

FIREARMSSHOTGUNSMODEL 870 SLIDE ACTION SHOTGUNShort Stock Press Forming - Model 870

Problems are still being encountered in dies to eliminate mismatches in the forming. Two sample Stocks were shown to the Committee. Machine marks, particularly around the grip section, have to be eliminated. It may be necessary to add some hand sanding ahead of the pressing operation.

Questions were raised regarding the effect on the Stock if the butt end is cut to add a Recoil Pad or if the customer wants to reshape the Stock. Also, in using a gun, customer's frequently scratch the wood. 83

The question of the necessity of informing customers regarding the protection required if the surface is cut or scratched was raised.

Committee Action:

Stocks press formed and as presently processed with RK-W finish are to be given the same weather tests and samples submitted to the Committee for review. The test conditions are to be established by R & D.

1. Butt end cut off to add a Recoil Pad.
2. Scratched to penetrate the finish surface.

Formed Receiver - Brazed Insert (Model 870)

Formed Receiver blanks from a higher strength material were received. Prototype Receivers with the brazed inserts have been completed. Reliability testing should be completed the latter part of March for comparison with the machined steel Receiver.