL 590 SINGLE  
SHOT, 591 BOX, 592 MAGAZINE, 5MM REMINGTON  
MAGNUM RIFLES; MODEL 788 CENTER FIRE RIFLE

Model 580 Single Shot Rim Fire Rifle

Limited quantities of metal, plastic and powder metal parts have been completed through all operations. The R & D model shop assembled four (4) actions together with prototype stocks. These tested for function and accuracy with satisfactory results.

The Remington machine for the assembly of the action should be completed in June. Stocks inletted by a vendor were received June 10 and are now in the finishing operations.

A sample rifle in which all the metal parts were completed by the plant was shown to the Operations Committee.

Model 581 Magazine Box Rim Fire Rifle

Pilot operations should be completed in October.

Model 590 Single Shot 5mm Caliber

There was a temporary holdup to tie in the chamber dimensions with the ammunition. Tooling should be on order in June.

Model 591 Magazine Box 5mm CaliberModel 592 Tubular 5mm Caliber

Part of the model drawings for this model have been released to the plant for processing.

Arms and Ammunition Research personnel are working on safety problems with the 5mm cartridge and rifle. As far as the rifle is concerned, there may be a possibility of reducing the width