

RIM FIRE RIFLES - contd.Model 788 Center Fire Bolt Action Rifles - contd.222 Caliber - contd.

As a result, only a limited quantity of Receivers had been produced. These, however, provided the tryout of the subsequent operations.

Problems developed in the Remington machine for drilling and tapping the sight holes. Production on this machine started December 13.

Assembly of rifles has started; however, there are problems of hard closing which remain to be resolved.

An appearance sample rifle was presented for Committee review. The request to release rifles for invoiced shipment will require satisfactory completion of an R & D pilot test.

22-250 Caliber - The problems outlined for the 222 caliber also apply to the 22-250 caliber.

It is expected that a limited quantity of rifles will be assembled in December.

30-30 & 44 Magnum Calibers - In order to produce the 222 and 22-250 caliber schedules, pilot operations on Receivers will be delayed.

It is now indicated that initial rifle assembly will be in February for the 30-30 and March for the 44 magnum calibers.

R & D - 5MM Caliber

R & D reported on the 5mm rifle and ammunition development. The rifle should be satisfactory if the heading and width of the Extractor slot in the Barrel are held to model drawing dimensions. Tests are also being made as to the effect of a "free bore" in the Barrel on the performance of the ammunition.